

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Plant US1 Greenville Machine Id MAF4 - D-1 Hydraulic

Component Hydraulic System Fluid SHELL TELLUS S2 M 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

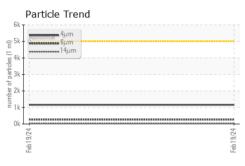
Fluid Condition

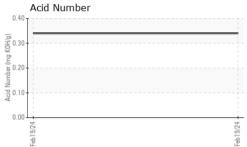
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

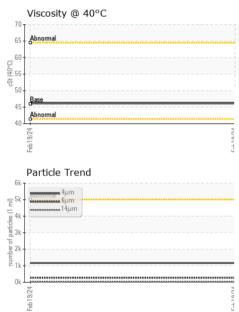
				Feb2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TLC0001490		
Sample Date		Client Info		19 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>20	<1		
Lead	ppm	ASTM D5185m	>20	<1		
Copper	ppm	ASTM D5185m	>20	1		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		5		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		36		
Calcium	ppm	ASTM D5185m		21		
Phosphorus	ppm	ASTM D5185m		227		
Zinc	ppm	ASTM D5185m		318		
Sulfur	ppm	ASTM D5185m		1132		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.05	NEG		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1164		
Particles >6µm		ASTM D7647	>1300	269		
Particles >14µm		ASTM D7647	>160	21		
Particles >21µm		ASTM D7647	>40	5		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/12		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.34		



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	VISUAL		method	limit/base	e current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Feb 19/24	Appearance	scalar	*Visual	NORML	NORML		
a a	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT		method	limit/base		history1	history2
	Visc @ 40°C		ASTM D445	46.0	46.2		
	SAMPLE IMAGES	6	method	limit/base	e current	history1	history2
Feb19/24	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys			101 5	Particle Count		
	10 8			491,5	201		T ²¹
10	= 6 - nickel			122,8	380-		-24
	E 6 * ********************************			30,7	20		+22
	2						
	2 2 2	*****			680 Abnormal		-12
	eb 19/24			Feb19/24 (per 1 ml) 61	020		-1
				Fe cles (
	Non-ferrous Metals	5		number of particles (per 1 ml)	180		1
	8+ copper			t per o	20-	1	-1
	E 6+				30-		-1
	d 4						
2	2				8-		-1
E.4.10.72	24 0				2-		8
	Feb 19/24			Feb 19/24			
	—			ц <u>г</u>		14µ 21µ	38µ 71µ
	Viscosity @ 40°C				Acid Number		
	65 Abnormal			.0 Acid Number (mg K0H/g) 0 0			
	0 60 -			13 O.	.30+		
	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;			nber (.20		
	45			N P	.10-		
	40 Abnormal			- 4 Aci			
	Feb 19/24			Feb19/24	Feb 19/24		
Laboratory Sample No. Lab Number Unique Number Test Package	: 10896574 Diagnosed : 26 Feb 2024 - Don Baldridge						
liscuss this sample report Denotes test methods that	, contact Customer Servi				r	nicolas.jackson	
enotes test methods that ements of conformity to s						.0010)	

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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