

OIL ANALYSIS REPORT





KAESER 6530011 (S/N 1207)

Compressor

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

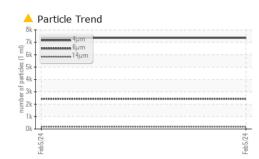
There is a high amount of particulates present in the oil.

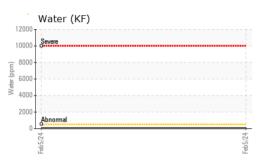
Fluid Condition

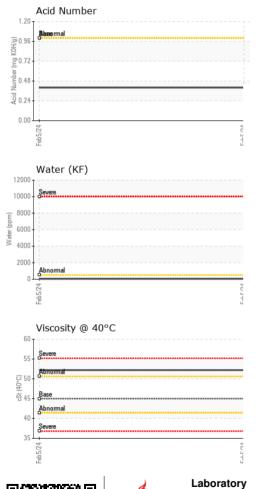
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Date Image Client Info 05 Feb 2024 Machine Age hrs Client Info 15999 Oil Age hrs Client Info N/A Sample Status Image Image N/A WEAR METALS method Imitibase current history1 history2 Iron ppm ASTM D5185n >50 0 Ttahium ppm ASTM D5185n >30 0 Silver ppm ASTM D5185n >30 0 Icad ppm ASTM D5185n >10 0 Auminum ppm ASTM D5185n >10 0 Cadmium ppm ASTM D5185n 0 0 Adminum ppm ASTM D5185n 0 0	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
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Manganese ppm ASTM D5185m 0 Magnesium ppm ASTM D5185m 100 5 Calcium ppm ASTM D5185m 0 1 Phosphorus ppm ASTM D5185m 0 <1	Molybdenum	ppm	ASTM D5185m	0	0		
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Zinc ppm ASTM D5185m 0 <1 Sulfur ppm ASTM D5185m 23500 18393 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 4 Sodium ppm ASTM D5185m >20 0 Potassium ppm ASTM D5185m >20 0 Water % ASTM D6304 >0.05 0.004 ppm Water ppm ASTM D6304 >500 43 Particles >4µm ASTM D7647 7351 Particles >6µm ASTM D7647 >1300 2438 Particles >14µm ASTM D7647 >80 173 Particles >21µm ASTM D7647 20 29	Phosphorus	ppm	ASTM D5185m	0	<1		
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Oil Cleanliness ISO 4406 (c) >/17/13 20/18/15 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>4	1		
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>/17/13	20/18/15		
Acid Number (AN) mg KOH/g ASTM D8045 1.0 0.40	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.40		









OIL ANALYSIS REPORT

VISUAL		method	limit/base	current	history1	history
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	FIES	method	limit/base	current	history1	history
Visc @ 40°C	cSt	ASTM D445	45	52.2		
SAMPLE IMAGES	S	method	limit/base	current	history1	history
Color					no image	no imag
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count		
10 8			491,520			
chromium			122,880	-		
			30,720			
2						
0			7,680			
Feb5/24			per 1 ml)			
Ξ.			les (p			
Non-ferrous Metal	s		Feb5/24 1000 1000 1000 1000 1000 1000 1000 100		\	
copper			ja 120			
E 10 - tin					. \	
			30			
			8	Bioresemal		
0				I		
2/2			Feb5/24			1
e			04	u 6u	14µ 21µ	38µ 7
Feb5/24				5.K U.L.		. to 2
Viscosity @ 40°C				Acid Number		
Viscosity @ 40°C			(^B) ^{1.20}	Acid Number		
Viscosity @ 40°C			(D. 1.20) DH 0.96	Acid Number		
Viscosity @ 40°C			() () () () () () () () () () () () () (Acid Number		
Viscosity @ 40°C			(5) 1.20 (5) 0.96 (5)	Acid Number		
Viscosity @ 40°C			(0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,	Acid Number		
Viscosity @ 40°C				Acid Number		
Viscosity @ 40°C			(0) 1.20 (0) 0.96 0.00 m Page North All Variation Alla Variation Alla Variation Alla Variation Alla Variation Alla Variation Alla Variationa Alla Variationa Alla Variationa Alla Variat	Acid Number		



Test Package : IND 2 (Additional Tests: KF, PrtCount) Contact: Service Manager Certificate L2367 ESTRACENER@RECOLOGY.COM To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: