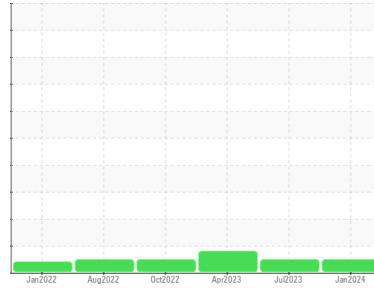




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
7463086 - AC46 (S/N 1034)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC125121	KC105857	KC94678
Sample Date	Client Info			08 Jan 2024	06 Jul 2023	03 Apr 2023
Machine Age	hrs	Client Info		9065	7805	7236
Oil Age	hrs	Client Info		0	3940	3271
Oil Changed	Client Info			N/A	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>50	2	6	6
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

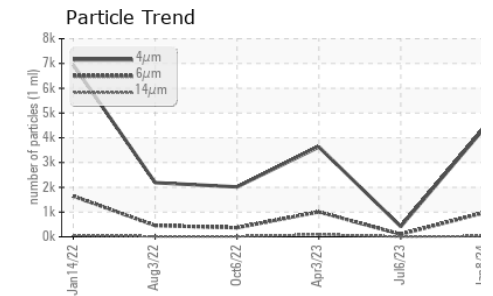
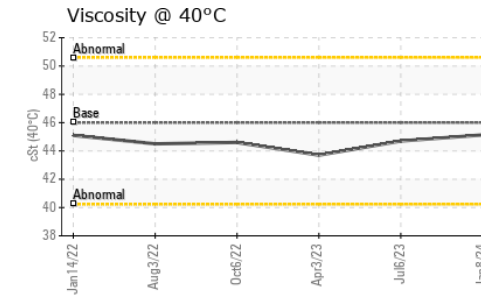
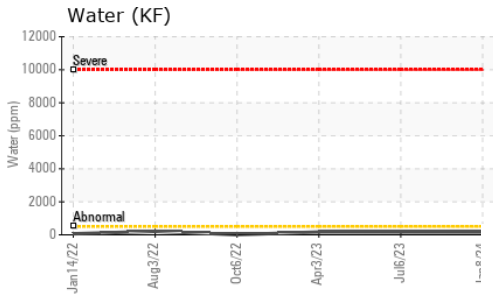
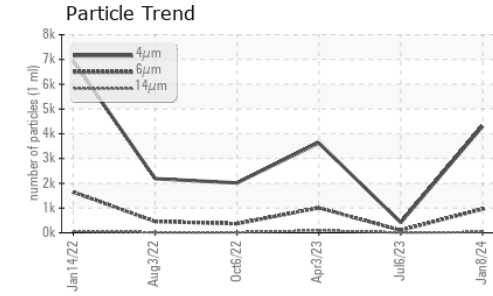
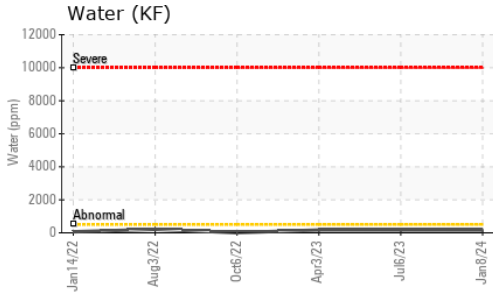
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	76	0	12
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	90	72	25	42
Calcium	ppm	ASTM D5185m	2	0	0	<1
Phosphorus	ppm	ASTM D5185m		0	0	2
Zinc	ppm	ASTM D5185m		0	<1	8

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	<1	0
Sodium	ppm	ASTM D5185m		2	11	16
Potassium	ppm	ASTM D5185m	>20	<1	7	6
Water	%	ASTM D6304	>0.05	0.015	0.016	0.017
ppm Water	ppm	ASTM D6304	>500	157	164.0	171.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		4306	415	3630
Particles >6µm		ASTM D7647	>1300	958	100	1006
Particles >14µm		ASTM D7647	>80	29	7	▲ 93
Particles >21µm		ASTM D7647	>20	5	3	20
Particles >38µm		ASTM D7647	>4	0	0	3
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/17/12	16/14/10	▲ 19/17/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.48	0.38	0.33

