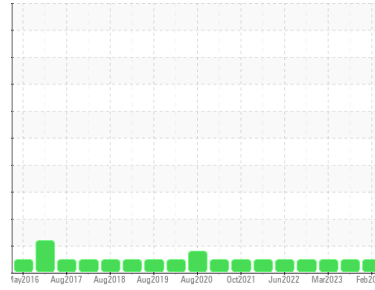




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**2TA400 (S/N 5845540003)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL MOBILGEAR 600 XP 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0903038</b>	WC0847580	WC0789719
Sample Date	Client Info			<b>01 Feb 2024</b>	19 Aug 2023	22 Mar 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>1</b>	<1	<1
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>1</b>	<1	<1
Tin	ppm	ASTM D5185m	>25	<b>2</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>26</b>	20	7
Barium	ppm	ASTM D5185m		<b>5</b>	2	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>304</b>	309	295
Zinc	ppm	ASTM D5185m		<b>7</b>	5	9
Sulfur	ppm	ASTM D5185m		<b>10188</b>	9020	9884

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m		<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0

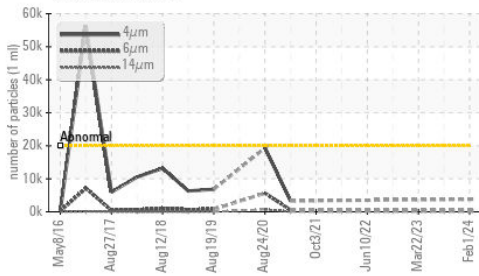
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>3800</b>	---	---
Particles >6µm		ASTM D7647	>5000	<b>358</b>	---	---
Particles >14µm		ASTM D7647	>640	<b>33</b>	---	---
Particles >21µm		ASTM D7647	>160	<b>11</b>	---	---
Particles >38µm		ASTM D7647	>40	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>19/16/12</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.78</b>	0.72	0.74

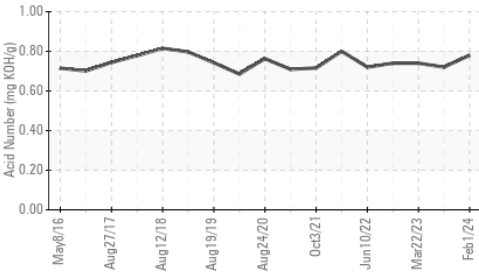


# OIL ANALYSIS REPORT

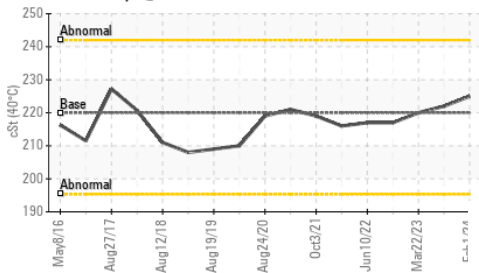
Particle Trend



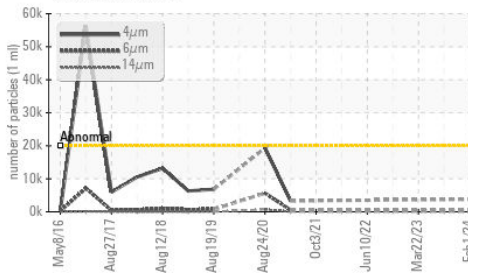
Acid Number



Viscosity @ 40°C



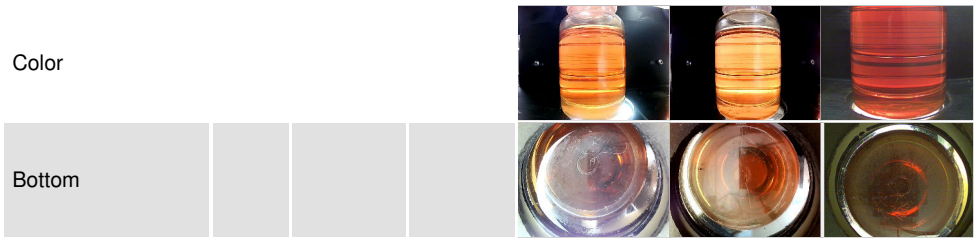
Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

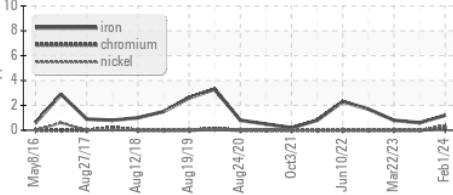
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	225	222

SAMPLE IMAGES	method	limit/base	current	history1	history2
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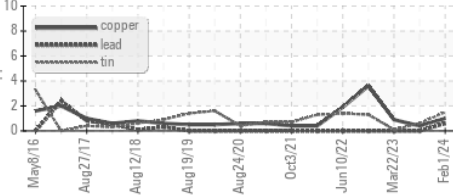


## GRAPHS

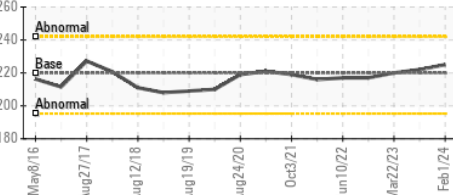
Ferrous Alloys



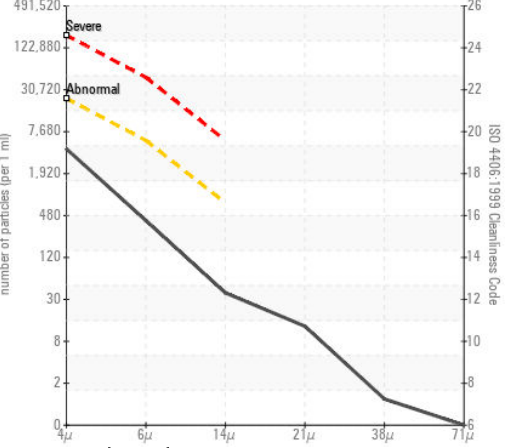
Non-ferrous Metals



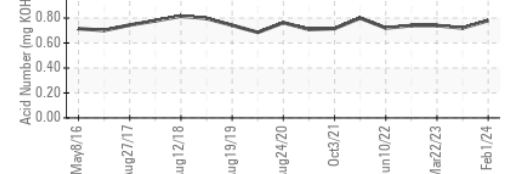
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0903038  
 Lab Number : 06098386  
 Unique Number : 10896616  
 Test Package : IND 2 ( Additional Tests: PrtCount )

**BRAUM'S ICE CREAM PLANT**  
 PO BOX 725  
 TUTTLE, OK  
 US 73089

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: SCOTTY SCOTT  
 sscott@braums.com; maintenanceoffice@braums.com

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F: (405)381-2051