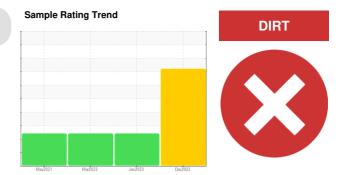


# **PROBLEM SUMMARY**

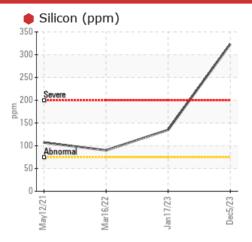


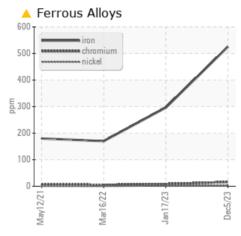
**Left Final Drive** 

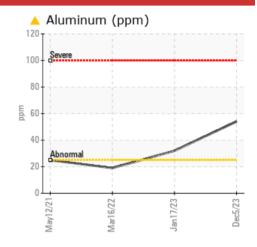
CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)











## RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS |     |             |      |            |          |             |  |  |
|--------------------------|-----|-------------|------|------------|----------|-------------|--|--|
| Sample Status            |     |             |      | SEVERE     | ABNORMAL | ABNORMAL    |  |  |
| Iron                     | ppm | ASTM D5185m | >500 | <u> </u>   | 296      | 170         |  |  |
| Chromium                 | ppm | ASTM D5185m | >10  | <b>16</b>  | 8        | 5           |  |  |
| Silicon                  | ppm | ASTM D5185m | >75  | <b>323</b> | <u> </u> | <b>4</b> 90 |  |  |

Customer Id: MANTUL Sample No.: WC0836252 Lab Number: 06077884 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

| RECOMMENDED A     | ACTIONS |      |         |   |
|-------------------|---------|------|---------|---|
| Action            | Status  | Date | Done By | Description   |
| Change Fluid      |         |      | ?       | We recommend that you drain the oil from the component if this has not already been done. |
| Resample          |         |      | ?       | We recommend an early resample to monitor this condition.                                 |
| Check Dirt Access |         |      | ?       | We advise that you check all areas where dirt can enter the system.                       |

# HISTORICAL DIAGNOSIS

## 17 Jan 2023 Diag: Don Baldridge

DIRT



We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor. All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The condition of the oil is acceptable for the time in service.



## 16 Mar 2022 Diag: Jonathan Hester

DIRT



We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor. All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The condition of the oil is acceptable for the time in service.



## 12 May 2021 Diag: Jonathan Hester

DIRT



We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The condition of the oil is acceptable for the time in service.





# **OIL ANALYSIS REPORT**

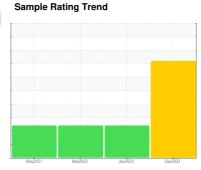




[20420] Machine Id 40-142

**Left Final Drive** 

CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)





# DIAGNOSIS

### Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

Gear wear is indicated.

### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

## **Fluid Condition**

The oil is no longer serviceable due to the presence of contaminants.

| SAMPLE INFORMA  | ATION   | method   | limit/base  | current   | history1  | history2  |
|---|---|--|---|---|---|---|
| Sample Number   |   | Client Info  |   | WC0836252   | WC0754800   | WC0619449   |
| Sample Date   |   | Client Info  |   | 05 Dec 2023   | 17 Jan 2023   | 16 Mar 2022   |
| Machine Age   | hrs   | Client Info  |   | 7895  | 7425  | 6945  |
| Oil Age   | hrs   | Client Info  |   | 1627  | 1158  | 0   |
| Oil Changed   |   | Client Info  |   | Not Changd  | Not Changd  | N/A   |
| Sample Status   |   |  |   | SEVERE  | ABNORMAL  | ABNORMAL  |
| CONTAMINATION   |   | method   | limit/base  | current   | history1  | history2  |
| Water   |   | WC Method  | >0.2  | NEG   | NEG   | NEG   |
| WEAR METALS   |   | method   | limit/base  | current   | history1  | history2  |
| Iron  | ppm   | ASTM D5185m  | >500  | <u></u> 525   | 296   | 170   |
| Chromium  | ppm   | ASTM D5185m  | >10   | <u> </u>  | 8   | 5   |
| Nickel  | ppm   | ASTM D5185m  | >10   | 2   | 2   | <1  |
| Titanium  | ppm   | ASTM D5185m  |   | 4   | 2   | 1   |
|   | ppm   | ASTM D5185m  |   | 0   | 0   | <1  |
|   | ppm   | ASTM D5185m  | >25   | <b>▲</b> 54   | <b>▲</b> 32   | <b>1</b> 9  |
|   | ppm   | ASTM D5185m  | >25   | <1  | 2   | 0   |
|   | ppm   | ASTM D5185m  | >50   | 5   | 3   | <1  |
|   | ppm   | ASTM D5185m  | >10   | 0   | <1  | 0   |
|   | ppm   | ASTM D5185m  | >5  |   |   |   |
|   | ppm   | ASTM D5185m  |   | 1   | <1  | <1  |
|   | ppm   | ASTM D5185m  |   | <1  | <1  | 0   |
| ADDITIVES -   |   |  |   |   |   |   |
| ADDITIVES   |   | method   | limit/base  | current   | history1  | history2  |
| _   | ppm   | method ASTM D5185m   | limit/base<br>85  | current<br>105  | history1<br>113   | history2<br>124   |
| Boron   | ppm<br>ppm  |  |   |   | •   |   |
| Boron<br>Barium   |   | ASTM D5185m  |   | 105   | 113   | 124   |
| Boron<br>Barium<br>Molybdenum   | ppm   | ASTM D5185m<br>ASTM D5185m   |   | 105<br>0  | 113<br>0  | 124   |
| Boron Barium Molybdenum Manganese   | ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  |   | 105<br>0<br>4   | 113<br>0<br>3   | 124<br>0<br>2   |
| Boron Barium Molybdenum Manganese Magnesium   | ppm<br>ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 350   | 105<br>0<br>4<br>6  | 113<br>0<br>3<br>3  | 124<br>0<br>2<br>2  |
| Boron Barium Molybdenum Manganese Magnesium Calcium   | ppm<br>ppm<br>ppm<br>ppm                                    | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 350   | 105<br>0<br>4<br>6<br>678   | 113<br>0<br>3<br>3<br>733   | 124<br>0<br>2<br>2<br>686   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus  | ppm<br>ppm<br>ppm<br>ppm                                    | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 350<br>1800<br>1000   | 105<br>0<br>4<br>6<br>678<br>1299   | 113<br>0<br>3<br>3<br>733<br>1495   | 124<br>0<br>2<br>2<br>686<br>1406   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc   | ppm<br>ppm<br>ppm<br>ppm<br>ppm                             | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 350<br>1800<br>1000   | 105<br>0<br>4<br>6<br>678<br>1299<br>1049   | 113<br>0<br>3<br>3<br>733<br>1495<br>1102   | 124<br>0<br>2<br>2<br>686<br>1406<br>1136   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 350<br>1800<br>1000<br>1100   | 105<br>0<br>4<br>6<br>678<br>1299<br>1049   | 113<br>0<br>3<br>3<br>733<br>1495<br>1102<br>1319   | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 350<br>1800<br>1000<br>1100<br>3500   | 105<br>0<br>4<br>6<br>678<br>1299<br>1049<br>1192<br>4068   | 113<br>0<br>3<br>3<br>733<br>1495<br>1102<br>1319<br>4801<br>history1   | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263<br>3810   |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon   | pppm<br>pppm<br>pppm<br>pppm<br>pppm<br>pppm<br>pppm        | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 350<br>1800<br>1000<br>1100<br>3500   | 105<br>0<br>4<br>6<br>678<br>1299<br>1049<br>1192<br>4068   | 113<br>0<br>3<br>3<br>733<br>1495<br>1102<br>1319<br>4801<br>history1   | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263<br>3810<br>history2                                       |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium  | pppm<br>pppm<br>pppm<br>pppm<br>pppm<br>pppm<br>pppm<br>ppp | ASTM D5185m  | 350<br>1800<br>1000<br>1100<br>3500<br>limit/base<br>>75  | 105<br>0<br>4<br>6<br>678<br>1299<br>1049<br>1192<br>4068<br>current                              | 113<br>0<br>3<br>3<br>733<br>1495<br>1102<br>1319<br>4801<br>history1   | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263<br>3810<br>history2                                       |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m  | 350<br>1800<br>1000<br>1100<br>3500<br>limit/base<br>>75  | 105<br>0<br>4<br>6<br>678<br>1299<br>1049<br>1192<br>4068<br>current<br>323<br>3                  | 113 0 3 3 733 1495 1102 1319 4801 history1  135 5   | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263<br>3810<br>history2                                       |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m  | 350<br>1800<br>1000<br>1100<br>3500<br>limit/base<br>>75<br>>20                                       | 105<br>0<br>4<br>6<br>678<br>1299<br>1049<br>1192<br>4068<br>current<br>323<br>3                  | 113 0 3 3 733 1495 1102 1319 4801 history1  135 5 11  | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263<br>3810<br>history2<br>90<br>4                            |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m  | 350<br>1800<br>1000<br>1100<br>3500<br>limit/base<br>>75<br>>20                                       | 105<br>0<br>4<br>6<br>678<br>1299<br>1049<br>1192<br>4068<br>current<br>323<br>3<br>18<br>current | 113<br>0<br>3<br>3<br>733<br>1495<br>1102<br>1319<br>4801<br>history1<br>▲ 135<br>5<br>11                             | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263<br>3810<br>history2<br>▲ 90<br>4<br>9                     |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal                                    | pppm ppm ppm ppm ppm ppm ppm ppm ppm pp                     | ASTM D5185m  method  *Visual   | 350<br>1800<br>1000<br>1100<br>3500<br>limit/base<br>>75<br>>20<br>limit/base                         | 105 0 4 6 678 1299 1049 1192 4068 current  323 3 18 current                                       | 113<br>0<br>3<br>3<br>733<br>1495<br>1102<br>1319<br>4801<br>history1<br>▲ 135<br>5<br>11<br>history1<br>NONE         | 124<br>0<br>2<br>2<br>686<br>1406<br>1136<br>1263<br>3810<br>history2<br>▲ 90<br>4<br>9<br>history2<br>NONE |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate                        | pppm ppm ppm ppm ppm ppm ppm ppm ppm pp                     | ASTM D5185m  Method  *Visual  *Visual  | 350<br>1800<br>1000<br>1100<br>3500<br>limit/base<br>>75<br>>20<br>limit/base<br>NONE                 | 105 0 4 6 678 1299 1049 1192 4068 current 323 3 18 current NONE                                   | 113<br>0<br>3<br>3<br>733<br>1495<br>1102<br>1319<br>4801<br>history1<br>▲ 135<br>5<br>11<br>history1<br>NONE<br>NONE | 124 0 2 2 686 1406 1136 1263 3810 history2  |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt                   | pppm pppm pppm pppm pppm pppm pppm ppp                      | ASTM D5185m  Method  ASTM D5185m ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  ASTM D5185m  *Visual  *Visual  *Visual | 350 1800 1000 1100 3500 limit/base >75 >20 limit/base NONE NONE NONE                                  | 105 0 4 6 678 1299 1049 1192 4068 current 323 3 18 current NONE NONE                              | 113 0 3 3 733 1495 1102 1319 4801 history1  ▲ 135 5 11 history1 NONE NONE NONE  | 124 0 2 2 686 1406 1136 1263 3810 history2  |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris           | pppm pppm pppm pppm pppm pppm pppm ppp                      | ASTM D5185m  Method  *Visual *Visual *Visual *Visual *Visual *Visual   | 350 1800 1000 1100 3500 limit/base >75 >20 limit/base NONE NONE NONE NONE NONE                        | 105 0 4 6 678 1299 1049 1192 4068 current 323 3 18 current NONE NONE NONE                         | 113 0 3 3 733 1495 1102 1319 4801 history1  ▲ 135 5 11 history1 NONE NONE NONE NONE LIGHT VLITE                       | 124 0 2 2 686 1406 1136 1263 3810 history2  |
| Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt | pppm ppm ppm ppm ppm ppm ppm ppm ppm pp                     | ASTM D5185m  method  *Visual *Visual *Visual *Visual   | 350<br>1800<br>1000<br>1100<br>3500<br>limit/base<br>>75<br>>20<br>limit/base<br>NONE<br>NONE<br>NONE | 105 0 4 6 678 1299 1049 1192 4068 current 323 3 18 current NONE NONE NONE NONE NONE NONE          | 113 0 3 3 733 1495 1102 1319 4801 history1  ▲ 135 5 11 history1 NONE NONE NONE LIGHT                                  | 124 0 2 2 686 1406 1136 1263 3810 history2  ▲ 90 4 9 history2 NONE NONE NONE NONE NONE NONE                 |

NORML

>0.2

scalar

scalar

\*Visual

\*Visual

scalar \*Visual

**NORML** 

NEG

**NEG** 

NORML

NEG

Odor

**Emulsified Water** 

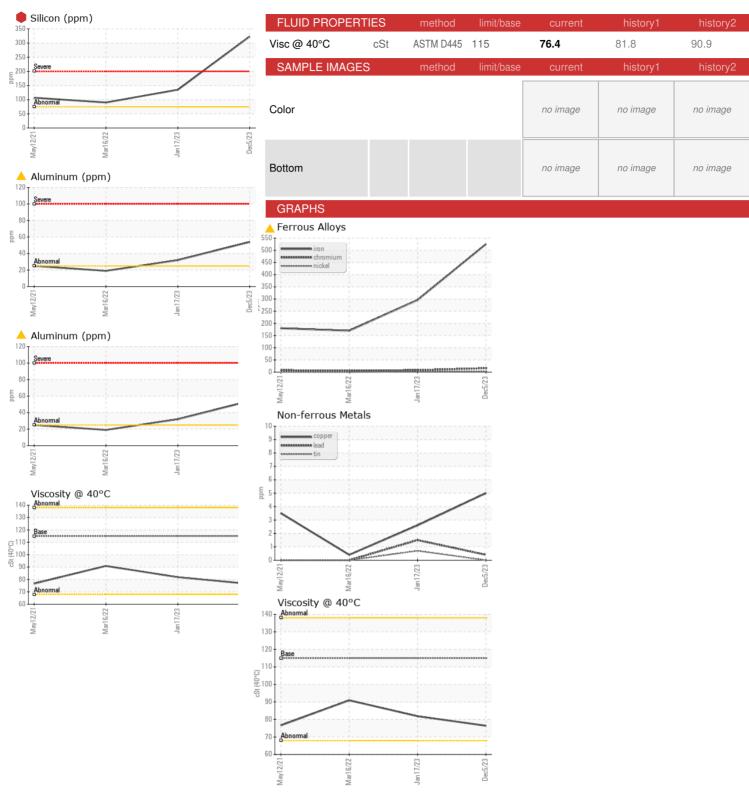
NORML

NEG

mittere By: JAMES STEELMON



# **OIL ANALYSIS REPORT**







Laboratory Sample No. Lab Number **Unique Number** 

: WC0836252 : 06077884 : 10859975 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 01 Feb 2024 : 04 Feb 2024 Diagnosed

Diagnostician : Don Baldridge

MANHATTAN ROAD AND BRIDGE

5601 S 122ND E AVE TULSA, OK US 74146

Contact: WILL ANDERSON will.anderson@manhattanrb.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: