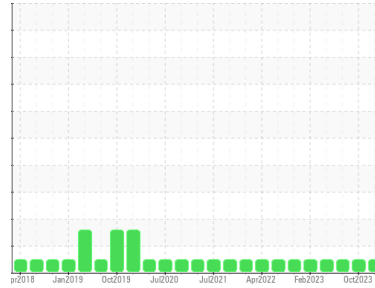




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**EXTRUDER-001 (S/N 0024122-1-1)**

Component  
**Gearbox**

Fluid  
**SHELL MORLINA S4 B 320 (18 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0782423</b>	WC0806249	WC0705532
Sample Date	Client Info			<b>25 Jan 2024</b>	18 Oct 2023	12 Jul 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Filtered</b>	Filtered	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>5</b>	4	6
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	2
Lead	ppm	ASTM D5185m	>100	<b>3</b>	<1	<1
Copper	ppm	ASTM D5185m	>200	<b>2</b>	0	<1
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

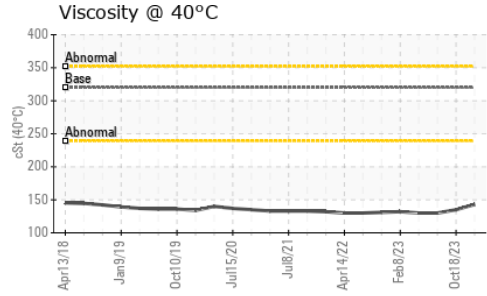
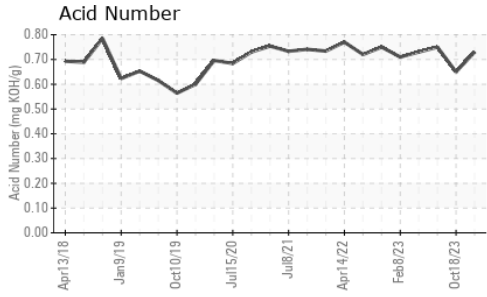
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>2</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>2</b>	0	<1
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>273</b>	256	263
Zinc	ppm	ASTM D5185m		<b>0</b>	0	<1
Sulfur	ppm	ASTM D5185m		<b>609</b>	639	750

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>30</b>	33	38
Sodium	ppm	ASTM D5185m		<b>2</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.73</b>	0.65	0.75



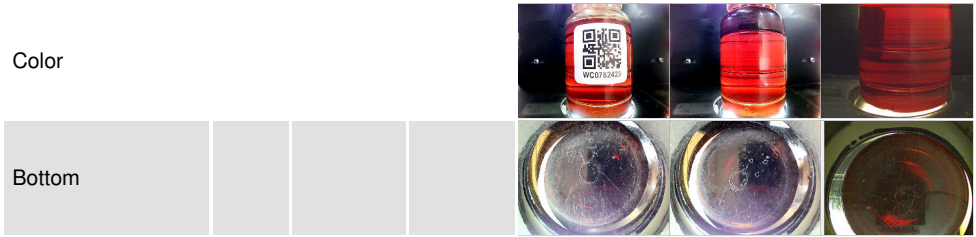
# OIL ANALYSIS REPORT



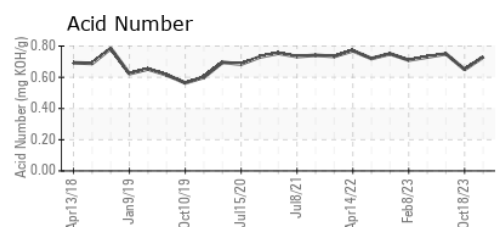
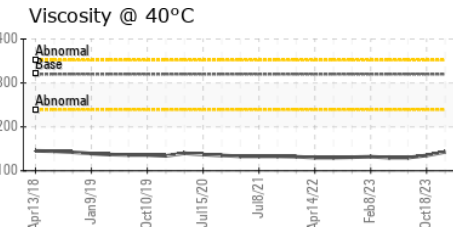
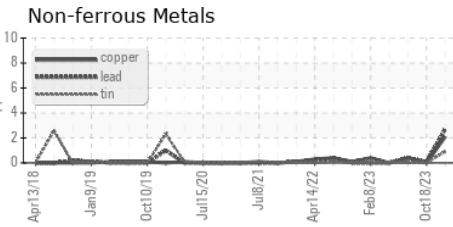
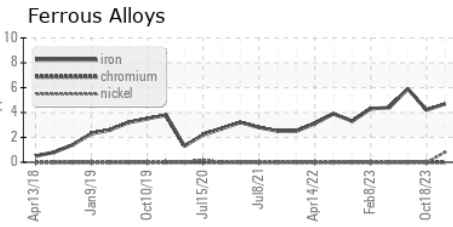
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	<b>143</b>	135	130

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0782423  
**Lab Number** : 06077778  
**Unique Number** : 10859869  
**Test Package** : IND 2  
**Received** : 01 Feb 2024  
**Tested** : 02 Feb 2024  
**Diagnosed** : 04 Feb 2024 - Don Baldrige

**PRINSCO - PRINSBURG**  
 PO BOX 265  
 PRINSBURG, MN  
 US 56281  
 Contact: KYLE SPORTEL  
 kyles@prinsco.com  
 T: (320)978-4116  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)