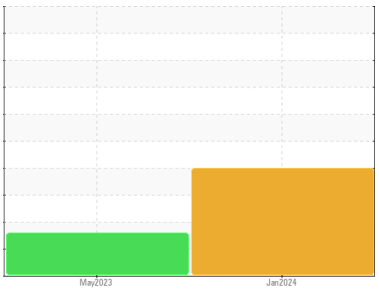
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
AZURE SKY [200007684]
Machine Id
L06-55WEA88523
Component
Wind Turbine Gearbox
Fluid
FUCHS RENOLIN UNISYN CLP 320 (--- LTR)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample.

Wear
The iron level is abnormal. High concentration of visible metal present. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**NX06077674**	NX06054826	---
Sample Date		Client Info		**30 Jan 2024**	30 May 2023	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**Not Changd**	N/A	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>50	▲ **59**	14	---
Iron	ppm	ASTM D5185m	>30	▲ **42**	5	---
Chromium	ppm	ASTM D5185m	>3	**<1**	0	---
Nickel	ppm	ASTM D5185m	>3	**2**	0	---
Titanium	ppm	ASTM D5185m	>10	**0**	0	---
Silver	ppm	ASTM D5185m		**<1**	0	---
Aluminum	ppm	ASTM D5185m	>30	**<1**	0	---
Lead	ppm	ASTM D5185m	>15	**6**	<1	---
Copper	ppm	ASTM D5185m	>10	**2**	0	---
Tin	ppm	ASTM D5185m	>10	**1**	0	---
Vanadium	ppm	ASTM D5185m		**<1**	0	---
Cadmium	ppm	ASTM D5185m		**<1**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**8**	8	---
Barium	ppm	ASTM D5185m		**0**	0	---
Molybdenum	ppm	ASTM D5185m		**<1**	0	---
Manganese	ppm	ASTM D5185m		**3**	0	---
Magnesium	ppm	ASTM D5185m		**3**	0	---
Calcium	ppm	ASTM D5185m		**25**	15	---
Phosphorus	ppm	ASTM D5185m		**206**	200	---
Zinc	ppm	ASTM D5185m		**14**	0	---
Sulfur	ppm	ASTM D5185m		**4789**	4654	---

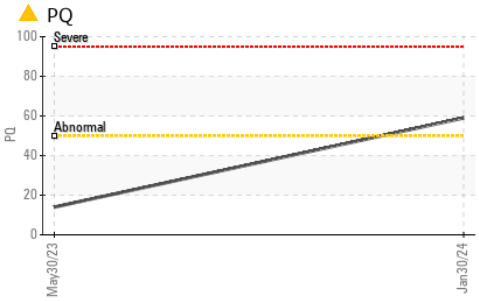
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+15	**11**	6	---
Sodium	ppm	ASTM D5185m		**5**	4	---
Potassium	ppm	ASTM D5185m	>20	**5**	0	---
Water	%	ASTM D6304	>0.02	**0.009**	0.003	---
ppm Water	ppm	ASTM D6304	>200	**90**	33	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	7401	---
Particles >6µm		ASTM D7647	>320	**---**	▲ 1261	---
Particles >14µm		ASTM D7647	>40	**---**	▲ 73	---
Particles >21µm		ASTM D7647	>10	**---**	▲ 16	---
Particles >38µm		ASTM D7647	>3	**---**	1	---
Particles >71µm		ASTM D7647	>3	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/15/12	**---**	▲ 20/17/13	---

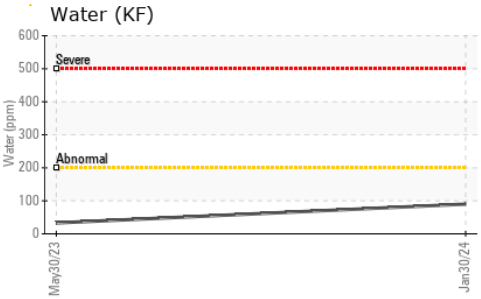
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	**0.41**	0.35	---

