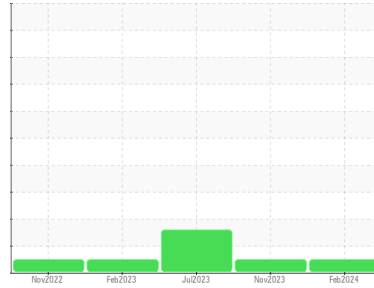




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**VP-24**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM30117</b>	USPM31234	USPM27091
Sample Date	Client Info	<b>22 Feb 2024</b>	07 Nov 2023	17 Jul 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	ATTENTION

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	<b>&lt;1</b>	0	0
Chromium	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>&lt;1</b>	0	2
Lead	ppm	ASTM D5185m >12	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >30	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m 1800	<b>917</b>	886	1504
Zinc	ppm	ASTM D5185m 0	<b>3</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>0</b>	0	48

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<b>3</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304 >.1	<b>0.067</b>	0.037	0.096
ppm Water	ppm	ASTM D6304 >1000	<b>673</b>	376.5	966.7

## FLUID CLEANLINESS

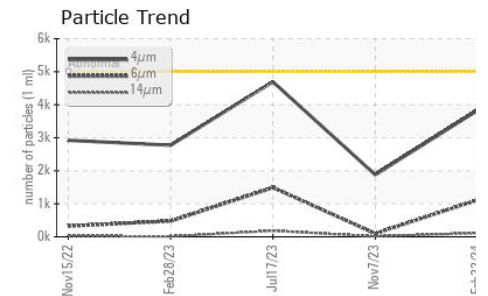
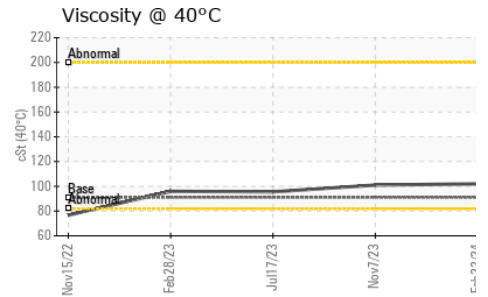
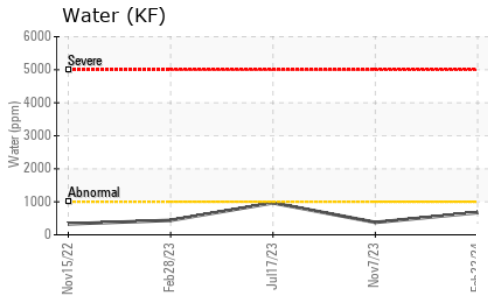
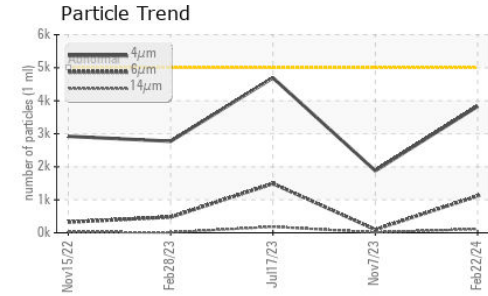
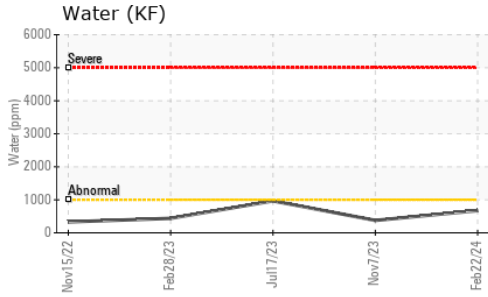
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>3832</b>	1879	4694
Particles >6µm	ASTM D7647 >1300	<b>1116</b>	97	▲ 1492
Particles >14µm	ASTM D7647 >160	<b>113</b>	13	▲ 183
Particles >21µm	ASTM D7647 >40	<b>31</b>	7	▲ 56
Particles >38µm	ASTM D7647 >10	<b>1</b>	3	5
Particles >71µm	ASTM D7647 >3	<b>0</b>	1	1
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>19/17/14</b>	18/14/11	▲ 19/18/15

