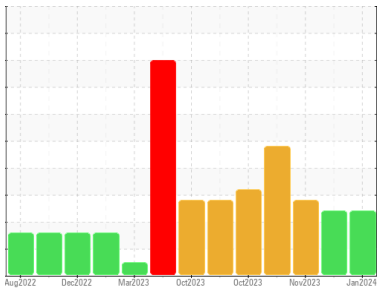
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Paper Cup Machines
Machine Id
PMC 1003 POS-426 (S/N 189471)
Component
Circulating System
Fluid
SUMMIT Syngear SH-1032 320 (85 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO50002007**	TO50001956	TO50001991
Sample Date		Client Info		**31 Jan 2024**	29 Dec 2023	17 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Filtered**	Filtered	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**17**	20	13
Iron	ppm	ASTM D5185m		**9**	11	11
Chromium	ppm	ASTM D5185m		**<1**	<1	<1
Nickel	ppm	ASTM D5185m		**29**	11	16
Titanium	ppm	ASTM D5185m		**<1**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m		**<1**	1	2
Lead	ppm	ASTM D5185m		**1**	0	<1
Copper	ppm	ASTM D5185m		**2**	2	2
Tin	ppm	ASTM D5185m		**2**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**81**	82	98
Barium	ppm	ASTM D5185m		**0**	10	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**0**	<1	<1
Calcium	ppm	ASTM D5185m		**0**	38	3
Phosphorus	ppm	ASTM D5185m		**457**	497	495
Zinc	ppm	ASTM D5185m		**0**	5	0
Sulfur	ppm	ASTM D5185m		**6544**	7705	7443

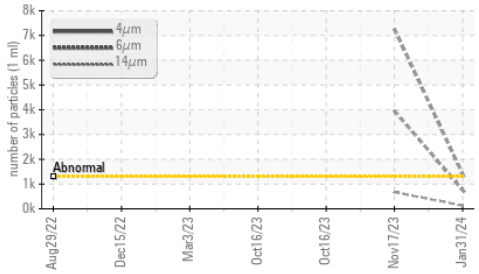
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		**15178**	8908	14651
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	2	<1
Water	%	ASTM D6304		**0.012**	0.063	0.030
ppm Water	ppm	ASTM D6304		**125**	630	304

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **1401**	---	▲ 7264
Particles >6µm		ASTM D7647	>320	▲ **763**	---	▲ 3957
Particles >14µm		ASTM D7647	>80	▲ **130**	---	▲ 673
Particles >21µm		ASTM D7647	>20	▲ **44**	---	▲ 227
Particles >38µm		ASTM D7647	>4	▲ **7**	---	▲ 35
Particles >71µm		ASTM D7647	>3	**1**	---	▲ 4
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **18/17/14**	---	▲ 20/19/17

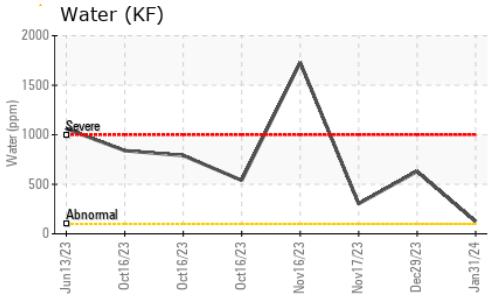
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.88**	0.77	0.69

OIL ANALYSIS REPORT

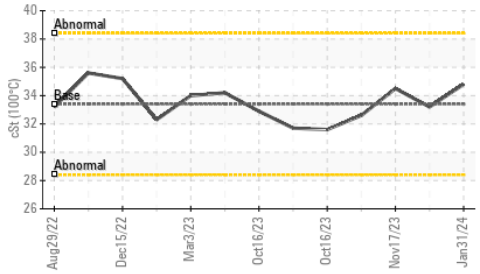
Particle Trend



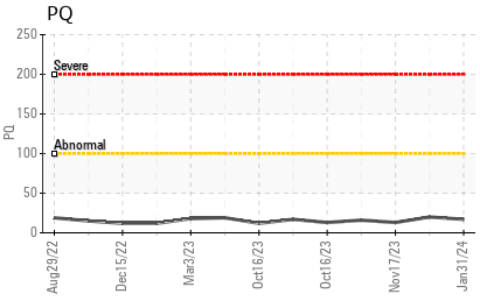
Water (KF)



