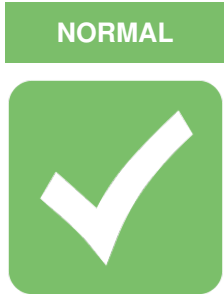
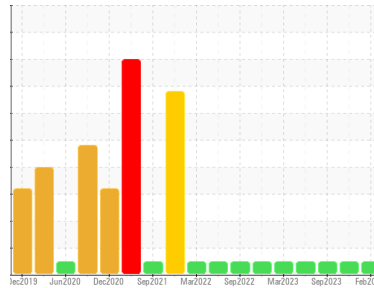




# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**INK4\_U2120 INK4\_U2120\_SS2120**

Component  
**Non-Drive End Seal Pot**

Fluid  
**ROYAL PURPLE BARRIER FLUID FDA22 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Insufficient sample was received to conduct all the routine laboratory tests. There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RP0025924</b>	RP0034164	RP0034076
Sample Date	Client Info	<b>20 Feb 2024</b>	15 Nov 2023	25 Sep 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>0</b>	---	0
Chromium	ppm	ASTM D5185m >20	<b>0</b>	---	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	---	0
Titanium	ppm	ASTM D5185m	<b>0</b>	---	0
Silver	ppm	ASTM D5185m	<b>0</b>	---	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	---	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	---	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	---	0
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	---	0
Barium	ppm	ASTM D5185m	<b>0</b>	---	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	---	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	---	4
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	---	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	---	22
Zinc	ppm	ASTM D5185m	<b>0</b>	---	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>0</b>	---	<1
Sodium	ppm	ASTM D5185m	<b>1</b>	---	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	0
Water	%	ASTM D6304 >0.05	<b>0.002</b>	0.007	0.006
ppm Water	ppm	ASTM D6304 >500	<b>21</b>	75	61.7

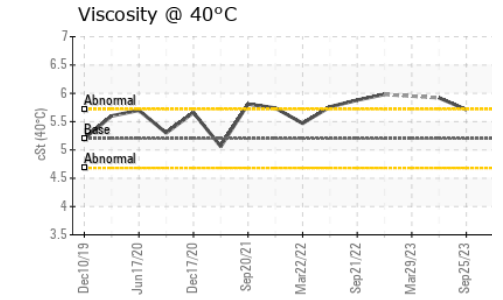
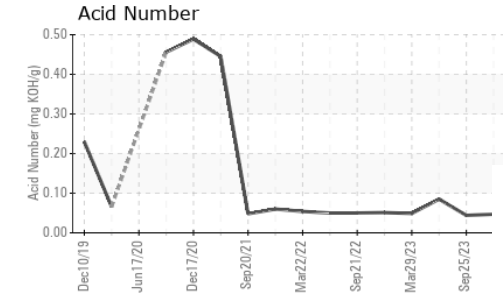
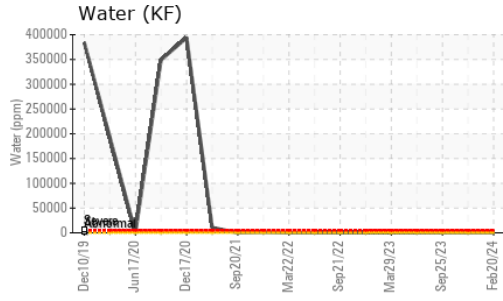
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	---	0.047	0.044

## VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	---	---

# OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	5.2	---	---	5.71

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color

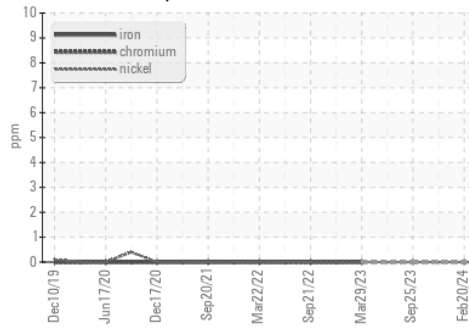


Bottom

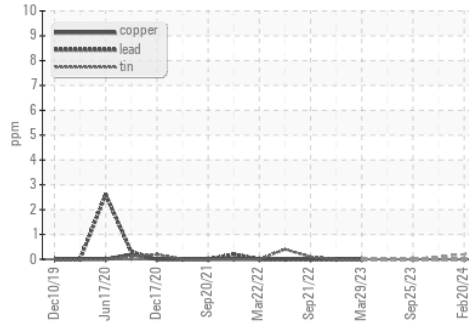


## GRAPHS

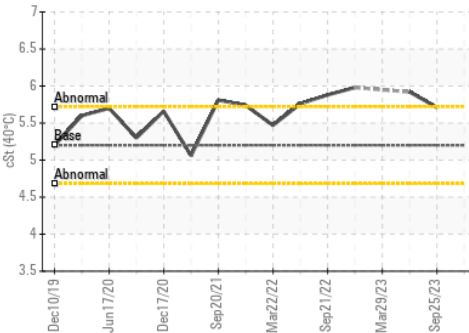
### Ferrous Alloys



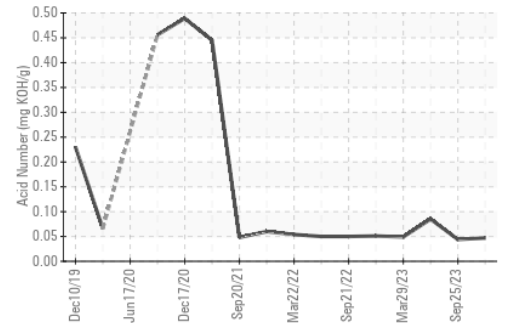
### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0025924  
**Lab Number** : 06097342  
**Unique Number** : 10890195  
**Test Package** : PLANT  
**Received** : 22 Feb 2024  
**Tested** : 26 Feb 2024  
**Diagnosed** : 26 Feb 2024 - Jonathan Hester

**ENERGY TRANSFER - INKSTER**  
 7155 INKSTER ROAD  
 TAYOR, MI  
 US 48180  
 Contact: NATHAN HOLMES  
 nathan.holmes@energytransfer.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: