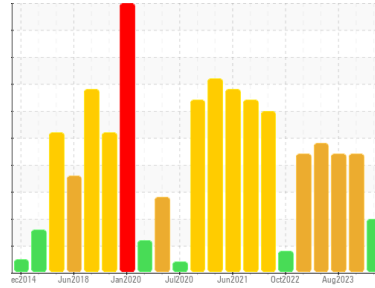


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
BT-F01-B2 (S/N B2 FRESH AIR BLOWER)

Component
Blower

Fluid
SHELL TELLUS S2 MX 100 (--- GAL)

DIAGNOSIS

Recommendation

Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval.

Wear

Copper wear particles are elevated. Determine source of copper wear, reviewing labyrinth seals and other common soft metal parts.

Contamination

Contamination is elevated, including some silicon indicators. Review seals and breathers. Filtration can help extend machine life.

Fluid Condition

Fluid health indicators are acceptable for continued use.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PLS0000806	PLS0000777	PLS0000478
Sample Date	Client Info		31 Jan 2024	24 Oct 2023	09 Aug 2023
Machine Age	mths	Client Info	3	0	0
Oil Age	mths	Client Info	0	1	0
Oil Changed	Client Info		N/A	Changed	N/A
Sample Status			ABNORMAL	SEVERE	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		11	15	13
Iron	ppm	ASTM D5185m >20	0	1	2
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >20	16	▲ 81	▲ 79
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	<1	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m	65	26	60
Calcium	ppm	ASTM D5185m	2	0	6
Phosphorus	ppm	ASTM D5185m	300	230	308
Zinc	ppm	ASTM D5185m	348	264	331
Sulfur	ppm	ASTM D5185m	800	579	977

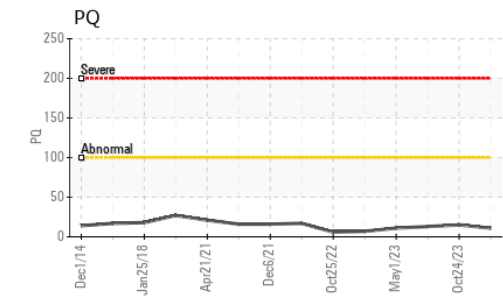
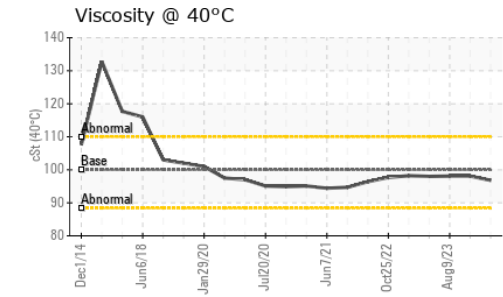
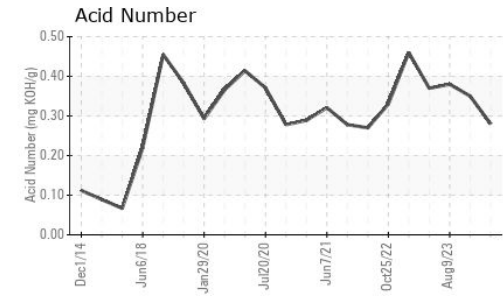
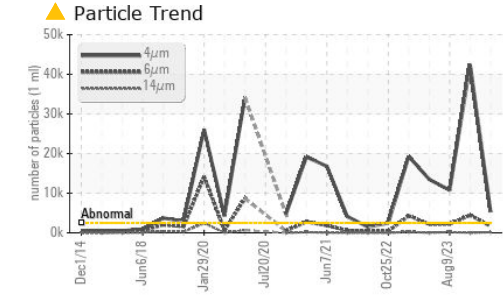
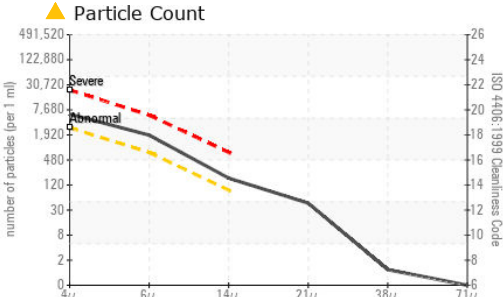
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	4	▲ 21	▲ 23
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	0	0	<1

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624	1.8	2.0	2.0
Sulfation	Abs.1mm	*ASTM D7415	11.0	13.9	13.6

OIL ANALYSIS REPORT



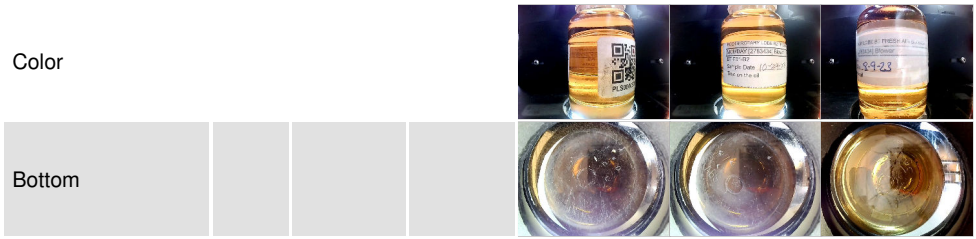
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	▲ 5292	● 42430	▲ 10767
Particles >6µm	ASTM D7647	>640	▲ 1662	▲ 4456	▲ 2250
Particles >14µm	ASTM D7647	>80	▲ 155	35	▲ 167
Particles >21µm	ASTM D7647	>20	▲ 39	8	▲ 42
Particles >38µm	ASTM D7647	>4	1	1	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	▲ 20/18/14	● 23/19/12	▲ 21/18/15

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm *ASTM D7414		3.0	7.8	7.7
Acid Number (AN)	mg KOH/g ASTM D8045		0.28	0.35	0.38

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar *Visual	NONE	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar *Visual		NEG	NEG	NEG
Free Water	scalar *Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	100	96.8	98.1	98.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PLS0000806
Lab Number : 06077611
Unique Number : 10859702
Test Package : IND 2 (Additional Tests: FT-IR, PQ, PrtCount)

HEXION - BAYTOWN PLANT
 8450 WEST BAY RD
 BAYTOWN, TX
 US 77520
 Contact: PAT BELL
 pat.bell@momentive.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)