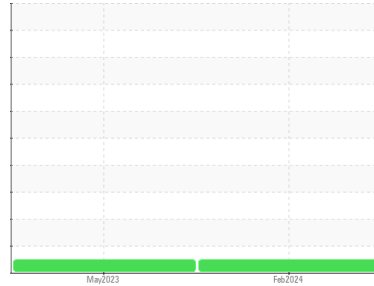




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
QUANTUM M2 HPU2
 Component
Hydraulic System
 Fluid
STELLA FOOD OIL 150 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0885486	WC0743765	---
Sample Date	Client Info	12 Feb 2024	10 May 2023	---
Machine Age	hrs	Client Info	0	5890
Oil Age	hrs	Client Info	1235	1140
Oil Changed	Client Info	Not Chngd	Not Chngd	---
Sample Status		NORMAL	NORMAL	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	2
Chromium	ppm	ASTM D5185m >20	<1	0
Nickel	ppm	ASTM D5185m >20	0	0
Titanium	ppm	ASTM D5185m	0	0
Silver	ppm	ASTM D5185m	0	0
Aluminum	ppm	ASTM D5185m >20	0	0
Lead	ppm	ASTM D5185m >20	0	0
Copper	ppm	ASTM D5185m >20	0	<1
Tin	ppm	ASTM D5185m >20	0	0
Vanadium	ppm	ASTM D5185m	0	0
Cadmium	ppm	ASTM D5185m	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0
Barium	ppm	ASTM D5185m	0	0
Molybdenum	ppm	ASTM D5185m	0	0
Manganese	ppm	ASTM D5185m	0	0
Magnesium	ppm	ASTM D5185m	<1	0
Calcium	ppm	ASTM D5185m	2	<1
Phosphorus	ppm	ASTM D5185m	111	147
Zinc	ppm	ASTM D5185m	6	16
Sulfur	ppm	ASTM D5185m	56	106

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	2	2
Sodium	ppm	ASTM D5185m	0	0
Potassium	ppm	ASTM D5185m >20	0	<1
Water	%	ASTM D6304 >0.05	0.002	---
ppm Water	ppm	ASTM D6304 >500	19	---

FLUID CLEANLINESS

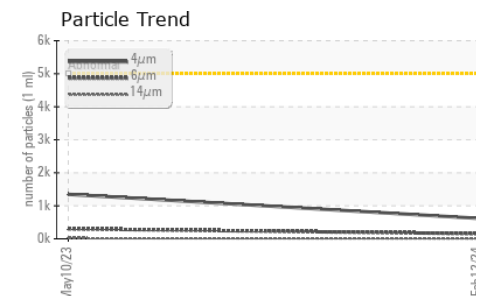
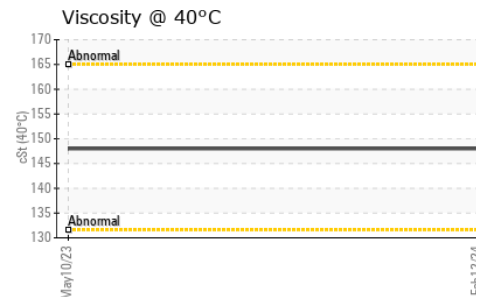
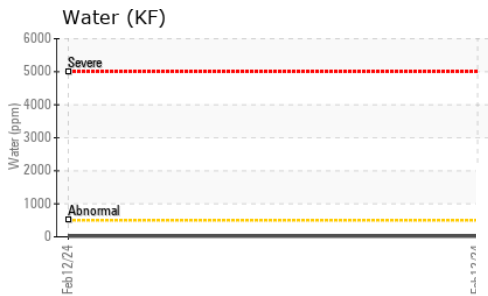
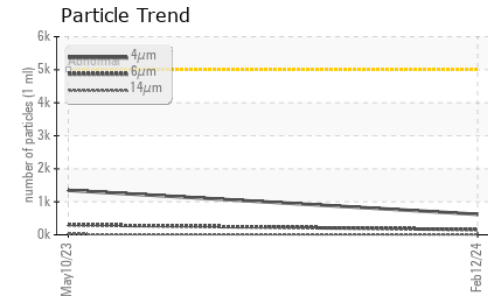
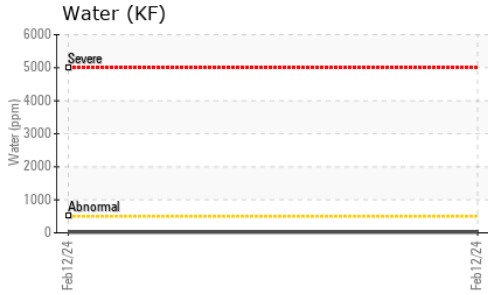
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	621	1348
Particles >6µm	ASTM D7647	>1300	155	302
Particles >14µm	ASTM D7647	>160	11	18
Particles >21µm	ASTM D7647	>40	4	6
Particles >38µm	ASTM D7647	>10	0	2
Particles >71µm	ASTM D7647	>3	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	16/14/11	18/15/11

