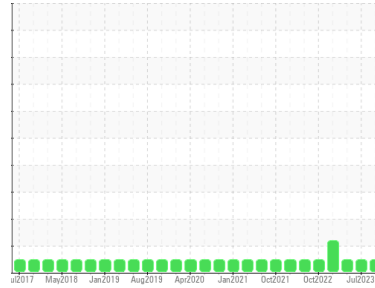




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
B27582 - VILTER AMMONIA COMPRESSOR 3B (S/N 46005)

Component
Refrigeration Compressor

Fluid
CHEVRON CAPELLA OIL WF 68 (7 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0872394	WC0814198	WC0781577
Sample Date	Client Info			18 Jan 2024	18 Jul 2023	20 Apr 2023
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	1	0
Oil Changed	Client Info			N/A	Not Chngd	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	1	<1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	<1	<1	<1
Lead	ppm	ASTM D5185m	>2	<1	0	0
Copper	ppm	ASTM D5185m	>8	0	<1	0
Tin	ppm	ASTM D5185m	>4	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	0	1	0	1
Calcium	ppm	ASTM D5185m		2	26	<1
Phosphorus	ppm	ASTM D5185m		0	6	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		293	317	400

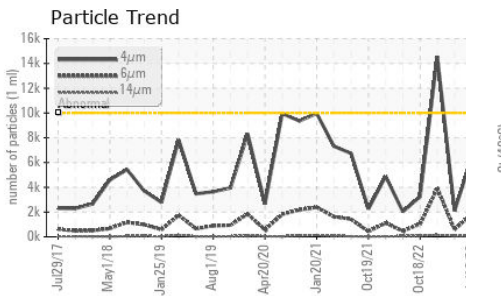
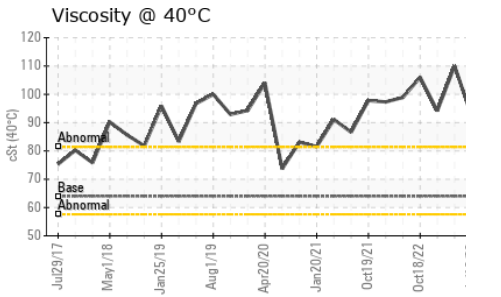
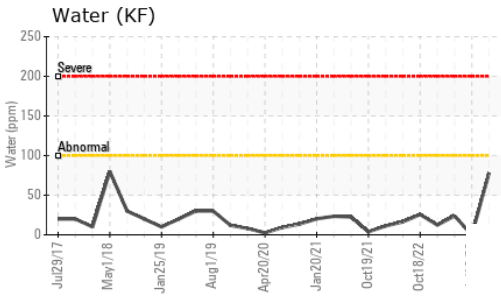
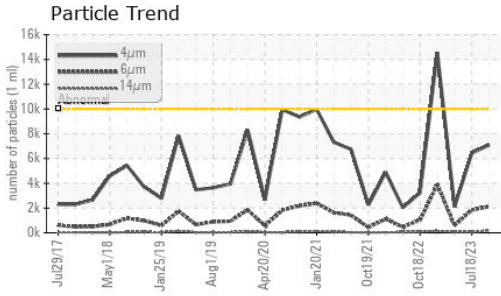
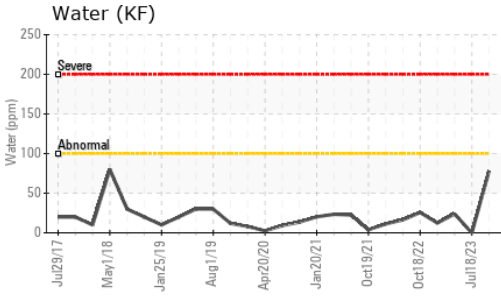
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	0
Sodium	ppm	ASTM D5185m		<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	2	0	0
Water	%	ASTM D6304	>0.01	0.007	0.001	0.002
ppm Water	ppm	ASTM D6304	>100	78	0.00	23.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	7091	6437	2102
Particles >6µm		ASTM D7647	>2500	2111	1847	587
Particles >14µm		ASTM D7647	>320	185	68	60
Particles >21µm		ASTM D7647	>80	50	10	18
Particles >38µm		ASTM D7647	>20	1	0	3
Particles >71µm		ASTM D7647	>4	0	0	1
Oil Cleanliness		ISO 4406 (c)	>20/18/15	20/18/15	20/18/13	18/16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.014	0.015	0.028



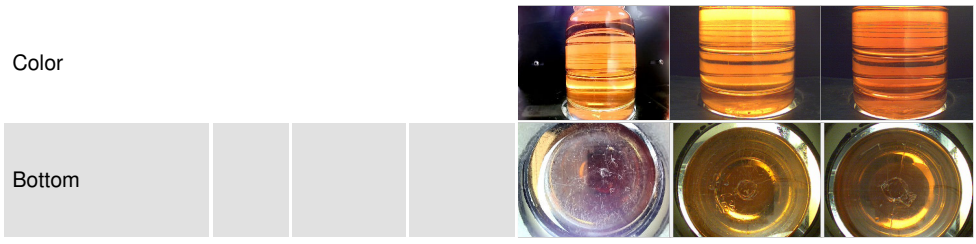
OIL ANALYSIS REPORT



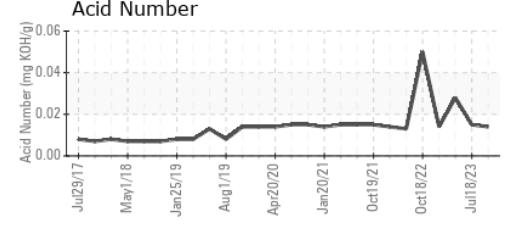
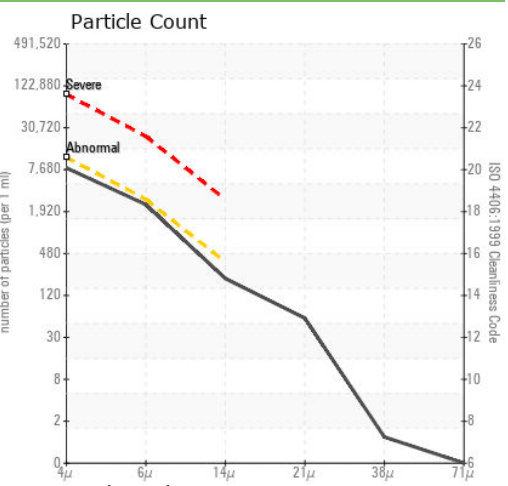
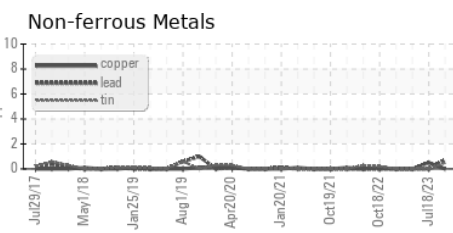
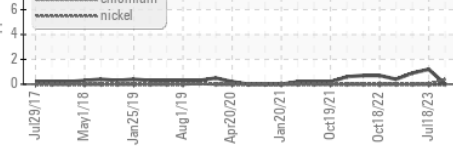
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.0	111	92.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0872394 **Received** : 31 Jan 2024
Lab Number : 06075894 **Diagnosed** : 02 Feb 2024
Unique Number : 10857985 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS-BELOIT
 3000 KENNEDY DRIVE
 BELOIT, WI
 US 53511
 Contact: Craig Bennett
 cabennett@hormel.com
 T:
 F: (608)365-8322

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)