

OIL ANALYSIS REPORT

INGERSOLL RAND PY3529 - DAYTON FREIGHT

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

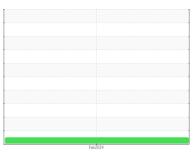
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



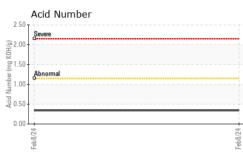
NORMAL

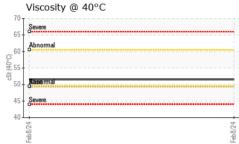
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06097841		
Sample Date		Client Info		08 Feb 2024		
Machine Age	hrs	Client Info		29995		
Oil Age	hrs	Client Info		1847		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>25	<1		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>15	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	500	745		
Molybdenum	ppm	ASTM D5185m	0	<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	0	0		
Calcium	ppm	ASTM D5185m	0	2		
Phosphorus	ppm	ASTM D5185m	20	0		
Zinc	ppm	ASTM D5185m	0	11		
Sulfur	ppm	ASTM D5185m	200	296		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2		
Sodium	ppm	ASTM D5185m		14		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.34		



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VISUAL





	White Metal						
		scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Feb 8/24	Appearance	scalar	*Visual	NORML	NORML		
Ľ.	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPER	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	49.4	51.5		
-	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Feb8/24	Color					no image	no image
	Bottom					no image	no image
	6 4 4 2 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4						
	Non-ferrous Met	als		Feb8/24-			
	Non-ferrous Met	als		Feb8/24-	Acid Number		

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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