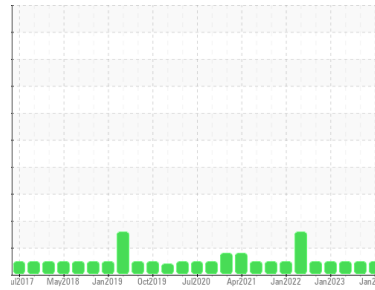




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
B25345 - VILTER AMMONIA COMPRESSOR 2B (S/N 45684)

Component
Refrigeration Compressor

Fluid
CHEVRON CAPELLA OIL WF 68 (7 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0872397	WC0814201	WC0791902
Sample Date	Client Info		18 Jan 2024	08 Jul 2023	20 Apr 2023
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	1	0
Oil Changed	Client Info		N/A	Not Chngd	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	0	<1	1
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	<1	<1	<1
Lead	ppm	ASTM D5185m >2	<1	0	0
Copper	ppm	ASTM D5185m >8	0	0	0
Tin	ppm	ASTM D5185m >4	<1	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 0	1	0	2
Calcium	ppm	ASTM D5185m	1	0	0
Phosphorus	ppm	ASTM D5185m	2	0	0
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	287	316	422

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	0	0
Sodium	ppm	ASTM D5185m	<1	<1	<1
Potassium	ppm	ASTM D5185m >20	2	0	0
Water	%	ASTM D6304 >0.01	0.007	0.001	0.002
ppm Water	ppm	ASTM D6304 >100	78	3.0	23.5

FLUID CLEANLINESS

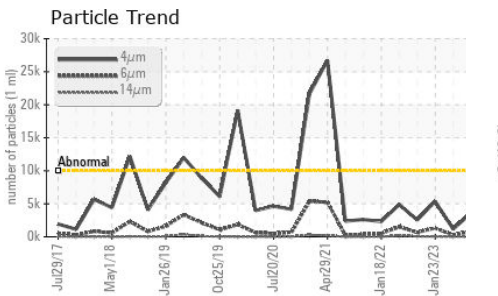
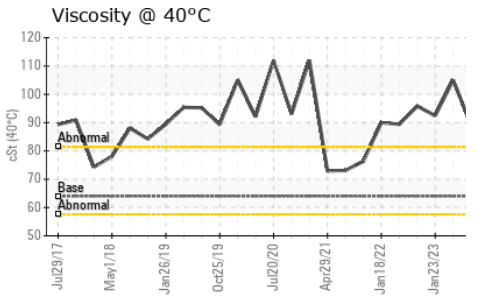
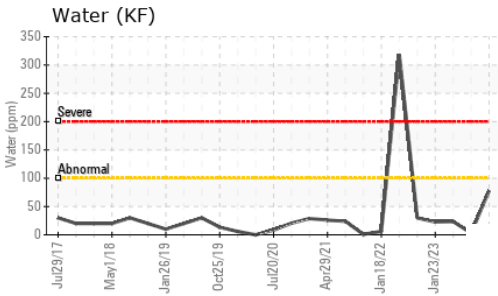
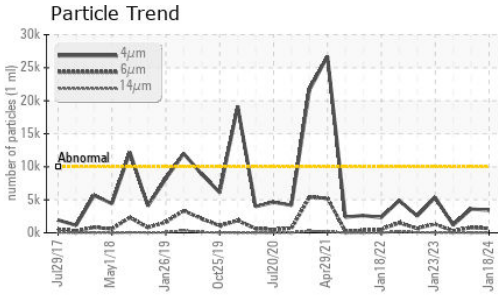
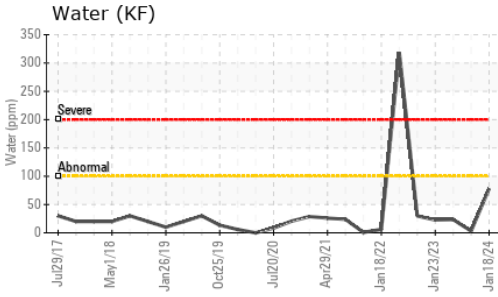
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	3414	3604	1165
Particles >6µm	ASTM D7647	>2500	661	796	274
Particles >14µm	ASTM D7647	>320	28	28	18
Particles >21µm	ASTM D7647	>80	9	4	3
Particles >38µm	ASTM D7647	>20	0	0	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	19/17/12	19/17/12	17/15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.014	0.014	0.013



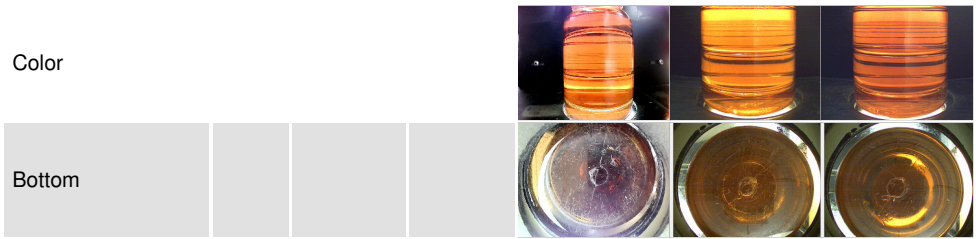
OIL ANALYSIS REPORT



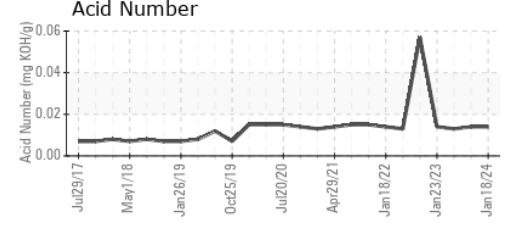
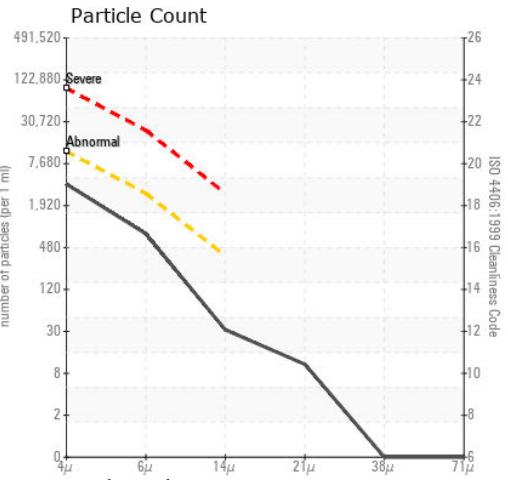
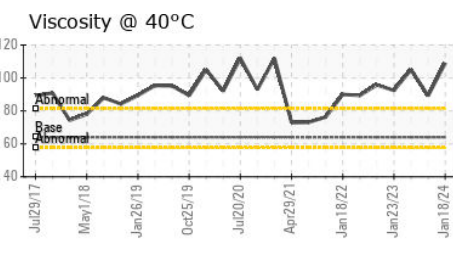
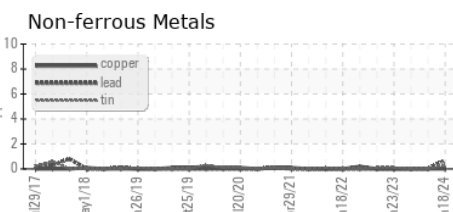
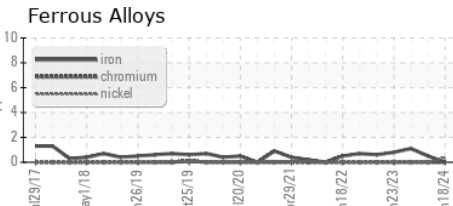
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	64.0	109	89.2	105

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0872397 **Received** : 31 Jan 2024
Lab Number : 06075895 **Diagnosed** : 02 Feb 2024
Unique Number : 10857986 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS-BELOIT
 3000 KENNEDY DRIVE
 BELOIT, WI
 US 53511
 Contact: Craig Bennett
 cabennett@hormel.com
 T:
 F: (608)365-8322

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)