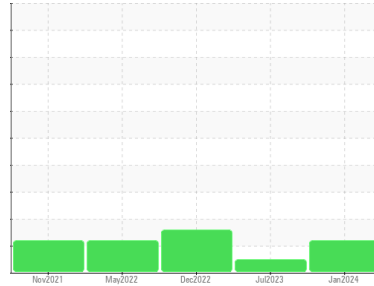




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
7558545 (S/N 1371)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
 The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC109610	KCPA002406	KC108226
Sample Date	Client Info			25 Jan 2024	10 Jul 2023	14 Dec 2022
Machine Age	hrs	Client Info		7850	6616	5322
Oil Age	hrs	Client Info		2528	2064	5322
Oil Changed	Client Info			Not Chngd	Changed	Changed
Sample Status				ABNORMAL	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>50	3	4	7
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

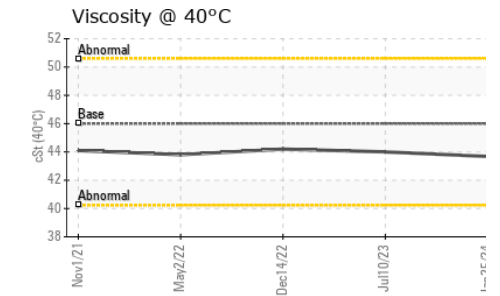
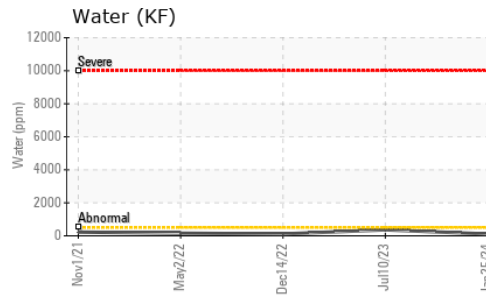
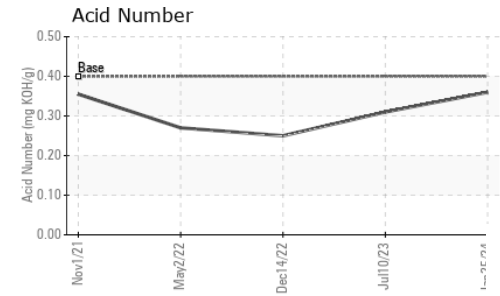
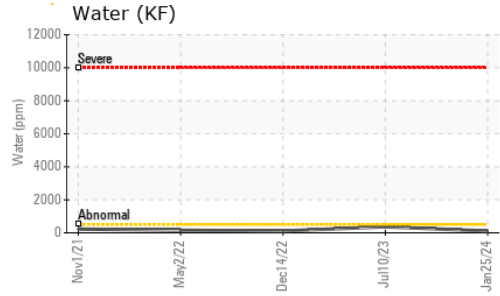
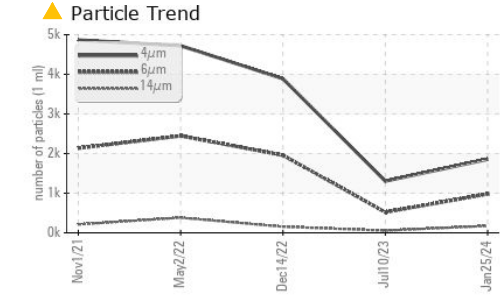
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	26	56	10
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	90	53	59	37
Calcium	ppm	ASTM D5185m	2	0	2	0
Phosphorus	ppm	ASTM D5185m		0	2	7
Zinc	ppm	ASTM D5185m		0	0	4

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	<1	<1
Sodium	ppm	ASTM D5185m		18	18	18
Potassium	ppm	ASTM D5185m	>20	5	5	6
Water	%	ASTM D6304	>0.05	0.011	0.036	0.011
ppm Water	ppm	ASTM D6304	>500	111	362.6	115.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1855	1305	3889
Particles >6µm		ASTM D7647	>1300	980	520	▲ 1958
Particles >14µm		ASTM D7647	>80	▲ 175	55	▲ 153
Particles >21µm		ASTM D7647	>20	▲ 55	22	▲ 28
Particles >38µm		ASTM D7647	>4	3	3	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 18/17/15	18/16/13	▲ 19/18/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.31	0.25

OIL ANALYSIS REPORT

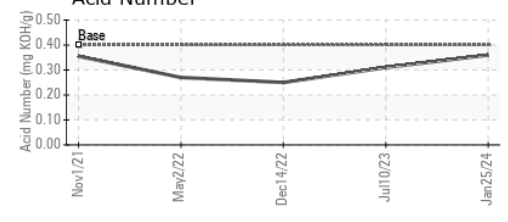
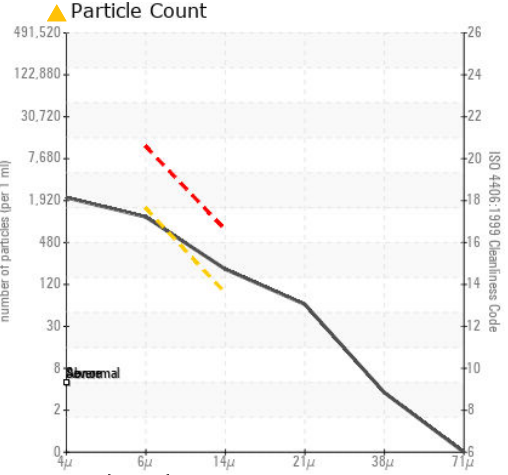
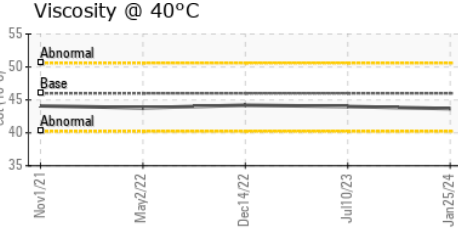
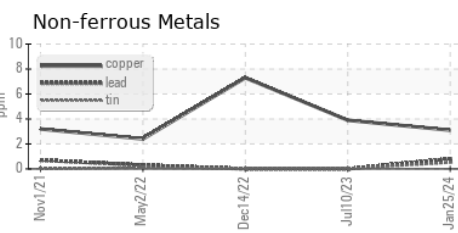
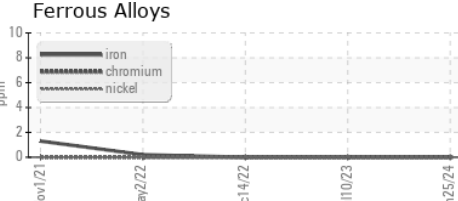


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.68	44.0	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC109610 **Received** : 01 Feb 2024
Lab Number : 06076851 **Diagnosed** : 07 Feb 2024
Unique Number : 10858942 **Diagnostician** : Jonathan Hester
Test Package : IND 2

ARROW CUTTING DIES
 230 E PACIFIC ST
 APPLETON, WI
 US 54911
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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