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.089</b>	0.054	0.175



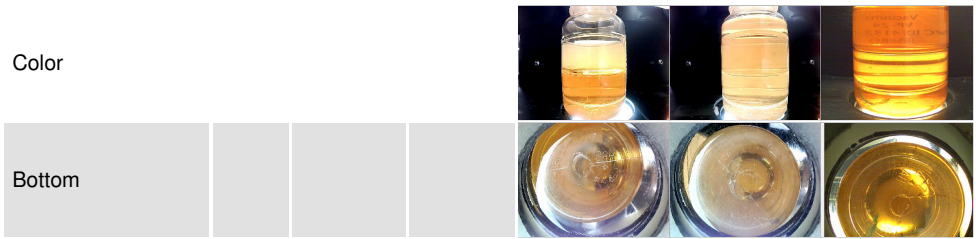
# OIL ANALYSIS REPORT



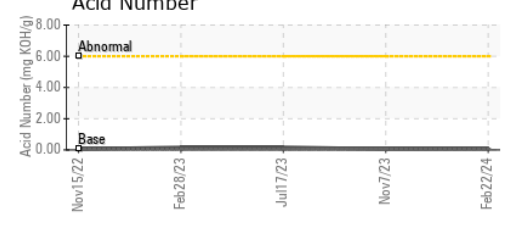
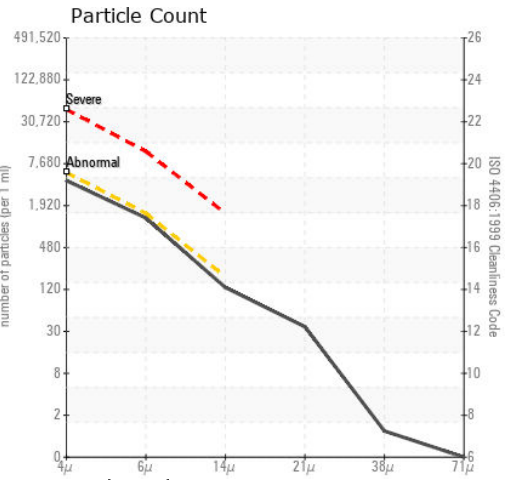
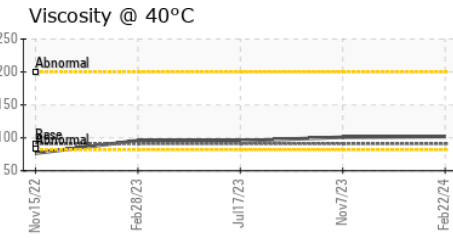
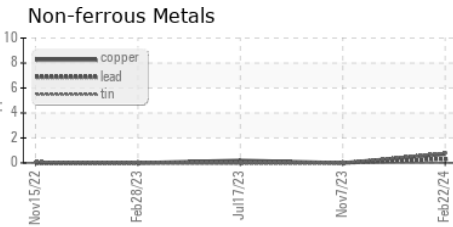
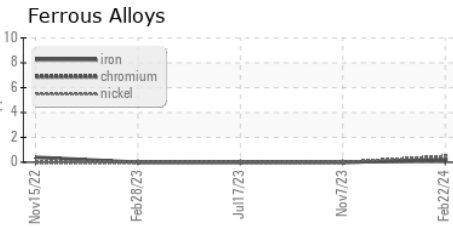
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	102	101	95.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM30117 **Received** : 23 Feb 2024  
**Lab Number** : 06098460 **Tested** : 26 Feb 2024  
**Unique Number** : 10896690 **Diagnosed** : 26 Feb 2024 - Doug Bogart  
**Test Package** : IND 2

**JBS FOODS**  
 BROOKS, AB  
 CA T1R 1C6  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: