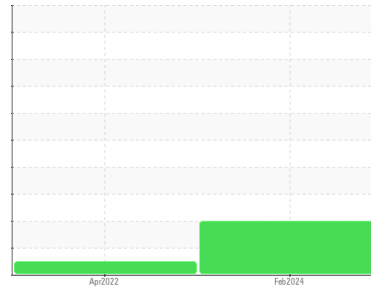


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 6677981

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA004909	KCP44374	---
Sample Date	Client Info		06 Feb 2024	20 Apr 2022	---
Machine Age	hrs	Client Info	11962	3971	---
Oil Age	hrs	Client Info	0	3000	---
Oil Changed	Client Info		N/A	Changed	---
Sample Status			ABNORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	---
Chromium	ppm	ASTM D5185m >10	<1	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	0	<1	---
Lead	ppm	ASTM D5185m >10	0	<1	---
Copper	ppm	ASTM D5185m >50	14	3	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	<1	---
Barium	ppm	ASTM D5185m 90	<1	30	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	0	<1	---
Magnesium	ppm	ASTM D5185m 100	2	80	---
Calcium	ppm	ASTM D5185m 0	1	2	---
Phosphorus	ppm	ASTM D5185m 0	<1	1	---
Zinc	ppm	ASTM D5185m 0	6	6	---
Sulfur	ppm	ASTM D5185m 23500	18935	15913	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	1	---
Sodium	ppm	ASTM D5185m	2	11	---
Potassium	ppm	ASTM D5185m >20	0	2	---
Water	%	ASTM D6304 >0.05	0.005	0.014	---
ppm Water	ppm	ASTM D6304 >500	59	142.4	---

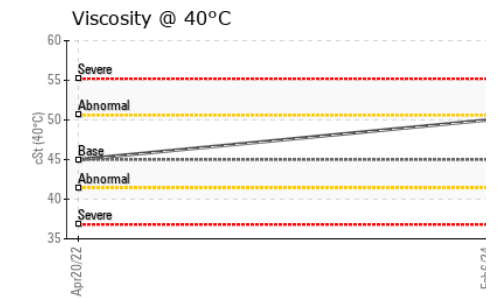
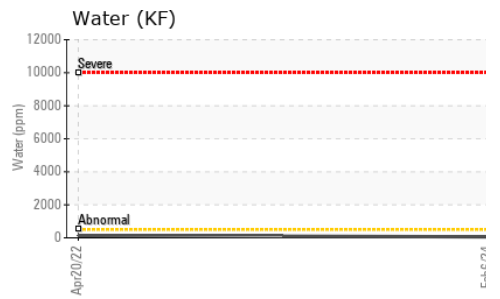
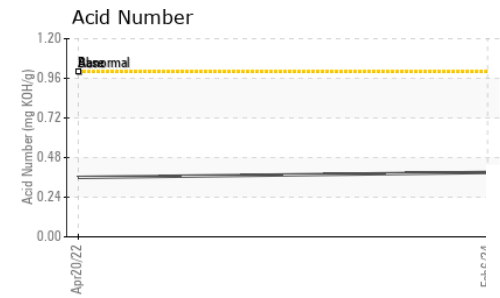
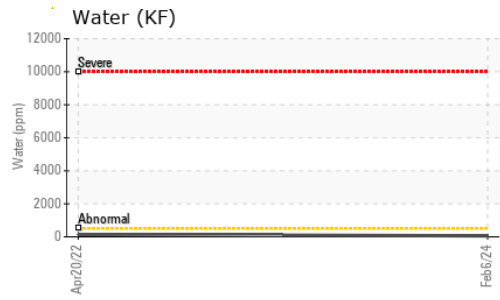
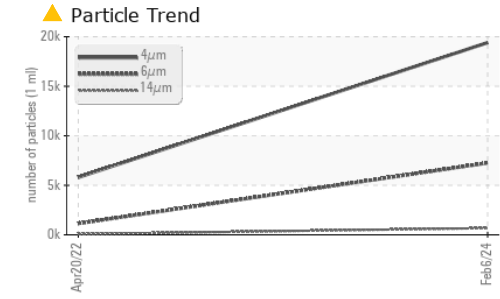
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		19405	5798	---
Particles >6µm	ASTM D7647	>1300	▲ 7259	1144	---
Particles >14µm	ASTM D7647	>80	▲ 675	69	---
Particles >21µm	ASTM D7647	>20	▲ 196	24	---
Particles >38µm	ASTM D7647	>4	▲ 11	2	---
Particles >71µm	ASTM D7647	>3	1	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 21/20/17	17/13	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.39	0.36	---

