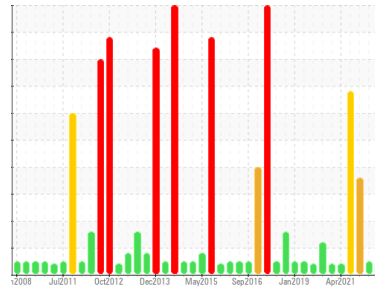




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
TM 11
 Machine Id
TM 11 FORMING ROLL REDUCER
 Component
Gearbox
 Fluid
ROYAL PURPLE SYNERGY 90/220 (15 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0037976	RP0023578	RP0016703
Sample Date	Client Info		30 Jan 2024	05 May 2023	30 Mar 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		20	12	---
Iron	ppm	ASTM D5185m >200	18	21	17
Chromium	ppm	ASTM D5185m >15	<1	0	<1
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	1	<1	<1
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	0	<1	<1
Tin	ppm	ASTM D5185m >25	<1	0	0
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	23	24
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	14	15	25
Phosphorus	ppm	ASTM D5185m 370	358	399	468
Zinc	ppm	ASTM D5185m	37	24	39

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	26	24	24
Sodium	ppm	ASTM D5185m	6	5	6
Potassium	ppm	ASTM D5185m >20	1	<1	<1
Water	%	ASTM D6304 >0.2	0.013	0.010	0.011
ppm Water	ppm	ASTM D6304 >2000	137	103.7	110.9

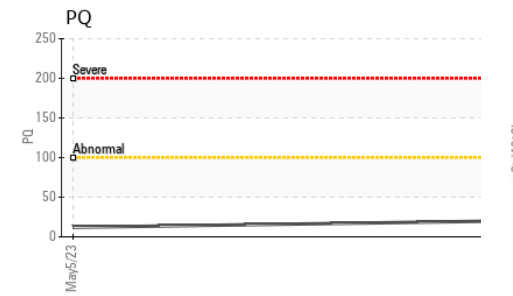
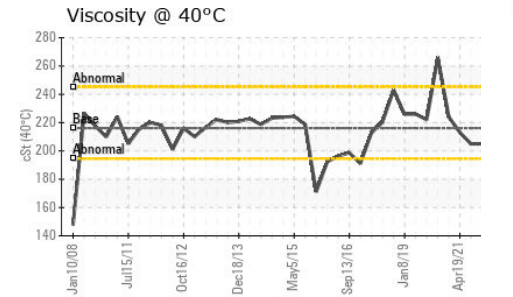
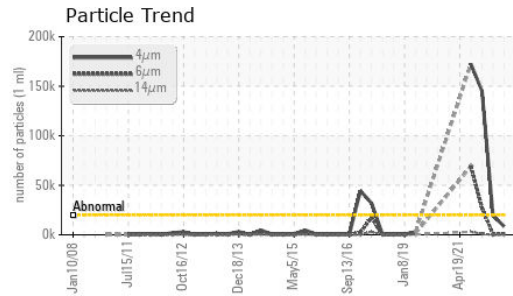
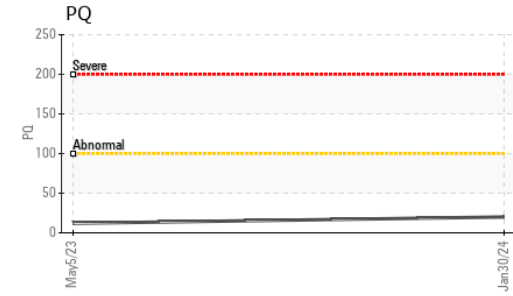
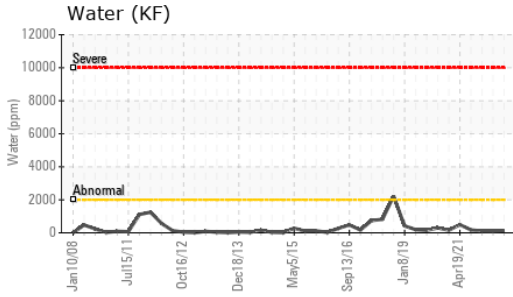
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	8558	19361	145261
Particles >6µm	ASTM D7647	>5000	1048	552	27447
Particles >14µm	ASTM D7647	>640	79	7	1001
Particles >21µm	ASTM D7647	>160	16	1	163
Particles >38µm	ASTM D7647	>40	1	0	10
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	20/17/13	21/16/10	24/22/17

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.33	0.16	1.47	1.13

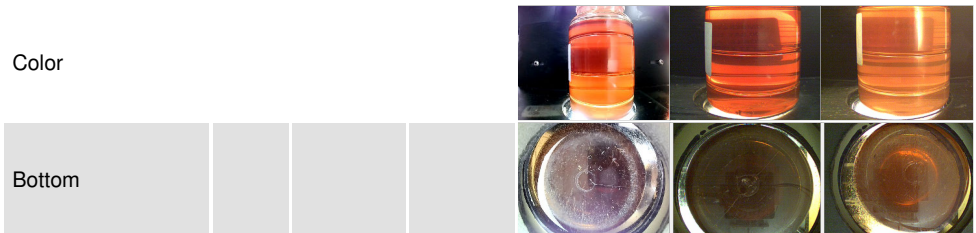
OIL ANALYSIS REPORT



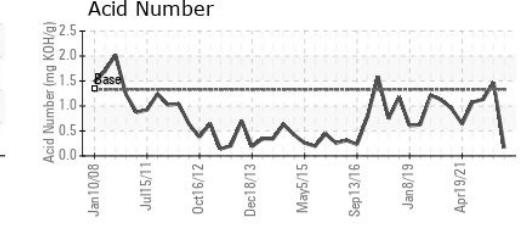
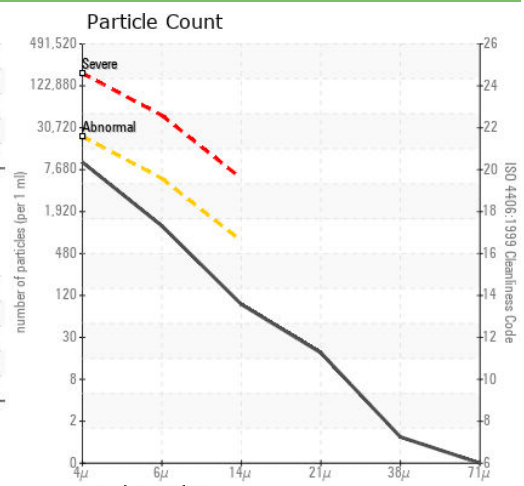
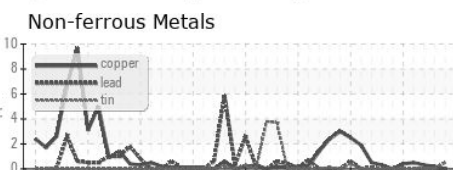
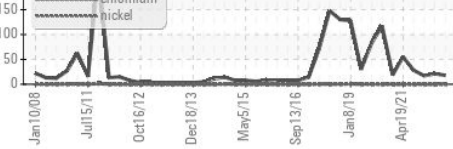
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	216.1	206	207

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0037976 **Received** : 31 Jan 2024
Lab Number : 06075764 **Diagnosed** : 01 Feb 2024
Unique Number : 10857855 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

Kimberly-Clark - Mobile - TM 11
 200 BAYBRIDGE RD
 MOBILE, AL
 US 36610
 Contact: LARRY WEAVER
 Larry.D.Weaver@kcc.com
 T:
 F: (251)452-6335

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)