OIL ANALYSIS REPORT

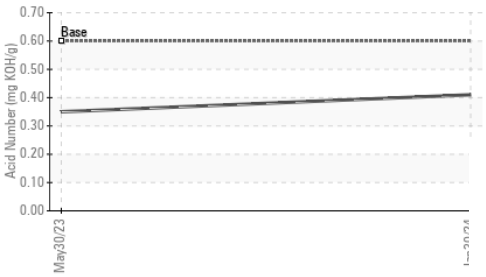
PQ



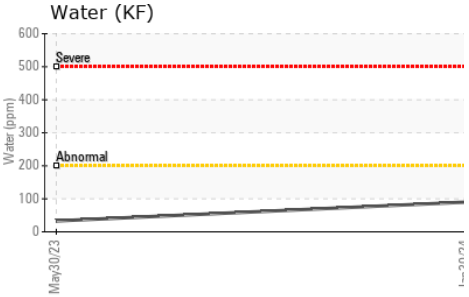
Water (KF)



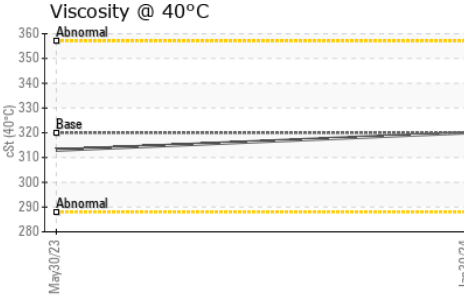
Acid Number



Water (KF)

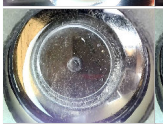
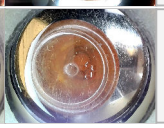


Viscosity @ 40°C



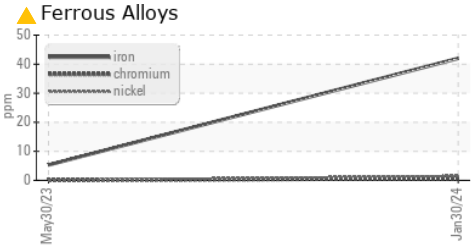
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ **HEAVY**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.02	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**320**	313	---

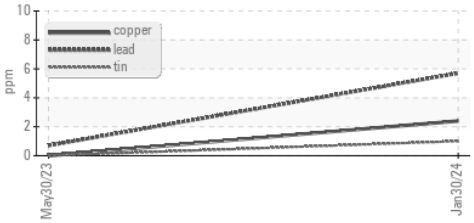
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

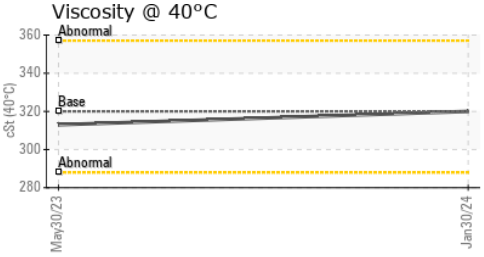
Ferrous Alloys



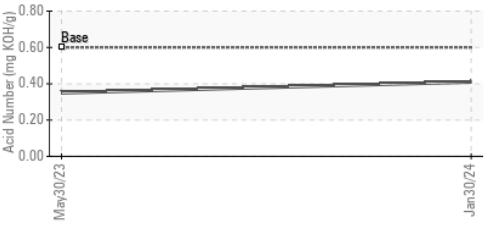
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX06077674 **Received** : 01 Feb 2024
Lab Number : 06077674 **Tested** : 05 Feb 2024
Unique Number : 10859765 **Diagnosed** : 05 Feb 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

NORDEX USA - Chicago
300 SOUTH WACKER DRIVE, SUITE 1500
CHICAGO, IL
US 60606
Contact: DEVIN LINEHAN
DLinehan@nordex-online.com
T: (312)386-4124
F: (312)386-7102