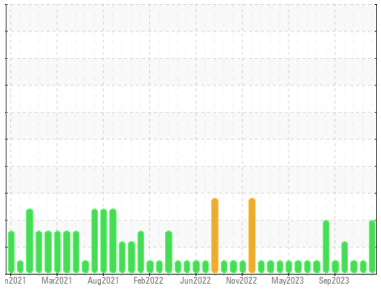
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
MELT SHOP - HYDRAULIC
Machine Id
MELT SHOP LTS DE SLAG HYDRAULIC UNIT (S/N 15-4000-0770)
Component
Tank Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 46 (200 GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The pH level of this fluid is within the acceptable limits @ 10.0. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0039321**	RP0038639	RP0038012
Sample Date		Client Info		**31 Jan 2024**	04 Jan 2024	06 Dec 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	0	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**1**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**<1**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	<1
Lead	ppm	ASTM D5185m	>20	**2**	0	0
Copper	ppm	ASTM D5185m	>20	**4**	<1	3
Tin	ppm	ASTM D5185m	>20	**2**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**1**	0	1

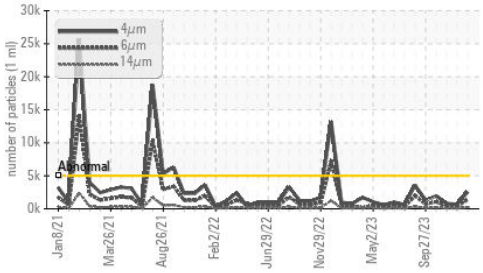
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**<1**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	0	0
Manganese	ppm	ASTM D5185m		**2**	0	<1
Magnesium	ppm	ASTM D5185m	5	**5**	0	3
Calcium	ppm	ASTM D5185m	50	**5**	0	2
Phosphorus	ppm	ASTM D5185m	175	**19**	0	10
Zinc	ppm	ASTM D5185m	62	**52**	0	17

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	0	<1
Sodium	ppm	ASTM D5185m		**3**	0	<1
Potassium	ppm	ASTM D5185m	>20	**4**	0	<1
Water	%	ASTM D6304	>55	**35.7**	36.2	35.1
ppm Water	ppm	ASTM D6304	>55000	**357000**	362000	351000

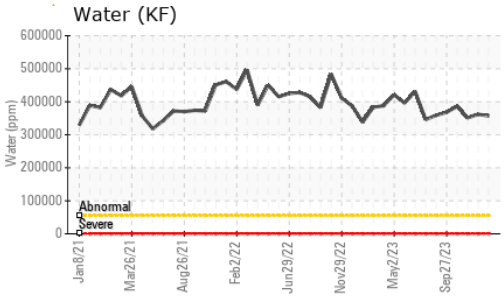
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**2540**	679	809
Particles >6µm		ASTM D7647	>1300	▲ **1384**	370	441
Particles >14µm		ASTM D7647	>160	▲ **236**	63	75
Particles >21µm		ASTM D7647	>40	▲ **79**	21	25
Particles >38µm		ASTM D7647	>10	▲ **12**	3	4
Particles >71µm		ASTM D7647	>3	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **19/18/15**	17/16/13	17/16/13

OIL ANALYSIS REPORT

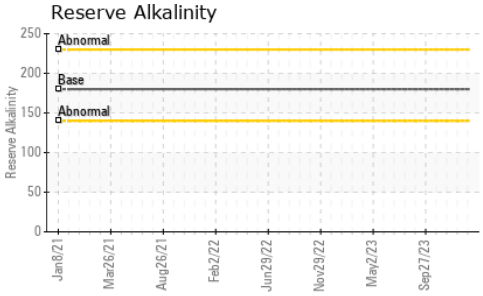
Particle Trend



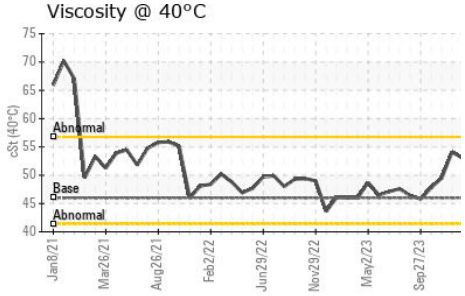
Water (KF)



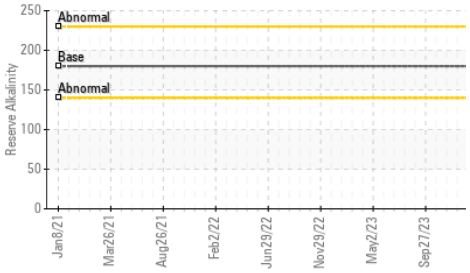
Reserve Alkalinity



Viscosity @ 40°C



Reserve Alkalinity



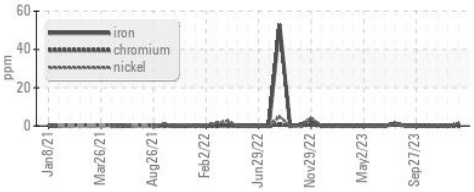
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>55	**0.2%**	0.2%	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287		**10.0**	9.00	9.0
Visc @ 40°C	cSt	ASTM D445	46	**53.0**	54.1	49.5

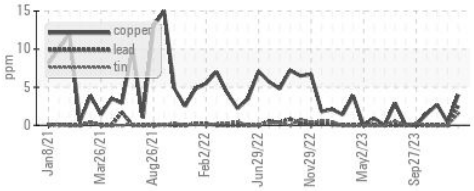
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

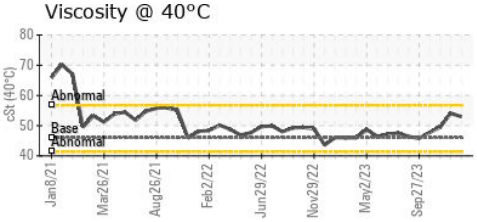
Ferrous Alloys



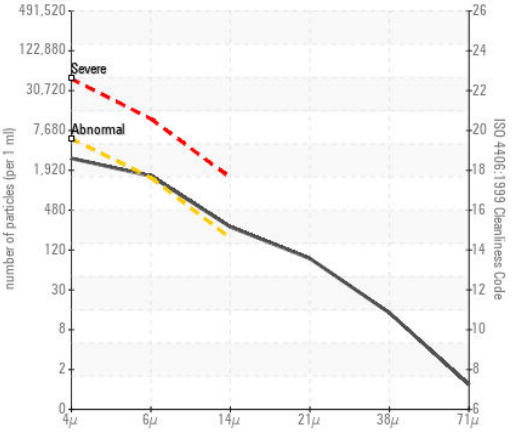
Non-ferrous Metals



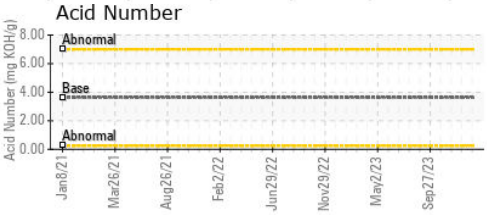
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039321
Lab Number : 06077752
Unique Number : 10859843
Test Package : IND 2 (Additional Tests: pH, ReserveAlk)

Received : 01 Feb 2024
Tested : 07 Feb 2024
Diagnosed : 07 Feb 2024 - Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: OUTCALAL [WUSCAR] 06077752 (Generated: 02/07/2024 14:40:21) Rev: 1

Submitted By: DALE ROBINSON