

# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**ULTRA COOLANT**  
 Machine Id  
**INGERSOLL RAND MOX1002726 - PQ CORP**  
 Component  
**Compressor**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH06097845</b>	---	---
Sample Date	Client Info			<b>19 Feb 2024</b>	---	---
Machine Age	hrs	Client Info		<b>15732</b>	---	---
Oil Age	hrs	Client Info		<b>7644</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	---	---

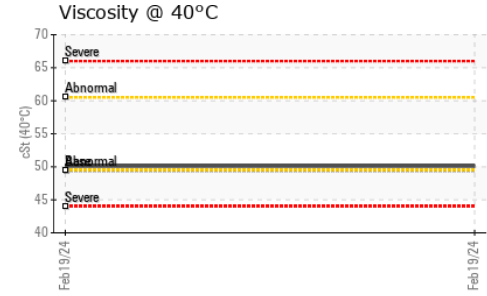
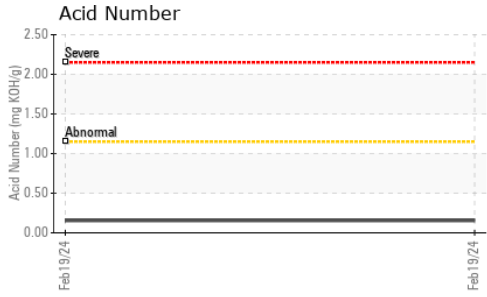
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>1</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m		<b>2</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m	>25	<b>5</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>15	<b>1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	500	<b>1395</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	0	<b>2</b>	---	---
Phosphorus	ppm	ASTM D5185m	20	<b>0</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>3</b>	---	---
Sulfur	ppm	ASTM D5185m	200	<b>448</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>23</b>	---	---
Sodium	ppm	ASTM D5185m		<b>4</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.155</b>	---	---



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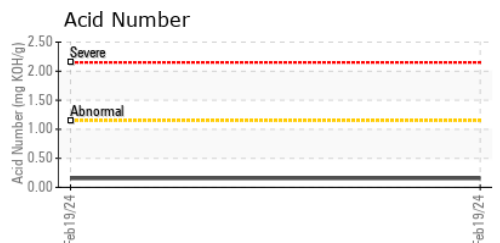
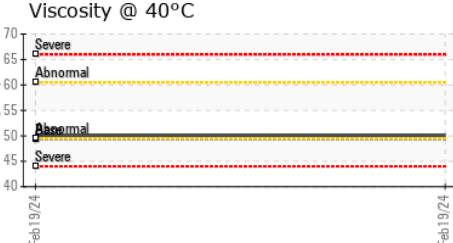
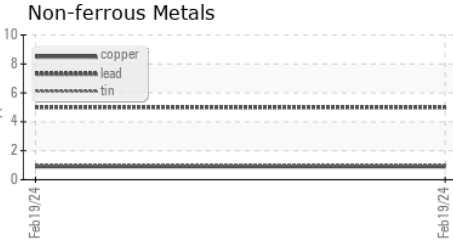
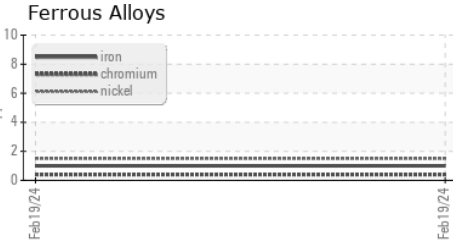
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	49.4	<b>50.1</b>	---	---

SAMPLE IMAGES

method	limit/base	current	history1	history2	
Color				no image	no image
Bottom				no image	no image

GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06097845      **Received** : 22 Feb 2024  
**Lab Number** : 06097845      **Tested** : 23 Feb 2024  
**Unique Number** : 10896075      **Diagnosed** : 25 Feb 2024 - Don Baldrige  
**Test Package** : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)