KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend

WATER

Machine Id
2360051 (S/N 1238)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA010388**	---	---
Sample Date		Client Info		**22 Jan 2024**	---	---
Machine Age	hrs	Client Info		**39630**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	---	---
Chromium	ppm	ASTM D5185m	>10	**0**	---	---
Nickel	ppm	ASTM D5185m	>3	**0**	---	---
Titanium	ppm	ASTM D5185m	>3	**<1**	---	---
Silver	ppm	ASTM D5185m	>2	**0**	---	---
Aluminum	ppm	ASTM D5185m	>10	**<1**	---	---
Lead	ppm	ASTM D5185m	>10	**<1**	---	---
Copper	ppm	ASTM D5185m	>50	**1**	---	---
Tin	ppm	ASTM D5185m	>10	**<1**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	---	---
Barium	ppm	ASTM D5185m	90	**46**	---	---
Molybdenum	ppm	ASTM D5185m	0	**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m	100	**57**	---	---
Calcium	ppm	ASTM D5185m	0	**0**	---	---
Phosphorus	ppm	ASTM D5185m	0	**0**	---	---
Zinc	ppm	ASTM D5185m	0	**0**	---	---
Sulfur	ppm	ASTM D5185m	23500	**18698**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	---	---
Sodium	ppm	ASTM D5185m		**8**	---	---
Potassium	ppm	ASTM D5185m	>20	**<1**	---	---
Water	%	ASTM D6304	>0.05	▲ **0.072**	---	---
ppm Water	ppm	ASTM D6304	>500	▲ **727**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**40429**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **5256**	---	---
Particles >14µm		ASTM D7647	>80	**79**	---	---
Particles >21µm		ASTM D7647	>20	**13**	---	---
Particles >38µm		ASTM D7647	>4	**1**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **23/20/13**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.42**	---	---

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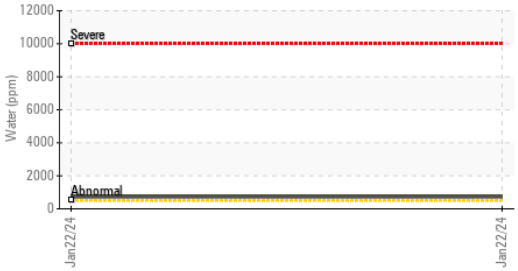
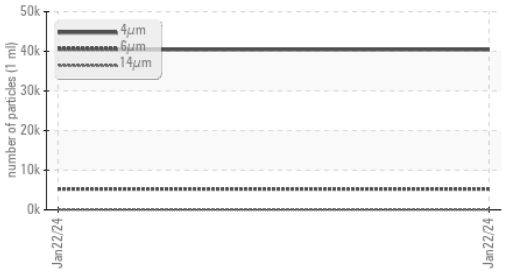
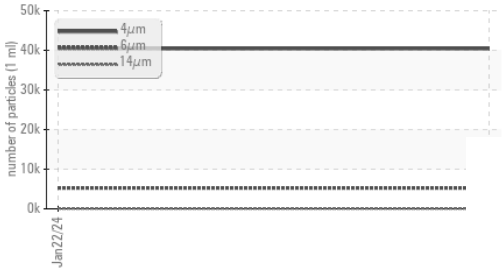
Water (KF)



Particle Trend

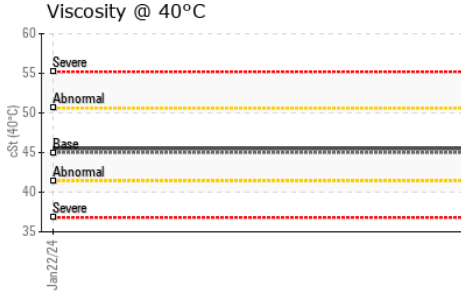


Particle Trend



Acid Number

Viscosity @ 40°C



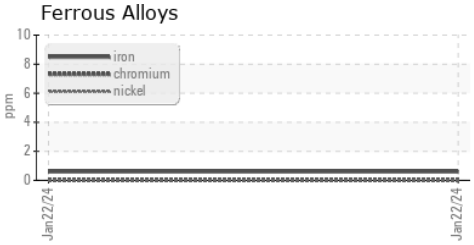
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	**45.5**	---	---

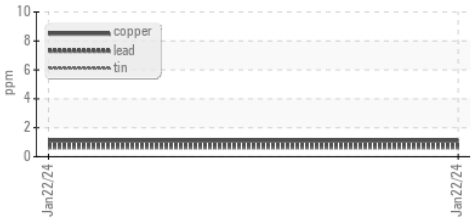
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

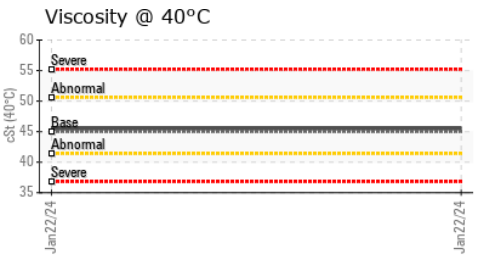
Ferrous Alloys



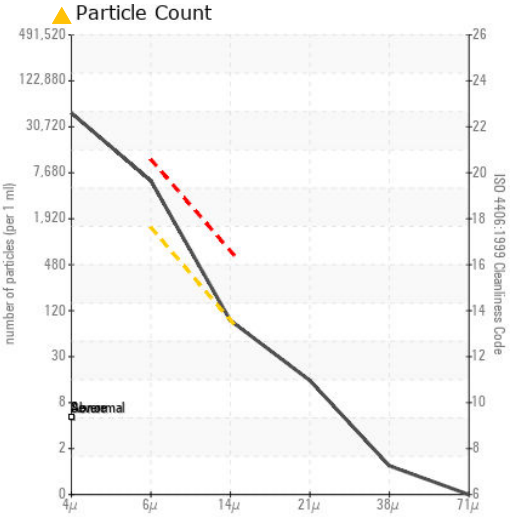
Non-ferrous Metals



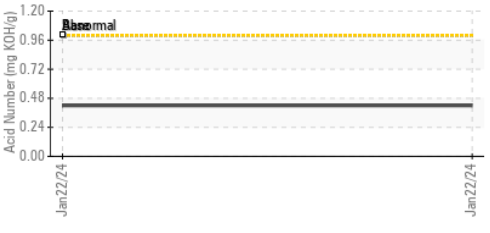
Viscosity @ 40°C



Particle Count



Acid Number



ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA010388 **Recieved** : 01 Feb 2024
Lab Number : 06076893 **Diagnosed** : 02 Feb 2024
Unique Number : 10858984 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

DEC
1790 E MCFADDEN AVE, SUITE 105
SANTA ANA, CA
US 92705
Contact: Service Manager
T:
F: