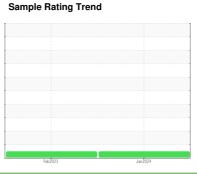


OIL ANALYSIS REPORT

PALASYN 45 [1404584] Machine Id SULLIVAN PALATEK 145201418 - DYNAMIC DIES INC

Component

Compressor





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

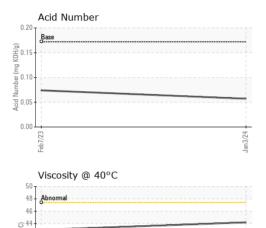
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06098524	UCH05772105	
Sample Date		Client Info		03 Jan 2024	07 Feb 2023	
Machine Age	hrs	Client Info		20066	18170	
Oil Age	hrs	Client Info		1212	5479	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m		<1	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	<1	0	
Tin	ppm	ASTM D5185m	>15	<1	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0	0	
Barium	ppm	ASTM D5185m	0.0	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0	<1	0	
Magnesium	ppm	ASTM D5185m	0.0	<1	0	
Calcium	ppm	ASTM D5185m	0.0	<1	0	
Phosphorus	ppm	ASTM D5185m	966	250	457	
Zinc	ppm	ASTM D5185m	0	35	0	
Sulfur	ppm	ASTM D5185m	1309	1096	607	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	10	3	
Sodium	ppm	ASTM D5185m		<1	<1	
Potassium	ppm	ASTM D5185m	>20	1	0	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.057	0.074	



₹ 40

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OIL ANALYSIS REPORT



VISUAL		method				history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	MODER	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERTIES		method	limit/base	current	history1	history2

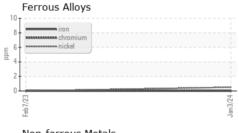
SAMPLE IMAGES	MPLE IMAGES method li		current	history1	history2
Color					no image
Bottom					no image

44.2

43.0

GRAPHS

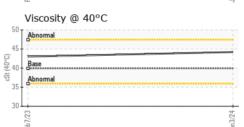
Visc @ 40°C

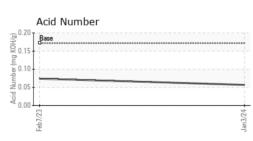


cSt

ASTM D445 39.9

errou	SIM	eta	als																		
copper																					
man tin	<i>)</i>																				
						-	_	-		-	_	_	_	_		-	-		-	_	
											_										Jan3/24
				copper	copper	copper lead lead	copper lead	copper lead tin	copper lead	copper lead tin	copper lead lead	copper lead tin	copper lead	copper see lead	copper lead	copper lead lead	copper lead lead tin	copper lead	copper	copper lead	copper









Certificate L2367

Laboratory Sample No.

Lab Number : 06098524 Unique Number : 10896754 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCH06098524 Received : 23 Feb 2024 **Tested**

Diagnosed

: 26 Feb 2024 : 26 Feb 2024 - Don Baldridge

AIR TECHNOLOGIES INC (MID) 400 WRIGHT AVE MIDDLETOWN, OH US 45044

Contact: Josh Oaks

F: (513)539-6040

josh.oaks@aircompressors.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)