

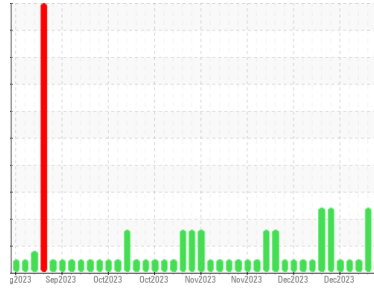


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR GM02
Component
Biogas Engine
Fluid
MAHLER Q8 Mahler G8 SAE 40 (--- GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0870569	WC0870566	WC0870522
Sample Date	Client Info		31 Jan 2024	09 Jan 2024	04 Jan 2024
Machine Age	hrs	Client Info	67448	67396	67275
Oil Age	hrs	Client Info	14	427	306
Oil Changed	Client Info		Changed	N/A	N/A
Sample Status			NORMAL	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Water	WC Method	>0.1	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >45	18	▲ 56	31
Chromium	ppm	ASTM D5185m >2	0	<1	<1
Nickel	ppm	ASTM D5185m >2	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >5	<1	0	0
Aluminum	ppm	ASTM D5185m >10	2	3	4
Lead	ppm	ASTM D5185m >5	<1	<1	<1
Copper	ppm	ASTM D5185m >14	<1	2	0
Tin	ppm	ASTM D5185m >13	<1	2	2
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	1	2
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	3	<1
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	11	11	11
Calcium	ppm	ASTM D5185m	1266	1466	1424
Phosphorus	ppm	ASTM D5185m	357	431	410
Zinc	ppm	ASTM D5185m	422	467	476
Sulfur	ppm	ASTM D5185m	1731	2056	2027

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >200	18	▲ 226	182
Sodium	ppm	ASTM D5185m	23	0	0
Potassium	ppm	ASTM D5185m >20	0	2	0

INFRA-RED

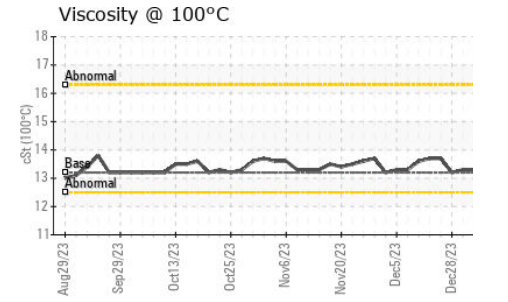
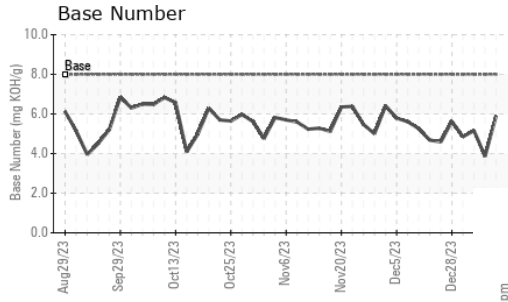
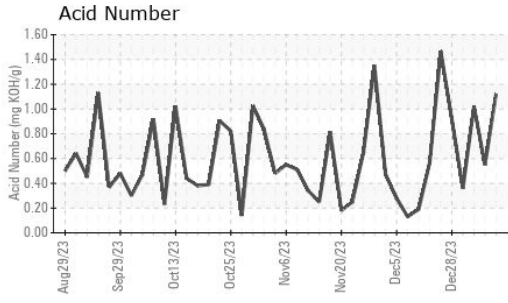
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624 >20	4.3	5.9	5.7
Sulfation	Abs/.1mm	*ASTM D7415 >30	14.8	16.5	15.9

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	8.4	11.8	11.0
Acid Number (AN)	mg KOH/g	ASTM D8045	1.12	0.549	1.02
Base Number (BN)	mg KOH/g	ASTM D2896 8.0	5.90	3.86	5.16



