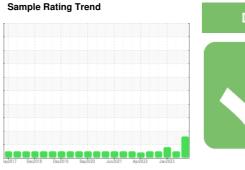


OIL ANALYSIS REPORT

ULTRA COOLANT Machine Id CBV102733 - EAST MOLNE SHEET METAL

Component

Compressor





DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

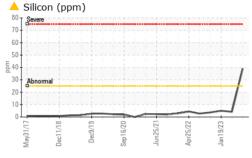
Fluid Condition

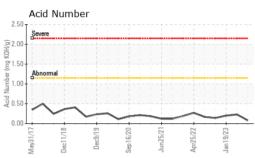
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

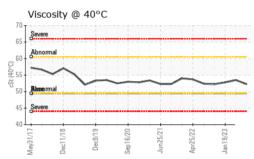
| | | lay2017 De | 2018 Dec2019 Sep2 | 020 Jun2021 Apr2022 Ja | an2023 | |
|------------------|----------|-------------|-------------------|------------------------|-------------|-------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | UCH06075966 | UCH05836813 | UCH05762159 |
| Sample Date | | Client Info | | 24 Jan 2024 | 25 Apr 2023 | 19 Jan 2023 |
| Machine Age | hrs | Client Info | | 513 | 48441 | 47814 |
| Oil Age | hrs | Client Info | | 513 | 0 | 1974 |
| Oil Changed | | Client Info | | Not Changd | Changed | Not Changd |
| Sample Status | | | | ATTENTION | NORMAL | ATTENTION |
| CONTAMINATION | ٧ | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 27 | 4 1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | <1 | 2 | 6 |
| Lead | ppm | ASTM D5185m | >25 | 1 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | <1 | 4 | 5 |
| Tin | ppm | ASTM D5185m | >15 | <1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 500 | 863 | 821 | 794 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | 2 | 2 |
| Magnesium | ppm | ASTM D5185m | 0 | 2 | 2 | 1 |
| Calcium | ppm | ASTM D5185m | 0 | 4 | 9 | 8 |
| Phosphorus | ppm | ASTM D5185m | 20 | 2 | 2 | 7 |
| Zinc | ppm | ASTM D5185m | 0 | 0 | 28 | 27 |
| Sulfur | ppm | ASTM D5185m | 200 | 376 | 491 | 423 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 39 | 4 | 5 |
| Sodium | ppm | ASTM D5185m | | 10 | 83 | 78 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 3 | 2 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.082 | 0.23 | 0.20 |



OIL ANALYSIS REPORT







| VISUAL | | method | limit/base | current | history1 | history2 |
|-------------------------|--------|---------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | MODER | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | LIGHT | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |

| FLUID PROPER | RTIES | method | | | | history2 |
|--------------|-------|-----------|------|------|------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 49.4 | 52.2 | 53.5 | 52.8 |

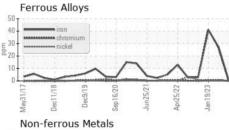
| SAMPI | FI | ΙΛΛΔ | GES |
|----------|----|------|-----|
| OMIVII I | | | GL3 |

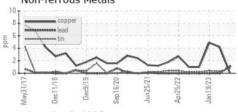
Color

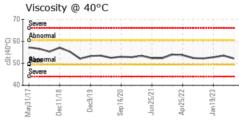
Bottom

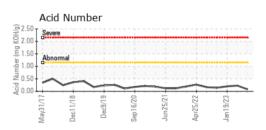
















Certificate L2367

Laboratory Sample No. Lab Number **Unique Number** Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCH06075966 : 06075966

: 10858057

Recieved : 31 Jan 2024 Diagnosed : 02 Feb 2024

Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) A-L-L EQUIPMENT INC

204 38TH ST MOLINE, IL US 61265

Contact: KEVIN DESPOT kevind@a-l-lequipment.com

T: (815)877-7000 F: (309)762-9950

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