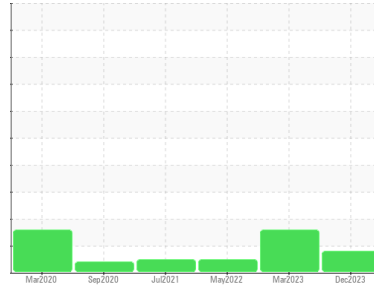




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7288984 (S/N 1515)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC121067	KC100672	KC85592
Sample Date	Client Info			28 Dec 2023	21 Mar 2023	23 May 2022
Machine Age	hrs	Client Info		10330	8316	6155
Oil Age	hrs	Client Info		0	2200	2099
Oil Changed	Client Info			N/A	Changed	Changed
Sample Status				ATTENTION	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	2	0	<1
Copper	ppm	ASTM D5185m	>50	6	6	2
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

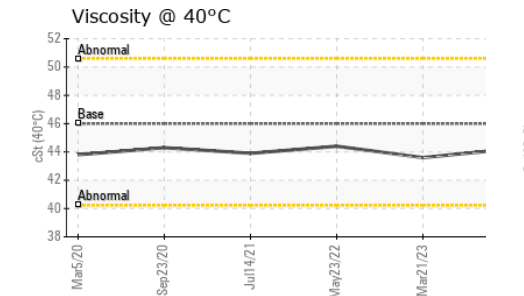
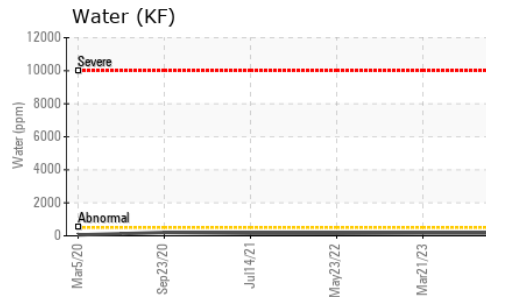
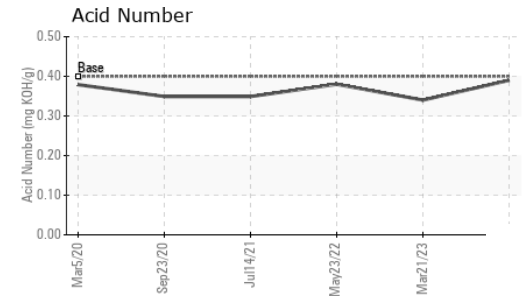
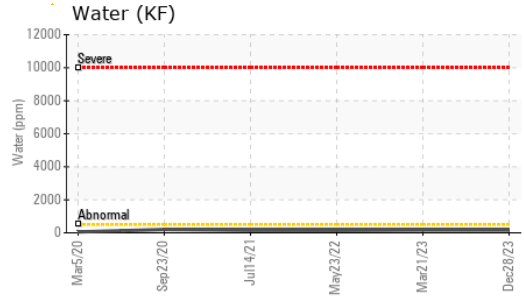
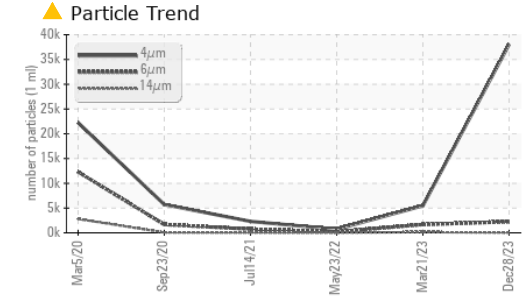
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	<1	0	10
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		2	<1	0
Magnesium	ppm	ASTM D5185m	90	47	53	61
Calcium	ppm	ASTM D5185m	2	1	<1	0
Phosphorus	ppm	ASTM D5185m		1	29	6
Zinc	ppm	ASTM D5185m		0	10	7

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	7	4	10
Sodium	ppm	ASTM D5185m		14	10	10
Potassium	ppm	ASTM D5185m	>20	6	5	5
Water	%	ASTM D6304	>0.05	0.016	0.016	0.014
ppm Water	ppm	ASTM D6304	>500	165	168.6	145.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		38042	5480	717
Particles >6µm		ASTM D7647	>1300	▲ 2247	▲ 1672	190
Particles >14µm		ASTM D7647	>80	29	▲ 143	27
Particles >21µm		ASTM D7647	>20	7	▲ 40	11
Particles >38µm		ASTM D7647	>4	0	2	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 22/18/12	▲ 20/18/14	17/15/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.39	0.34	0.38

OIL ANALYSIS REPORT

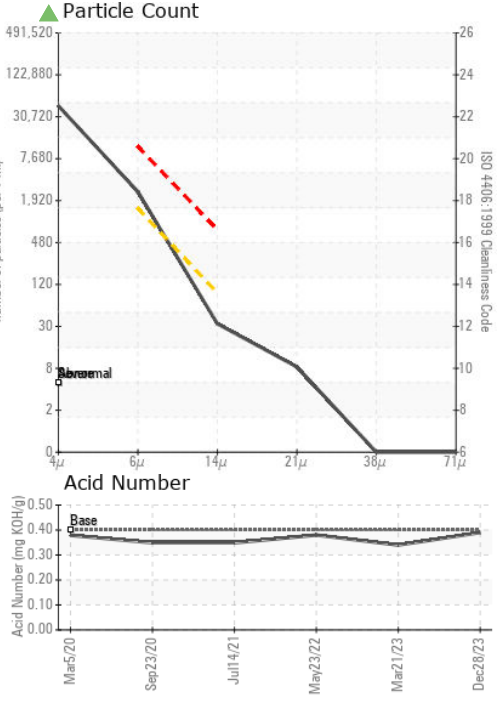
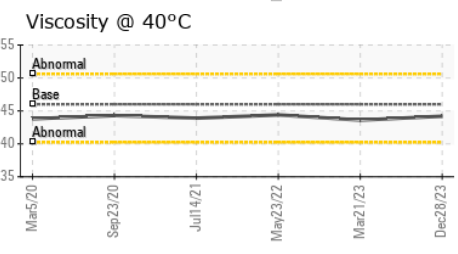
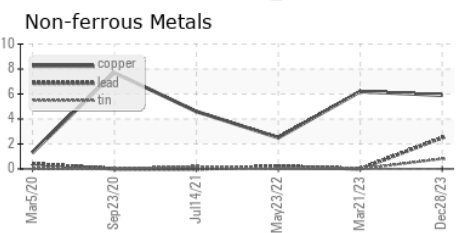
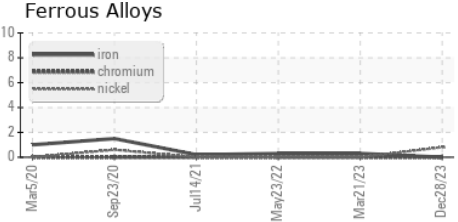


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.2	43.6	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC121067 **Received** : 01 Feb 2024
Lab Number : 06077706 **Diagnosed** : 04 Feb 2024
Unique Number : 10859797 **Diagnostician** : Don Baldrige
Test Package : IND 2

ACHILLIES AEROSPACE
 2100 ENTERPRISE PKWY
 TWINSBURG, OH
 US 44087
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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