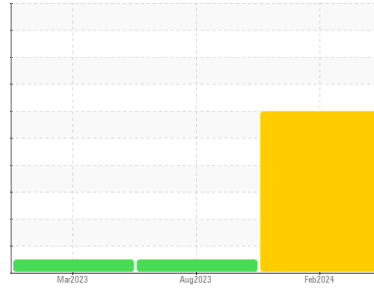




# OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id  
**201**  
 Component  
**Compressor**  
 Fluid  
**{not provided} (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### Wear

The iron level is severe.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0858337</b>	WC0774364	WC0774366
Sample Date	Client Info		<b>13 Feb 2024</b>	02 Aug 2023	20 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	3757	900
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>348</b>	6	0
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >15	<b>1</b>	0	<1
Lead	ppm	ASTM D5185m >65	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >65	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m >10	<b>16</b>	10	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	3	1
Calcium	ppm	ASTM D5185m	<b>9</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	11	18
Zinc	ppm	ASTM D5185m	<b>9</b>	3	<1
Sulfur	ppm	ASTM D5185m	<b>3276</b>	2348	945

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<b>21</b>	26	28
Sodium	ppm	ASTM D5185m	<b>1157</b>	12	<1
Potassium	ppm	ASTM D5185m >20	<b>907</b>	19	1

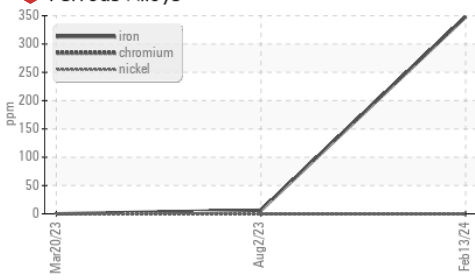
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.87</b>	1.36	0.52

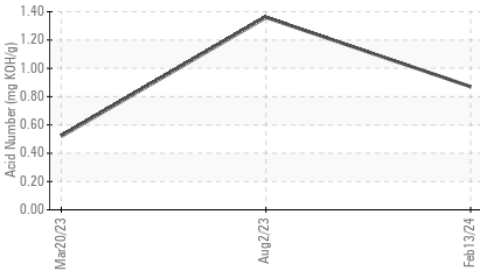


# OIL ANALYSIS REPORT

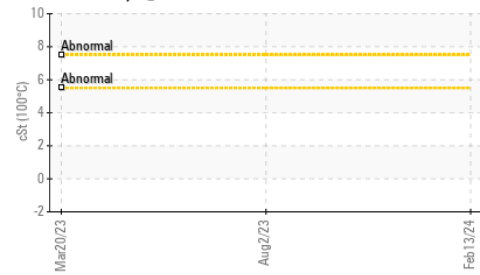
## Ferrous Alloys



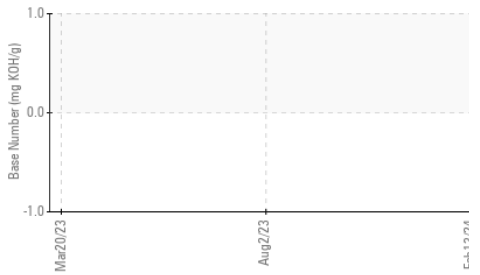
## Acid Number



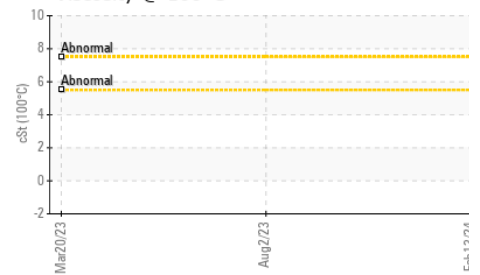
## Viscosity @ 100°C



## Base Number



## Viscosity @ 100°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

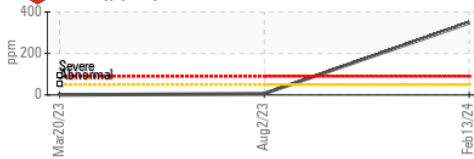
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	170.8	160	139

SAMPLE IMAGES	method	limit/base	current	history1	history2
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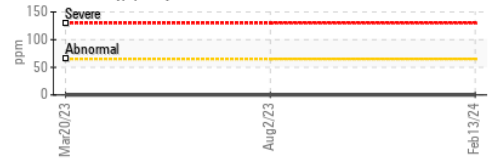
Color			no image	no image	no image
Bottom			no image	no image	no image

## GRAPHS

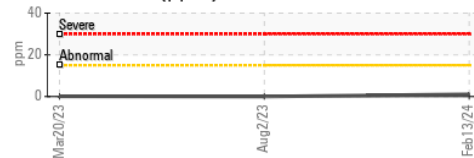
### Iron (ppm)



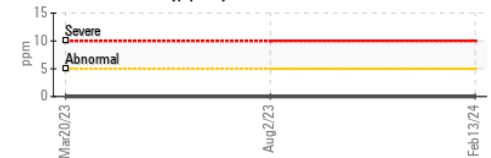
### Lead (ppm)



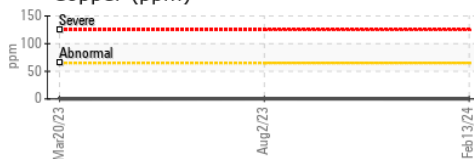
### Aluminum (ppm)



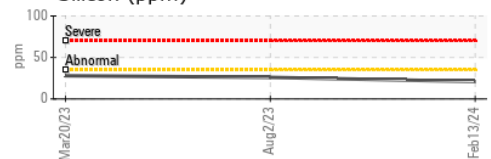
### Chromium (ppm)



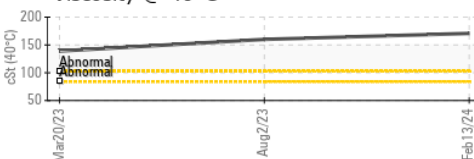
### Copper (ppm)



### Silicon (ppm)



### Viscosity @ 40°C



### Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0858337 Received : 22 Feb 2024  
 Lab Number : 06097216 Tested : 27 Feb 2024  
 Unique Number : 10890069 Diagnosed : 27 Feb 2024 - Jonathan Hester  
 Test Package : MOB 2 ( Additional Tests: FT-IR, KV100, TBN )

**TERREVA OUTAGAMIE LLC**  
 1313 HOLLAND ROAD SUITE A  
 APPLETON, WI  
 US 54911  
 Contact: GABE GARAZA  
 ggarza@esisolutions.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: