

OIL ANALYSIS REPORT

PACKAGING CUB PVAC 2 (S/N 259171-1106) Component

Pump Fluid KV100 (2 QTS)

Recommendation

Resample at the next service interval to monitor.

Wear

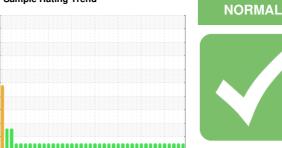
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





Sample Rating Trend

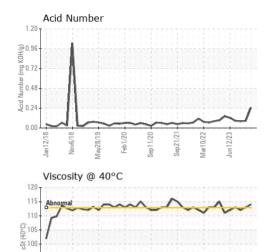
| SAMPLE INFORM | /IATION | method | limit/base | current | history1 | history2 |
|------------------|----------------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | WCI2340146 | WCI2340259 | WC05981303 |
| Sample Date | | Client Info | | 19 Feb 2024 | 08 Jan 2024 | 09 Oct 2023 |
| Machine Age | hrs | Client Info | | 53640 | 54822 | 52047 |
| Oil Age | hrs | Client Info | | 500 | 1000 | 480 |
| Oil Changed | | Client Info | | Changed | Changed | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINATIO | N | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >.1 | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >90 | <1 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >5 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >5 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >3 | <1 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >7 | <1 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >12 | <1 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >30 | 1 | <1 | 1 |
| Tin | ppm | ASTM D5185m | >9 | <1 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 5 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 1 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | 7 | 10 | 3 |
| Calcium | ppm | ASTM D5185m | | 16 | 21 | 12 |
| Phosphorus | ppm | ASTM D5185m | | 0 | 14 | 7 |
| Zinc | ppm | ASTM D5185m | | 13 | 14 | 0 |
| Sulfur | ppm | ASTM D5185m | | 8605 | 7805 | 6496 |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >60 | 10 | 4 | 6 |
| Sodium | ppm | ASTM D5185m | | 0 | 3 | 3 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.246 | 0.086 | 0.081 |



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Jan 12/18

OIL ANALYSIS REPORT



ah1/20

01/8/19

Sep11/20

Sep21/21 Mar10/22

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|------------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | | 114 | 113 | 112 |
| SAMPLE IMAGES | 3 | method | limit/base | current | history1 | history2 |
| Color | | | | | • | • |
| Bottom | | | | | \bigcirc | |