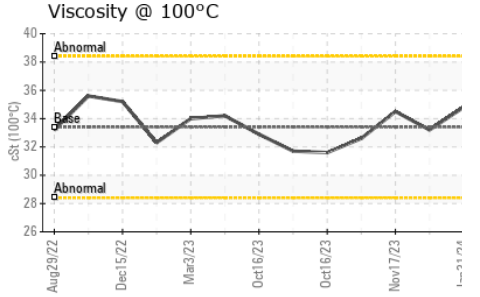
Viscosity @ 100°C



PQ



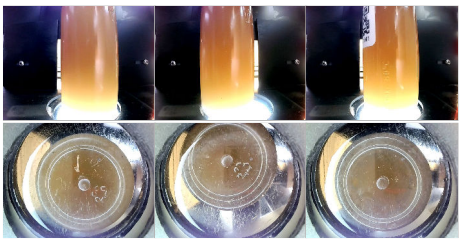
Viscosity @ 100°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**MILKY**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	0.2%	NEG
Free Water	scalar	*Visual		**NEG**	▲ 10.0	NEG

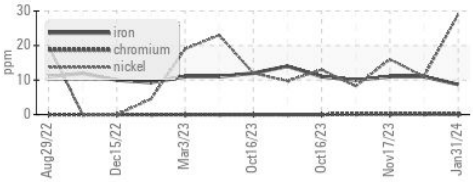
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	326	**345**	334	342
Visc @ 100°C	cSt	ASTM D445	33.4	**34.8**	33.2	34.5
Viscosity Index (VI)	Scale	ASTM D2270	145	**144**	140	144

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

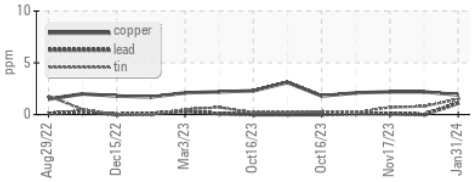


GRAPHS

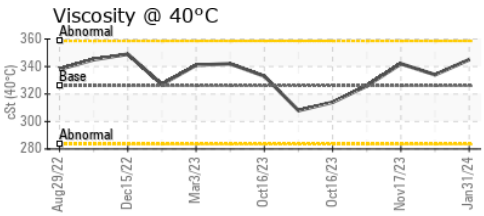
Ferrous Alloys



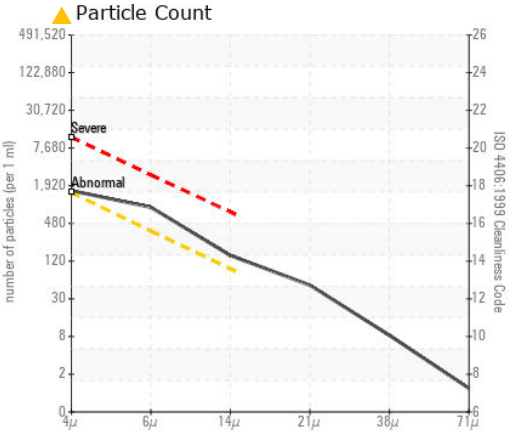
Non-ferrous Metals



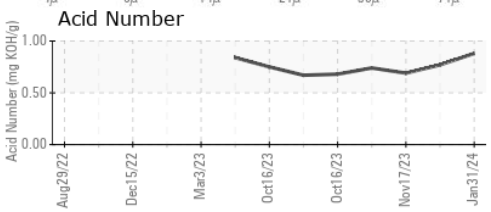
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50002007 **Received** : 01 Feb 2024
Lab Number : 06076837 **Tested** : 07 Feb 2024
Unique Number : 10858928 **Diagnosed** : 07 Feb 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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