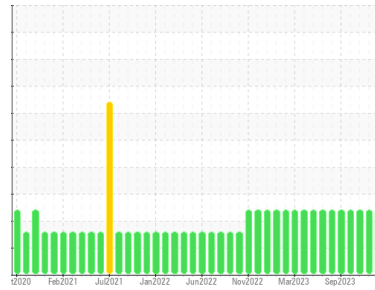




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
CRM54
 Machine Id
CRM 54 CLEAN OIL TANK (S/N 16-2200-1026)
 Component
Tank New (Unused) Oil
 Fluid
{not provided} (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Wear

Bearing and/or gear wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0039092	RP0038633	RP0034987
Sample Date	Client Info	29 Jan 2024	04 Jan 2024	05 Dec 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ATTENTION	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	17	25	16	
Iron	ppm	ASTM D5185m >5	▲ 345	▲ 329	▲ 355
Chromium	ppm	ASTM D5185m >5	▲ 75	▲ 72	▲ 77
Nickel	ppm	ASTM D5185m >5	21	21	22
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >5	0	0	0
Aluminum	ppm	ASTM D5185m >5	2	0	2
Lead	ppm	ASTM D5185m >5	0	<1	0
Copper	ppm	ASTM D5185m >5	▲ 86	▲ 84	▲ 95
Tin	ppm	ASTM D5185m >5	0	<1	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	2	1	2
Manganese	ppm	ASTM D5185m	21	20	22
Magnesium	ppm	ASTM D5185m	0	0	<1
Calcium	ppm	ASTM D5185m	8	6	8
Phosphorus	ppm	ASTM D5185m	2065	1367	1095
Zinc	ppm	ASTM D5185m	36	35	27

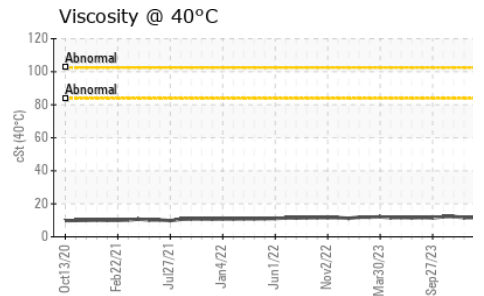
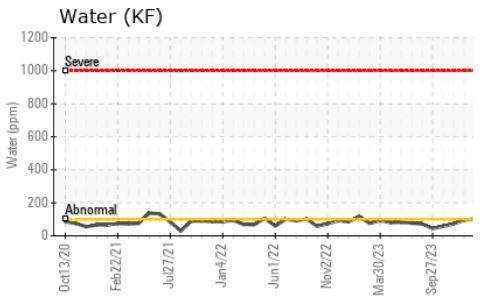
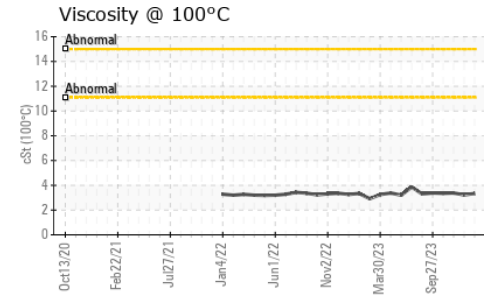
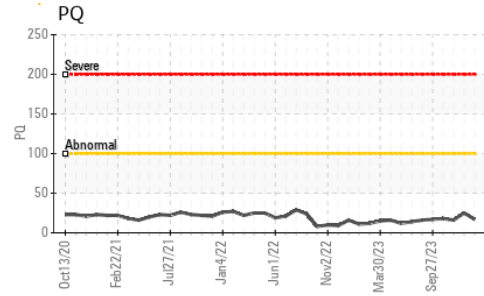
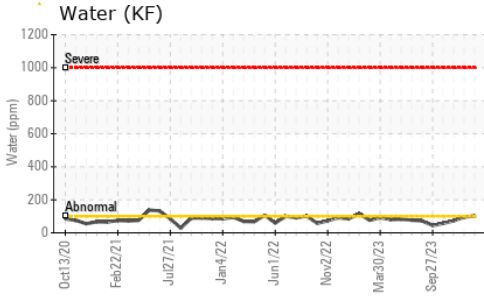
CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	6	5	5
Sodium	ppm	ASTM D5185m	0	2	0
Potassium	ppm	ASTM D5185m >20	2	0	1
Water	%	ASTM D6304	0.010	0.009	0.007
ppm Water	ppm	ASTM D6304	103	95	73

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.604	0.195	0.225

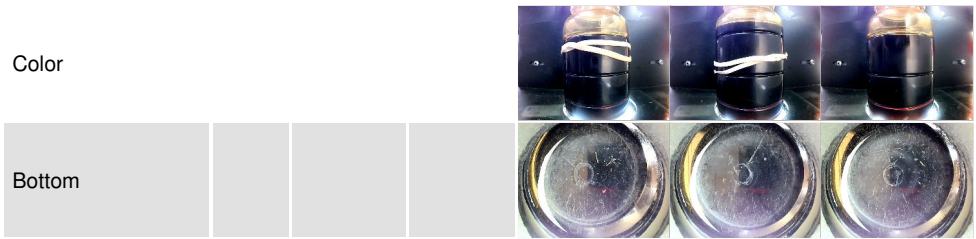
OIL ANALYSIS REPORT



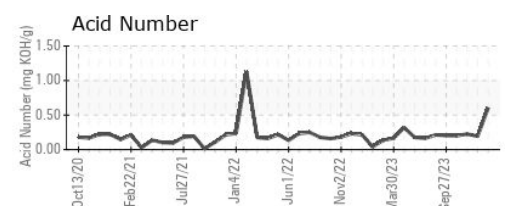
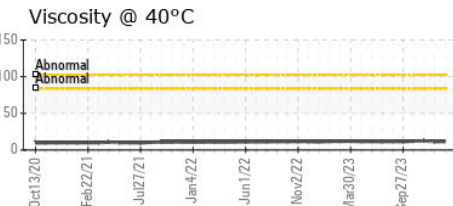
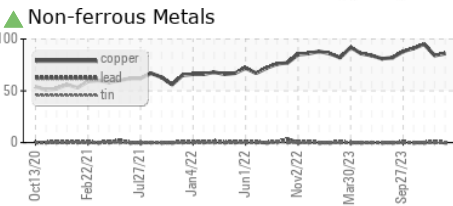
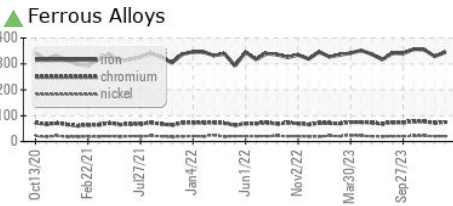
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	11.6	11.6	12.3
Visc @ 100°C	cSt	ASTM D445	3.34	3.22	3.38
Viscosity Index (VI)	Scale	ASTM D2270	174	152	158

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039092 **Received** : 31 Jan 2024
Lab Number : 06076237 **Diagnosed** : 05 Feb 2024
Unique Number : 10858328 **Diagnostician** : Jonathan Hester

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

Test Package : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KV100, PQ, PrtCount, VI)
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)