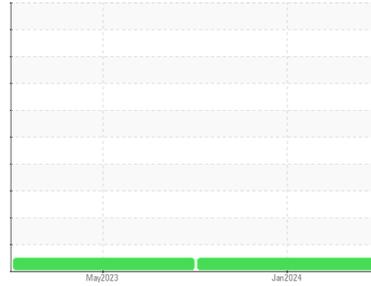


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area
PAL 44
Machine Id
KAESER 1198 - BB DIVERSIFIED
Component
Compressor



DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCS06075991	UCS05849790	---
Sample Date	Client Info			24 Jan 2024	04 May 2023	---
Machine Age	hrs	Client Info		39115	35039	---
Oil Age	hrs	Client Info		2500	4000	---
Oil Changed		Client Info		Not Changed	Changed	---
Sample Status				NORMAL	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	---

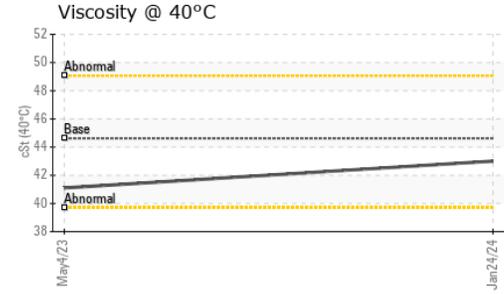
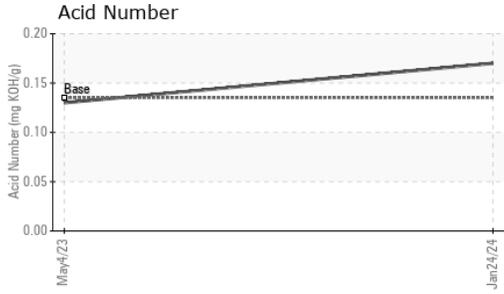
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	0	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	<1	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	<1	0	---
Lead	ppm	ASTM D5185m	>10	1	0	---
Copper	ppm	ASTM D5185m	>50	3	1	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	0.3	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m	0.3	<1	<1	---
Magnesium	ppm	ASTM D5185m	0.4	1	<1	---
Calcium	ppm	ASTM D5185m	0	4	0	---
Phosphorus	ppm	ASTM D5185m	689	146	194	---
Zinc	ppm	ASTM D5185m	0	13	0	---
Sulfur	ppm	ASTM D5185m	1237	324	305	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	4	---
Sodium	ppm	ASTM D5185m		<1	0	---
Potassium	ppm	ASTM D5185m	>20	2	0	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.17	0.13	---

OIL ANALYSIS REPORT



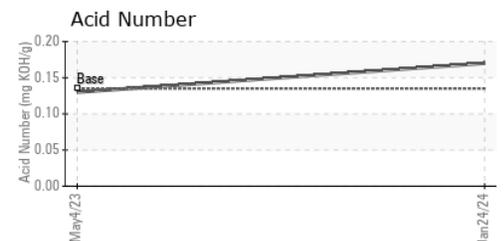
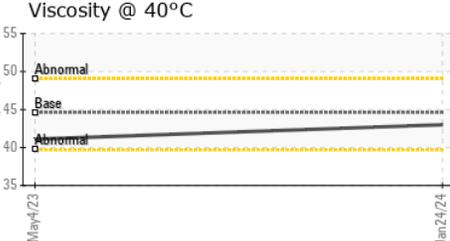
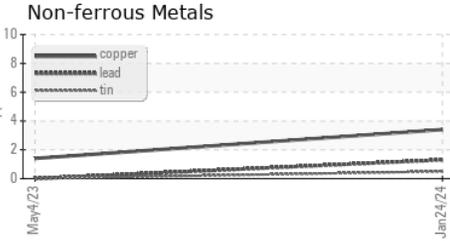
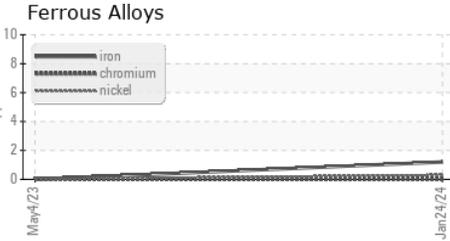
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	MODER	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	MODER	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.62	43.0	41.1	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color						no image
Bottom						no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06075991 **Recieved** : 31 Jan 2024
Lab Number : **06075991** **Diagnosed** : 02 Feb 2024
Unique Number : 10858082 **Diagnostician** : Don Baldrige
Test Package : IND 2

JEMCO-MAXAIR
 WEST FARGO, ND
 US 58078
 Contact: DALE K
 dalek@jemco-maxair.com
 T: (701)281-0362
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)