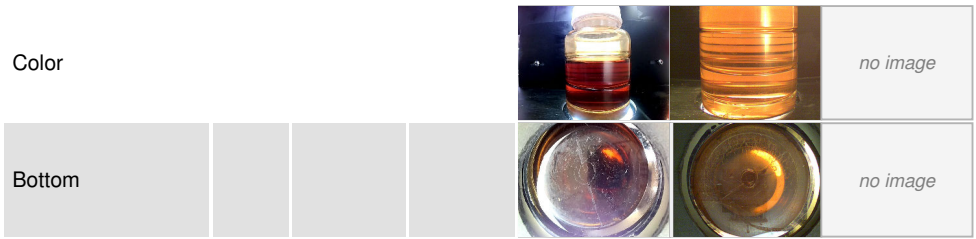
OIL ANALYSIS REPORT



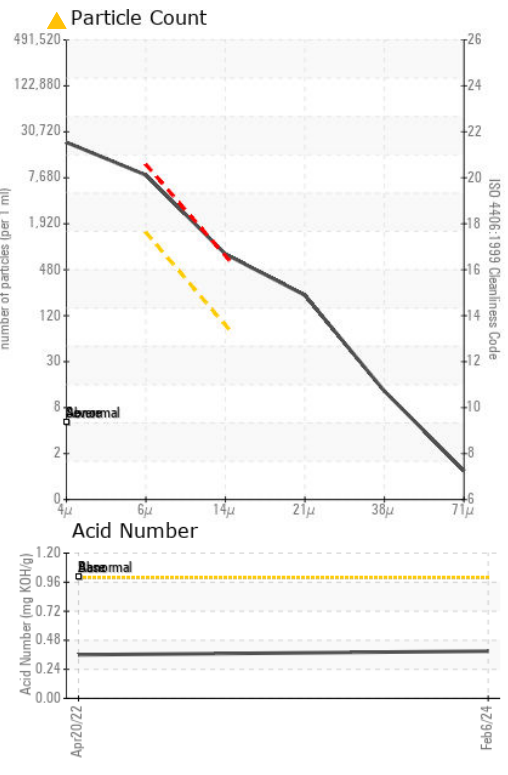
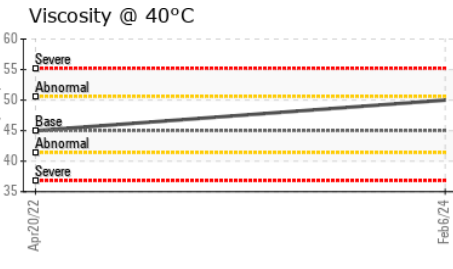
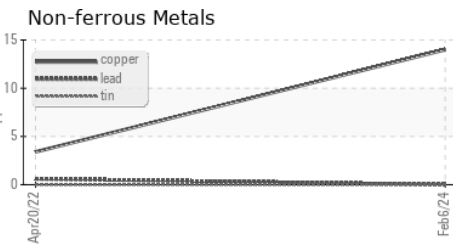
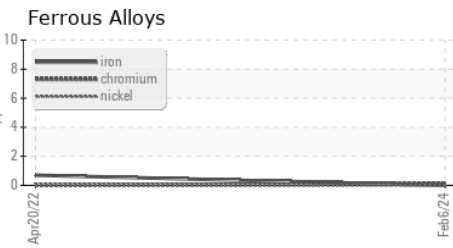
PARAMETER	VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

PARAMETER	method	limit/base	current	history1	history2
FLUID PROPERTIES					
Visc @ 40°C	cSt	ASTM D445 45	50.0	45.0	---

PARAMETER	method	limit/base	current	history1	history2
SAMPLE IMAGES					



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA004909 **Received** : 22 Feb 2024
Lab Number : 06097679 **Tested** : 23 Feb 2024
Unique Number : 10890532 **Diagnosed** : 25 Feb 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

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 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)