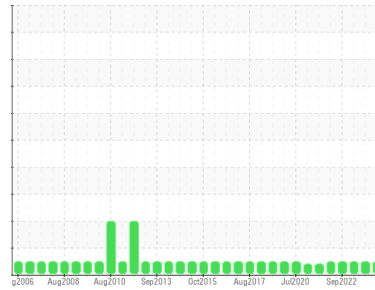




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**BO 106 (S/N S0001JFETHAA3)**

Component  
**Refrigeration Compressor**

Fluid  
**FRICK COMPRESSOR OIL #3 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0903046</b>	WC0847570	WC0789731
Sample Date	Client Info	<b>01 Feb 2024</b>	19 Aug 2023	25 Feb 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	<b>0</b>	1	<1
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	2	4
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	<1	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>63</b>	49	45

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Water	%	ASTM D6304 >0.01	<b>0.005</b>	0.002	0.003
ppm Water	ppm	ASTM D6304 >100	<b>59</b>	15.3	36.4

## FLUID CLEANLINESS

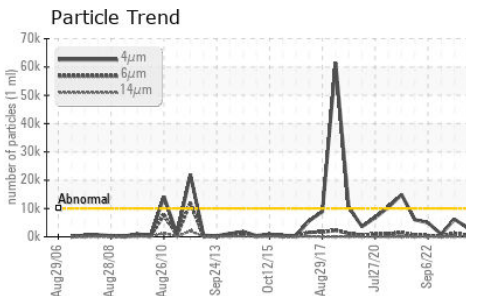
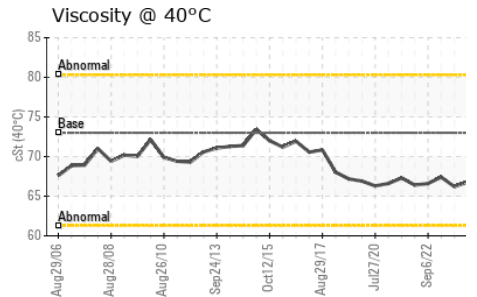
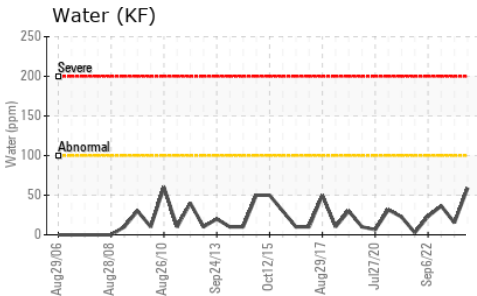
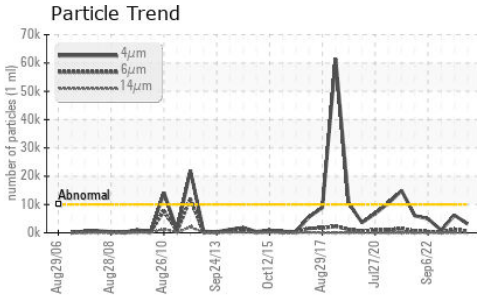
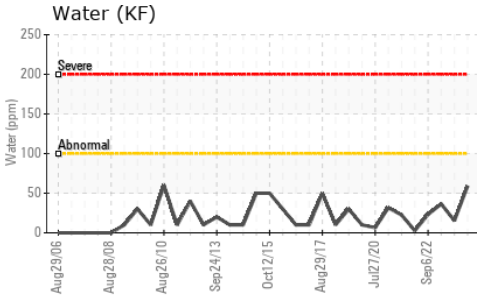
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>3186</b>	6236	900
Particles >6µm	ASTM D7647 >2500	<b>608</b>	1261	182
Particles >14µm	ASTM D7647 >320	<b>9</b>	43	2
Particles >21µm	ASTM D7647 >80	<b>2</b>	8	0
Particles >38µm	ASTM D7647 >20	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	<b>19/16/10</b>	20/17/13	17/15/9

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974	<b>0.015</b>	0.014	0.011



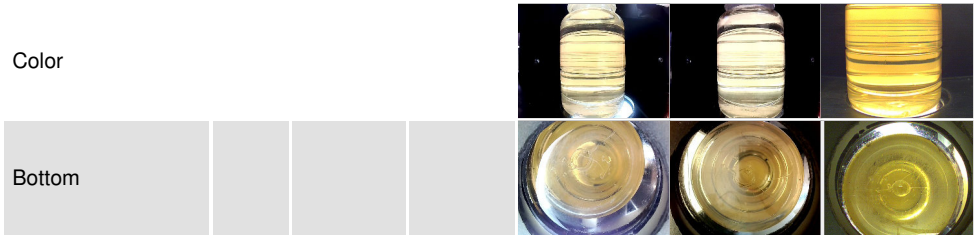
# OIL ANALYSIS REPORT



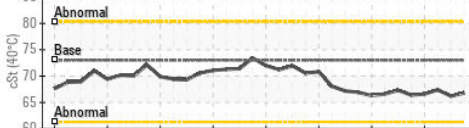
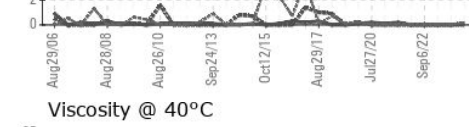
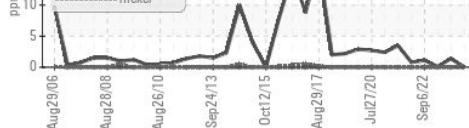
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 73	66.8	66.2	67.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0903046 **Received** : 23 Feb 2024  
**Lab Number** : 06098492 **Tested** : 26 Feb 2024  
**Unique Number** : 10896722 **Diagnosed** : 26 Feb 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**BRAUM'S ICE CREAM PLANT**  
 PO BOX 725  
 TUTTLE, OK  
 US 73089  
 Contact: SCOTTY SCOTT  
 sscott@braums.com; maintenanceoffice@braums.com  
 T: (405)381-4427  
 F: (405)381-2051

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)