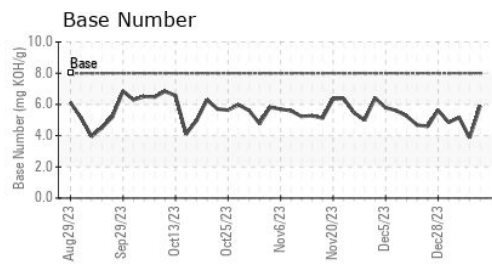
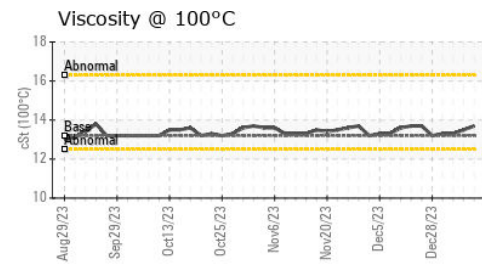
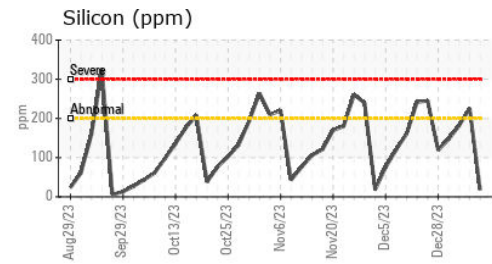
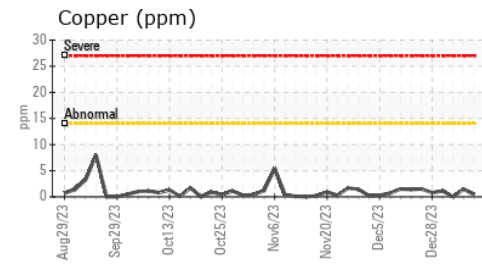
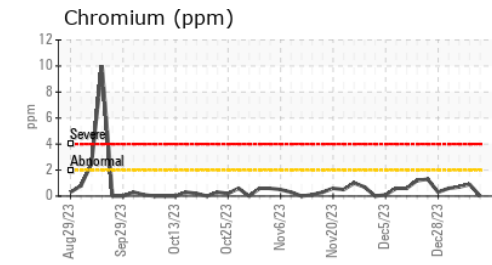
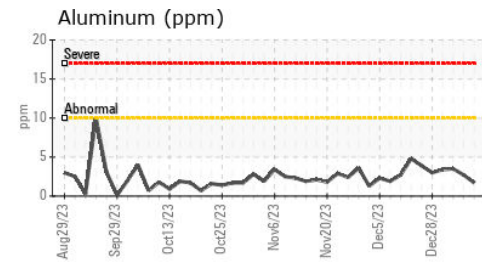
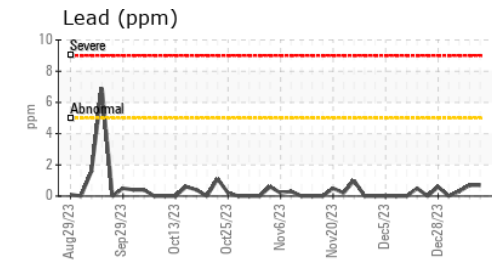
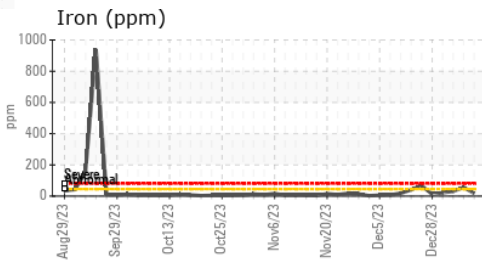
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.2	13.7	13.5

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0870569 **Recieved** : 01 Feb 2024
Lab Number : 06077061 **Diagnosed** : 02 Feb 2024
Unique Number : 10859152 **Diagnostician** : Sean Felton
Test Package : MOB 2

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 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)