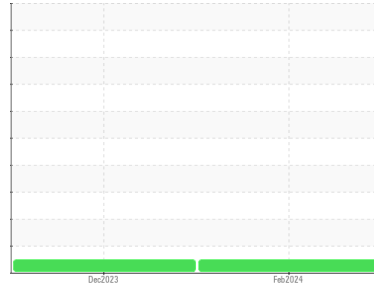


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**ULTRA COOLANT [SVO-059193 OIL-45152]**  
Machine Id  
**INGERSOLL RAND D5077U87C - PQ CORPORATION**  
Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH06097864</b>	UCH06031658	---
Sample Date	Client Info			<b>12 Feb 2024</b>	06 Dec 2023	---
Machine Age	hrs	Client Info		<b>53700</b>	53679	---
Oil Age	hrs	Client Info		<b>986</b>	965	---
Oil Changed	Client Info			<b>Not Changed</b>	Not Changed	---
Sample Status				<b>NORMAL</b>	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	---

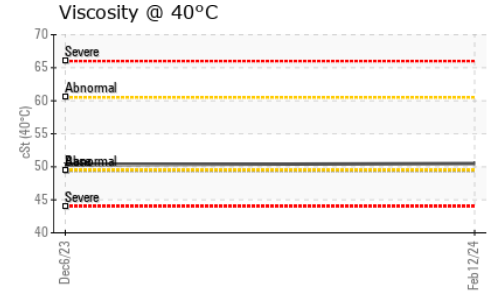
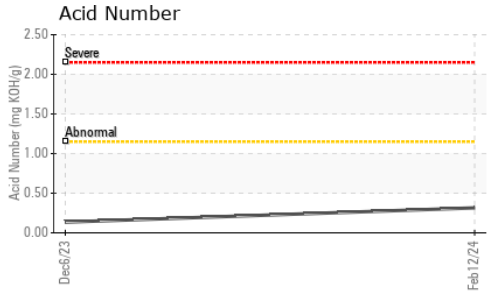
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	---
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	1	---
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185m	>50	<b>1</b>	<1	---
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	500	<b>710</b>	617	---
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m	0	<b>0</b>	0	---
Calcium	ppm	ASTM D5185m	0	<b>1</b>	2	---
Phosphorus	ppm	ASTM D5185m	20	<b>0</b>	24	---
Zinc	ppm	ASTM D5185m	0	<b>5</b>	0	---
Sulfur	ppm	ASTM D5185m	200	<b>266</b>	269	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>4</b>	3	---
Sodium	ppm	ASTM D5185m		<b>18</b>	20	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.315</b>	0.135	---

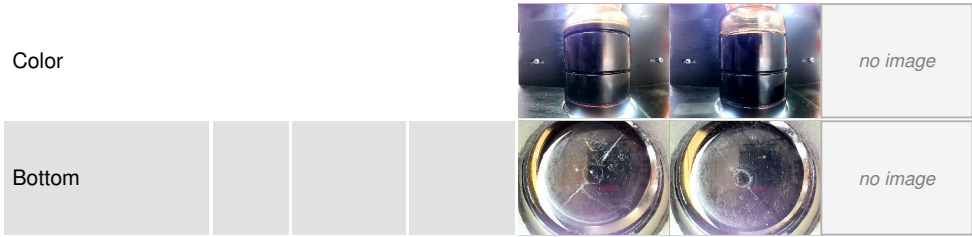
# OIL ANALYSIS REPORT



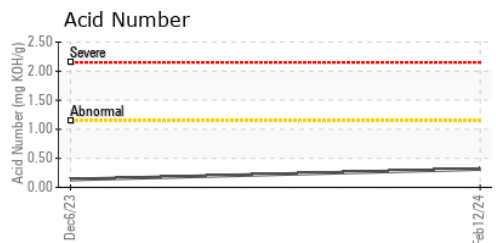
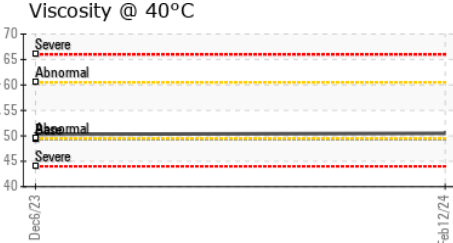
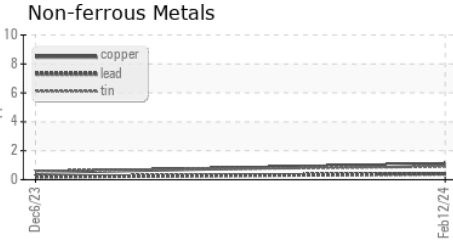
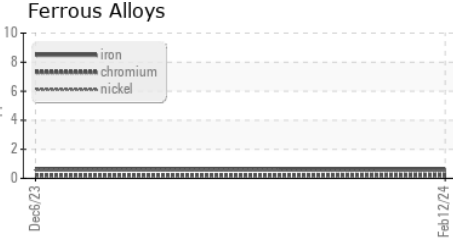
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	49.4	<b>50.5</b>	50.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH06097864  
**Lab Number** : 06097864  
**Unique Number** : 10896094  
**Test Package** : IND 2

**JOHN HENRY FOSTER COMPANY**  
 4700 LEBOURGET STREET  
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 US 63134  
 Contact: RACHEL VON HATTEN  
 rvonhatten@jhfc.com  
 T: (314)593-1267  
 F: (314)874-0965

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)