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.27



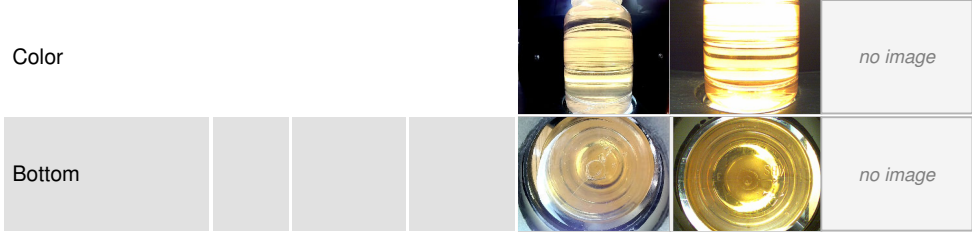
OIL ANALYSIS REPORT



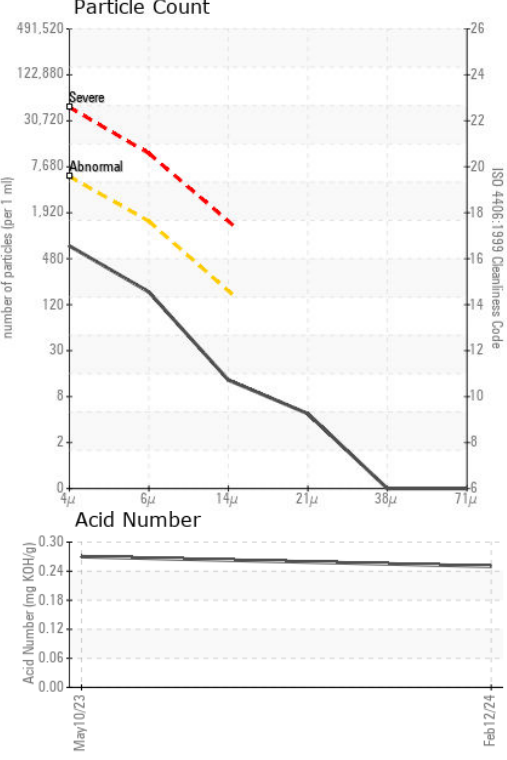
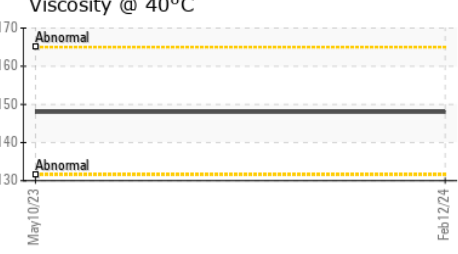
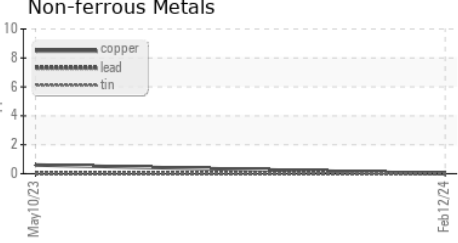
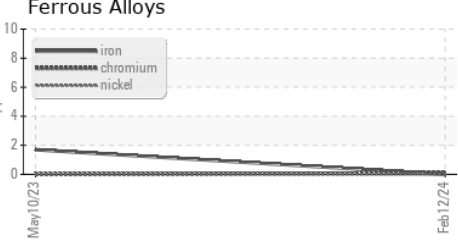
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	148	148	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0885486 **Received** : 22 Feb 2024
Lab Number : **06097647** **Tested** : 23 Feb 2024
Unique Number : 10890500 **Diagnosed** : 25 Feb 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)