

OIL ANALYSIS REPORT

Plant US1 Greenville Machine Id BD-7 - Extruder

Component Gearbox Fluid SHELL OMALA 320 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

🔺 Wear

Gear wear is indicated. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Rating Trend	WEAR
Feb2024	

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TLC0001549		
Sample Date		Client Info		19 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		131		
Iron	ppm	ASTM D5185m	>200	<u> </u>		
Chromium	ppm	ASTM D5185m	>15	<1		
Nickel	ppm	ASTM D5185m	>15	2		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	2		
Tin	ppm	ASTM D5185m	>25	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5.5	6		
Barium	ppm	ASTM D5185m	0.4	0		
Molybdenum	ppm	ASTM D5185m	0.5	0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m	23	<1		
Calcium	ppm	ASTM D5185m	13	6		
Phosphorus	ppm	ASTM D5185m	450	306		
Zinc	ppm	ASTM D5185m	9.9	0		
Sulfur	ppm	ASTM D5185m	8181	14798		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.54		



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Ferrous Alloys		VISUAL		method	limit/base	current	history1	history2
200 iron		White Metal	scalar	*Visual	NONE	NONE		
200 - chromium		Yellow Metal	scalar	*Visual	NONE	NONE		
150 - E		Precipitate	scalar	*Visual	NONE	NONE		
^ከ 100		Silt	scalar	*Visual	NONE	NONE		
50-		Debris	scalar	*Visual	NONE	NONE		
0		Sand/Dirt	scalar	*Visual	NONE	NONE		
Feb 19/24	Feb19/24	Appearance	scalar	*Visual	NORML	NORML		
Feb	믑	Odor	scalar	*Visual	NORML	NORML		
Acid Number		Emulsified Water	scalar	*Visual	>0.2	NEG		
0.60		Free Water	scalar	*Visual		NEG		
© 0.48 光 夏 0.36		FLUID PROPER	TIES	method	limit/base	current	history1	history2
E0.36		Visc @ 40°C	cSt	ASTM D445	320	305		
a 0.24 po 0.12		SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Feb1924	Feb19,24 +	Color					no image	no image
Viscosity @ 40°C		Bottom					no image	no image
() 320 - Base () 400		GRAPHS						
300-		Ferrous Alloys				PQ		
280 - Abnormal		250			220			
260		200 - chromium			200	Severe		
Feb 19/24	mpm	150 - nickel			180			
12	Li li	50 -			160			
PQ					140			
250		eb 19/24			120- 20- 120-			
200 - Severe					훈 립 100-	Abnormal		
		Non-ferrous Meta	ls		80			
2 100 - Abnormal		8 - copper						
50 -					60			
	2	⁸ 4			40	1		
- Feb 19/24 ‡	V C C	2			20			
Feb1	Euch 1	⁷⁴			0.	*		
		Feb 19/			Feb19/24	Feb 19/24		Feb19/24
		Viscosity @ 40°C				L Acid Number		LL
		360 Abnormal			 0.60			
		340			0.60 Ho 0.48			
	(40°0	320 - Base 300 -			ළී 0.36			
		280 - Abnormal			40.24 Population Popul			
		260						
		Feb19/24			Feb19/24	Feb 19/24		Feb19/24
		Feb			Feb	Feb		Febt
* - Denotes tes	Sample No. : Lab Number : Unique Number : Test Package : sample report, c st methods that ar	10896802 PLANT contact Customer Serv re outside of the ISO 3	Recei Teste Diagr vice at 1-8 17025 sco	ived : 23 id : 26 nosed : 26 800-237-136 ope of accred	3 Feb 2024 5 Feb 2024 Feb 2024 - Don 9. ditation.	140 Baldridge n	1 ANTIOCH Cl Contact: N icolas.jackson(LE US 1 JN DOCK HURCH ROAD Greenville, SC US 29605 icolas Jackson @michelin.com T:
Statements of	contormity to spe	cifications are based	on the sin	nple accepta	nce decision i	rule (JCGM 106:	2012)	F: