

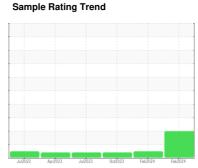
# **OIL ANALYSIS REPORT**

# Preparation-Prep CBL MILL

[Preparation-Prep CBL MILL] 360006002 - CBL MILL BULL GEAR RIGHT

Component
Right Gearbox

SHELL OMALA S2 G 680 (18 LTR)





## **DIAGNOSIS**

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

All component wear rates are normal.

## Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### ▲ Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

		Jul2022	Apr2023 Jul2023	Oct2023 Feb2024	Feb 2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TLC0001383	TLC0001383	TLC0001089
Sample Date		Client Info		01 Feb 2024	01 Feb 2024	19 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		12	142	123
Iron	ppm	ASTM D5185m	>200	45	121	142
Chromium	ppm	ASTM D5185m	>15	2	0	<1
Nickel	ppm	ASTM D5185m	>15	<1	0	<1
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm		>25	<1	<1	2
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>200	3	0	<1
Tin	ppm	ASTM D5185m	>25	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		1	0	0
Barium	ppm	ASTM D5185m		0	0	19
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	2	<1
Magnesium	ppm	ASTM D5185m		7	0	1
Calcium	ppm	ASTM D5185m		403	124	135
Phosphorus	ppm	ASTM D5185m		271	185	270
Zinc	ppm	ASTM D5185m		54	0	13
Sulfur	ppm	ASTM D5185m		7313	9735	10397
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	5	<1	4
Sodium	ppm	ASTM D5185m	>50	16	11	12
Potassium			>20	1	2	3
Water	ppm %	ASTM D5185m ASTM D6304		NEG	NEG	NEG
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<u> 149887</u>		
Particles >6µm		ASTM D7647	>5000	<u>43163</u>		
Particles >14µm		ASTM D7647	>640	55		
Particles >21µm		ASTM D7647	>160	3		
Particles >38μm		ASTM D7647	>40	0		
Particles >71µm		ASTM D7647	>10	0		
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<u>4</u> 24/23/13		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (ANI)	ma 1/011/a	ACTM DODAE		0.12	O E 1	0.50

0.13

Acid Number (AN)

mg KOH/g ASTM D8045

0.51

0.50



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: