

OIL ANALYSIS REPORT

Area **PRECISION EDGE 140327 [0029-2024]** Machine Id **600-SP-NC-D-106D**

Component Hydraulic System Fluid {not provided} (--- Oz)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



ISO

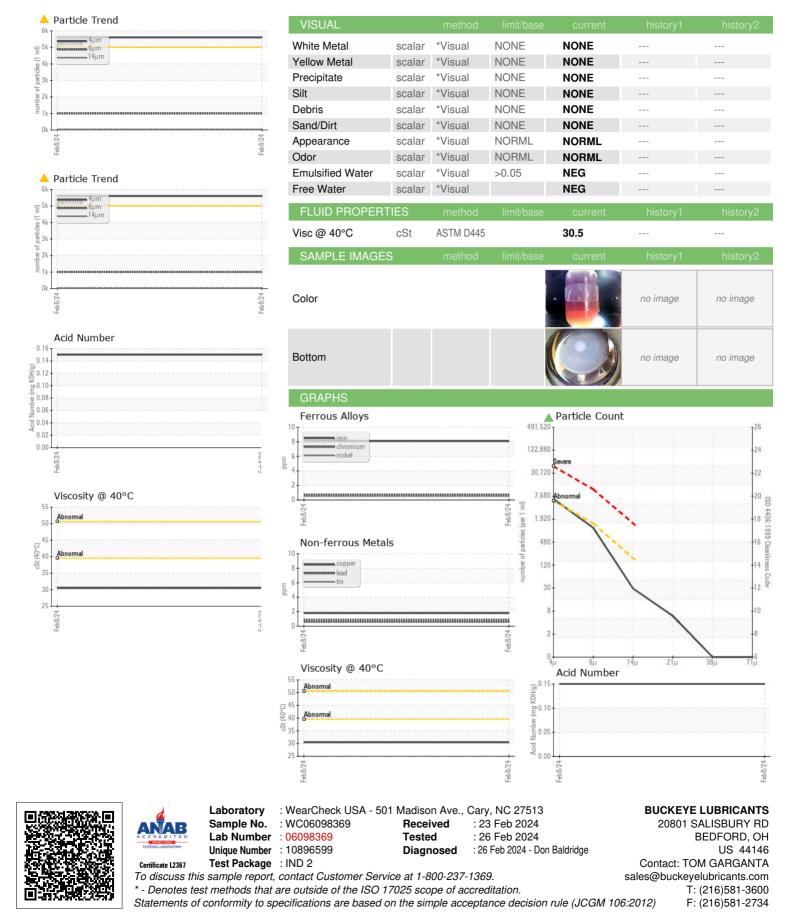
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC06098369		
Sample Date		Client Info		08 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	8		
Chromium	ppm	ASTM D5185m	>20	<1		
Nickel	ppm	ASTM D5185m	>20	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>20	<1		
Lead	ppm	ASTM D5185m	>20	<1		
Copper	ppm	ASTM D5185m	>20	2		
Tin	ppm	ASTM D5185m	>20	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1		
Barium	ppm	ASTM D5185m		6		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		6		
Calcium	ppm	ASTM D5185m		3013		
Phosphorus	ppm	ASTM D5185m		52		
Zinc	ppm	ASTM D5185m		37		
Sulfur	ppm	ASTM D5185m		15443		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	8		
Sodium	ppm	ASTM D5185m		45		
Potassium	ppm	ASTM D5185m	>20	5		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	5601		
Particles >6µm		ASTM D7647	>1300	997		
Particles >14µm		ASTM D7647	>160	26		
Particles >21µm		ASTM D7647	>40	5		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/17/12		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.15		

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Contact/Location: TOM GARGANTA - BUCBED



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