

OIL ANALYSIS REPORT

Plant US1 Greenville Machine Id MAF3 - Plastifier

Component Gearbox Fluid SHELL OMALA 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Fe2024

Sample Rating Trend



NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TLC0001431		
Sample Date		Client Info		19 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		128		
Iron	ppm	ASTM D5185m	>200	187		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	2		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>25	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5.5	27		
Barium	ppm	ASTM D5185m	0.4	0		
Molybdenum	ppm	ASTM D5185m	0.5	0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m	23	3		
Calcium	ppm	ASTM D5185m	13	12		
Phosphorus	ppm	ASTM D5185m	450	246		
Zinc	ppm	ASTM D5185m	9.9	<1		
Sulfur	ppm	ASTM D5185m	8181	11267		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.54		



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0	VISUAL		method	limit/base	current	history1	history2
8	White Metal	scalar	*Visual	NONE	LIGHT		
8	Yellow Metal	scalar	*Visual	NONE	NONE		
6 -	Precipitate	scalar	*Visual	NONE	NONE		
4	Silt	scalar	*Visual	NONE	NONE		
2	Debris	scalar	*Visual	NONE	NONE		
0	Sand/Dirt	scalar	*Visual	NONE	NONE		
Feb 19/24 Feb 19/24	Appearance	scalar	*Visual	NORML	NORML		
Feb Feb	Odor	scalar	*Visual	NORML	NORML		
Viscosity @ 40°C	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
0	FLUID PROPER	TIES	method	limit/base	current	history1	history2
0 + Base	Visc @ 40°C	cSt	ASTM D445	320	321		
0 -	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Eep 13/24	Color					no image	no image
PQ 0- - Severe	Bottom					no image	no image
0 - Abnormal	GRAPHS						
	Ferrous Alloys				PQ		
0	200 iron			220	Sminn		
	150 - chromium			200) - Gevere		
Feb 19/24	톱 100 -			180	1		
uU	50			160	•		
)-		
	Feb 19/24			12(12(12(
				문 문 100	Abnormal		
	Non-ferrous Meta	als					
	8 copper			80			
	6			60)		
				40)		
	2)+		
	0			4 <u>.</u> (l		
	Feb 19/2			Feb19/24	Feb19/24		
				£			
	Viscosity @ 40°C				Acid Number		
	340			0.60 Hoy 0.48			
				2 U.48			
	(2) 320 - Base (4) 330			ي الم الم			
	0			- 0.12 Pige 0.12	2		
	280 - Abnormal			- H			
	280 - Abnormal						
	260						
				0.00 Vep18/24	Feb19/24		
	: WearCheck USA - 50 : TLC0001431 r : 06098557 r : 10896787 e : PLANT	Recei Teste Diagn	ved : 23 d : 26 iosed : 26	7, NC 27513 3 Feb 2024 5 Feb 2024 5 Feb 2024 - W	MICHELIN 140 Ves Davis		HURCH ROA Greenville, S US 2960 licolas Jackso