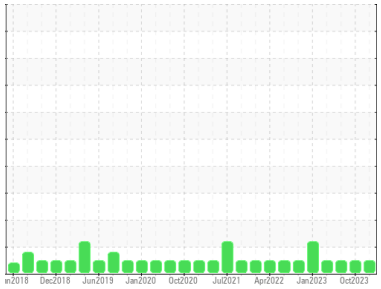
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Wetstarch
Machine Id
Gluten Dryer
Component
Case Drain Gearbox
Fluid
ROYAL PURPLE SYNERGY 90/220 (40 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0783914**	WC0360131	WC0635862
Sample Date		Client Info		**24 Jan 2024**	30 Oct 2023	26 Jul 2023
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**5**	4	4
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	<1
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	<1	2
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	<1	0
Tin	ppm	ASTM D5185m	>25	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	<1	2
Calcium	ppm	ASTM D5185m		**1**	6	5
Phosphorus	ppm	ASTM D5185m	370	**226**	245	211
Zinc	ppm	ASTM D5185m		**0**	13	0
Sulfur	ppm	ASTM D5185m		**14680**	15093	18294

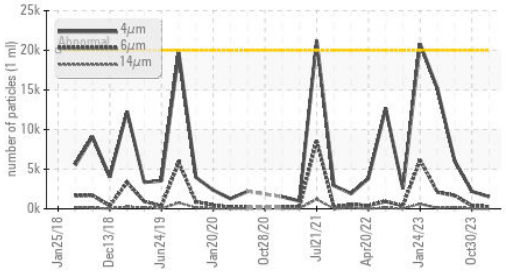
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**3**	3	3
Sodium	ppm	ASTM D5185m		**<1**	1	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**1519**	2198	6073
Particles >6µm		ASTM D7647	>5000	**267**	400	1681
Particles >14µm		ASTM D7647	>640	**13**	32	185
Particles >21µm		ASTM D7647	>160	**4**	6	30
Particles >38µm		ASTM D7647	>40	**0**	0	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**18/15/11**	18/16/12	20/18/15

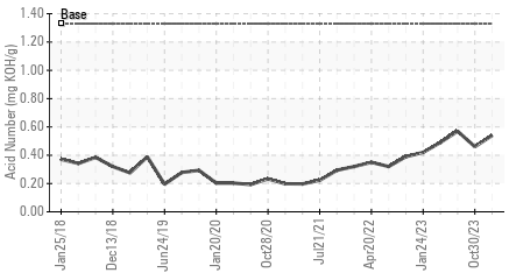
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.33	**0.54**	0.46	0.57

OIL ANALYSIS REPORT

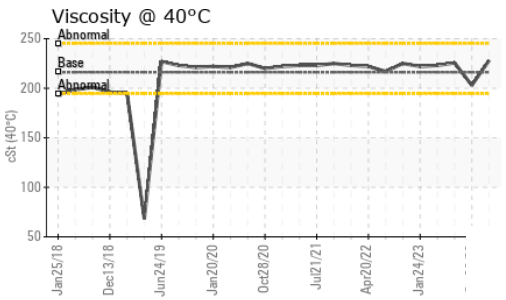
Particle Trend



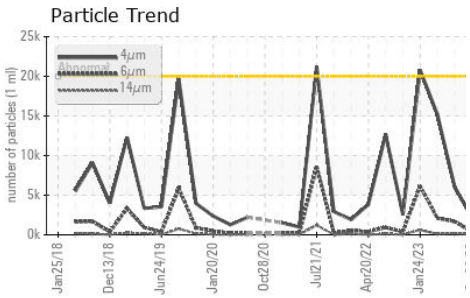
Acid Number



Viscosity @ 40°C



Particle Trend



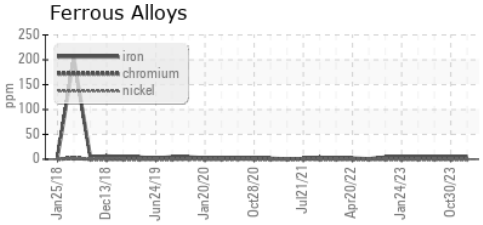
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	216.1	**228**	203	225.6

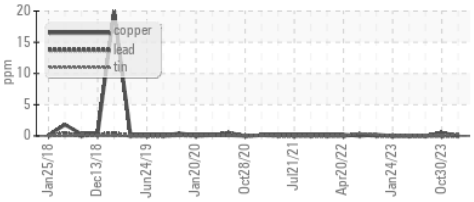
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

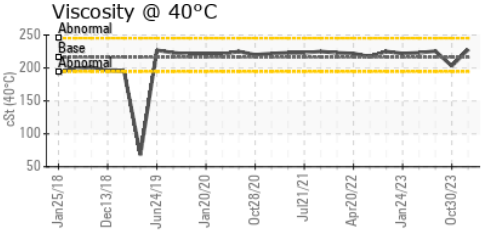
Ferrous Alloys



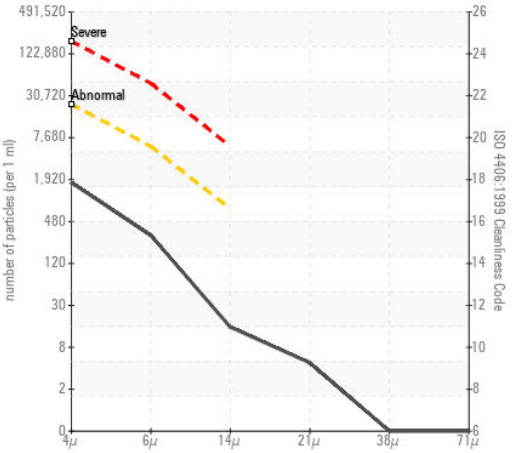
Non-ferrous Metals



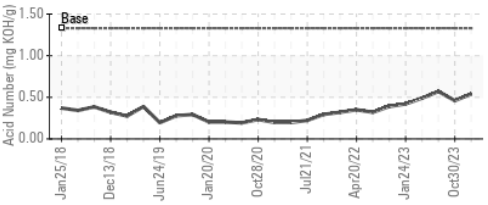
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0783914 **Recieved** : 31 Jan 2024
Lab Number : 06075748 **Diagnosed** : 01 Feb 2024
Unique Number : 10857839 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PrtCount)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

INGREDION INC
WINSTON SALEM PLANT, 4501 OVERDALE ROAD
WINSTON SALEM, NC
US 27107
Contact: MATTHEW KING
matthew.king@ingredion.com
T:
F: (336)785-8809