

### **OIL ANALYSIS REPORT**

Sample Rating Trend

### NORMAL

# Plant US1 Greenville BD-1 -Extruder Gearbox

Component Gearbox Fluid SHELL OMALA 320 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Feb2024				
SAMPLE INFORM		method	limit/base		history1	history	
	ATION		IIIIII/Dase	current	history1	history2	
Sample Number		Client Info		TLC0001469			
Sample Date		Client Info		19 Feb 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		N/A			
Sample Status				NORMAL			
CONTAMINATION	J	method	limit/base	current	history1	history2	
Water		WC Method	>0.2	NEG			
WEAR METALS		method	limit/base	current	history1	history2	
PQ		ASTM D8184		33			
Iron	ppm	ASTM D5185m	>200	59			
Chromium	ppm	ASTM D5185m	>15	0			
Nickel	ppm	ASTM D5185m	>15	<1			
Titanium	ppm	ASTM D5185m		0			
Silver	ppm	ASTM D5185m		0			
Aluminum	ppm	ASTM D5185m	>25	<1			
Lead		ASTM D5185m		0			
	ppm	ASTM D5185m	>200	3			
Copper	ppm						
Tin Vanadium	ppm	ASTM D5185m	>25	<1			
	ppm	ASTM D5185m		0			
Cadmium	ppm	ASTM D5185m		0			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5.5	5			
Barium	ppm	ASTM D5185m	0.4	0			
Molybdenum	ppm	ASTM D5185m	0.5	0			
Manganese	ppm	ASTM D5185m		1			
Magnesium	ppm	ASTM D5185m	23	1			
Calcium	ppm	ASTM D5185m	13	3			
Phosphorus	ppm	ASTM D5185m	450	266			
Zinc	ppm	ASTM D5185m	9.9	2			
Sulfur	ppm	ASTM D5185m	8181	14315			
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	14			
Sodium	ppm	ASTM D5185m		<1			
Potassium	ppm	ASTM D5185m	>20	1			
FLUID DEGRADA		method				history2	



0.80 T

0.70 0.60 0.50 0.40 0.30 0.20 0.20 0.10

0.00 Feb19/24

360-

340

- 055 cSt (40°C)

280-Abno 260 Feb19/24

200-150 D

PQ 250

## **OIL ANALYSIS REPORT**

	VISUAL		method	limit/base	current	history1	history2	
	White Metal	scalar	*Visual	NONE	NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE			
	Precipitate	scalar	*Visual	NONE	NONE			
	Silt	scalar	*Visual	NONE	NONE			
	Debris	scalar	*Visual	NONE	NONE			
	Sand/Dirt	scalar	*Visual	NONE	NONE			
Feb 19/24	Appearance	scalar	*Visual	NORML	NORML			
	Odor	scalar	*Visual	NORML	NORML			
iscosity @ 40°C	Emulsified Water	scalar	*Visual	>0.2	NEG			
bnormal	Free Water	scalar	*Visual		NEG			
	FLUID PROPER	TIES	method	limit/base	current	history1	history2	
358	Visc @ 40°C	cSt	ASTM D445	320	318			
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2	
bhormal	Color					no imago	no imago	
Feb19,24	Color					no image	no image	
Q	Dettern			1	C T OF YELL			
evere	Bottom					no image	no image	
bnormal	GRAPHS			_				
	Ferrous Alloys				PQ			
	60 iron 1			220	Il			
4	40 -			200	Severe			
	E. HICKEI			180				
Ľ	20-			160				
	0			140				
	Feb 19/24			9/24				
	Feb				Abnormal			
	Non-ferrous Meta	ls		100	- O			
	10 copper			80				
	o - exercise lead			60				
				40				
	2			20				
	Feb 19/24			Feb19/24	Feb19/24 -			
	Viscosity @ 40°C			Fel				
	360 Abnormal			<u>(</u> 0.80	Acid Number			
	340 Base			0.80 HOX 0.60				
	20 320 - Base 3 300			- as 0.40				
	280 - Abnormal			P 0.20	1			
	260							
	and a				9/24		VC/0	
	Feb19/24			Feb19/24	Feb 19/24		Eah 19,74	
Laboratory Sample No. Lab Number Unique Number Test Package	: TLC0001469 : <mark>06098593</mark> : 10896823	1 Madison Receiv Tested Diagno	ved : 23 Feb 2024 d : 26 Feb 2024			ELIN TIRE-GREENVILLE US 1 JN DOC 1401 ANTIOCH CHURCH ROAI Greenville, St US 2960 Contect: Nicolea, Jackog		
Earthurste 17367 LESI F 20000			10-237-1369			Contact: Nicolas Jackso nicolas.jackson@michelin.cor		
To discuss this sample report	contact Customor Con	ico at 1 Pr	10-227 1260	2		nicolae iookoon	Omichalin an	