

OIL ANALYSIS REPORT

SAMPLE INFORMATION

Sample Rating Trend

WEAR

CWRTSSSI 2500 1 H (S/N CO2033)

DIAGNOSIS

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

The copper level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

n2014 Sep20	15 May2017	Jan 2018	Jan2019	Dec2019	Jan2021	Jan2023

Sample Number		Client Info		Y2K0000722	Y2K0000871	Y2K0000851
Sample Date		Client Info		25 Jan 2024	26 Sep 2023	26 Jul 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				MARGINAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	<1	0
Chromium	ppm	ASTM D5185m	>20	7	7	6
Nickel	ppm	ASTM D5185m	>20	0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	0	1	0
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>20	△ 32	△ 36	△ 36
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	0	<1	0
Calcium	ppm	ASTM D5185m	200	33	39	37
Phosphorus	ppm	ASTM D5185m	300	257	275	293
Zinc	ppm	ASTM D5185m	370	251	303	310
Sulfur	ppm	ASTM D5185m	2500	657	873	758
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		3	<1	2
Potassium	ppm	ASTM D5185m	>20	0	1	<1
Water	%	ASTM D6304	>0.05	0.011	0.004	0.009
ppm Water	ppm	ASTM D6304	>500	111	45.3	99.3
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	215	216	777
Particles >6µm		ASTM D7647	>1300	72	54	200
Particles >14µm		ASTM D7647	>160	7	7	20
Particles >21µm		ASTM D7647	>40	4	3	7
Particles >38µm		ASTM D7647	>10	1	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	15/13/10	15/13/10	17/15/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.30	0.19	0.21



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