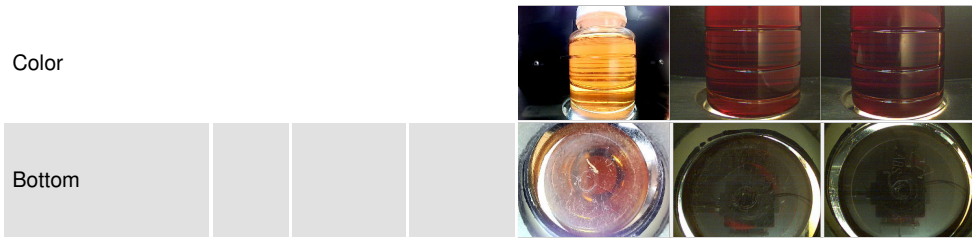
OIL ANALYSIS REPORT



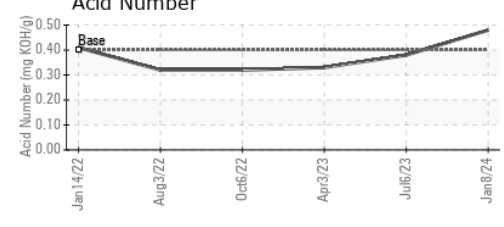
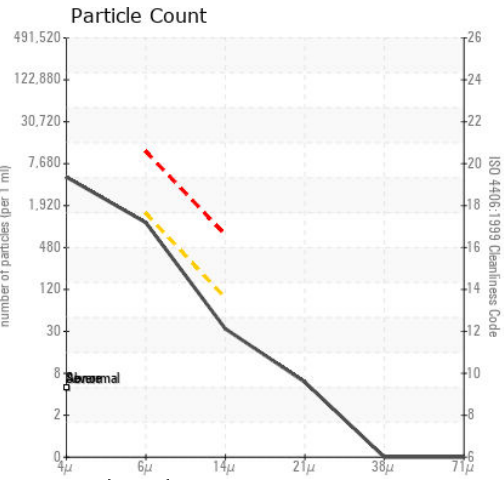
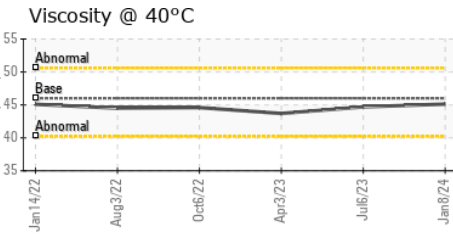
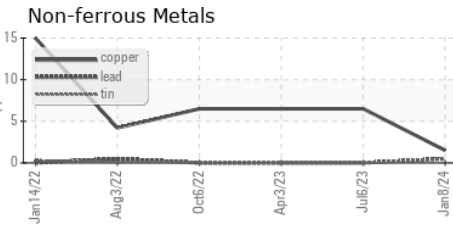
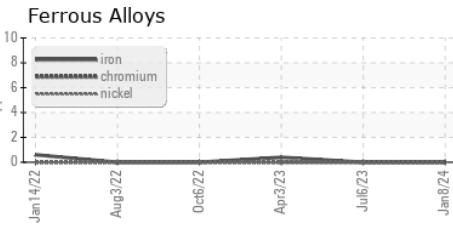
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.13	44.7	43.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC125121 **Received** : 01 Feb 2024
Lab Number : 06076848 **Diagnosed** : 07 Feb 2024
Unique Number : 10858939 **Diagnostician** : Jonathan Hester
Test Package : IND 2

WEATHER TECH DIRECT LLC
 4 WEATHERTECH WAY
 BOLINGBROOK, IL
 US 60440
 Contact: R. HAYS
 rhays@weathertech.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)