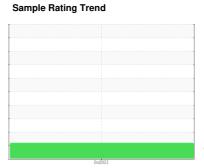


# **OIL ANALYSIS REPORT**



ISO



Machine Id **HIAB 2 - 225118** 

Component **Hydraulic System** 

AW HYDRAULIC OIL ISO 32 (--- GAL)

### **DIAGNOSIS**

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

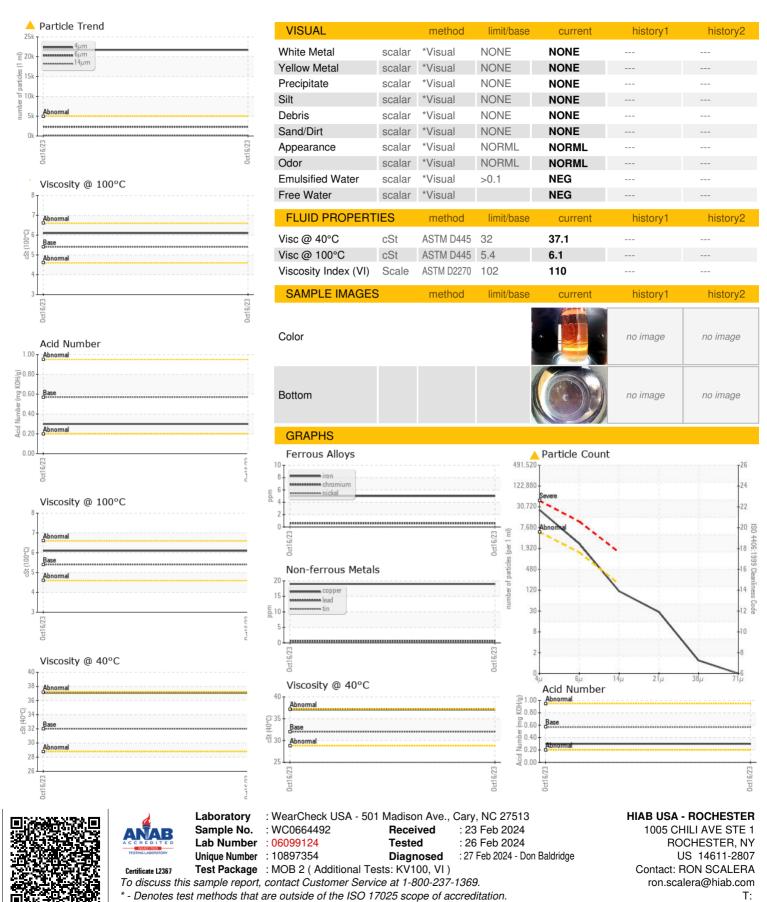
#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Oct2023		
SAMPLE INFORM	MATION	method	limit/base		history1	history2
Sample Number		Client Info		WC0664492		
Sample Date		Client Info		16 Oct 2023		
Machine Age	yrs	Client Info		0		
Oil Age	yrs	Client Info		0		
Oil Changed	yıc	Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	5		
Chromium	ppm		>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	19		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	23		
Molybdenum	ppm	ASTM D5185m	5	7		
Manganese	ppm	ASTM D5185m	5	, <1		
Magnesium	ppm	ASTM D5185m	25	3		
Calcium	ppm	ASTM D5185m	200	72		
Phosphorus	ppm	ASTM D5185m	300	285		
Zinc	ppm	ASTM D5185m	370	259		
Sulfur	ppm	ASTM D5185m	2500	2818		
CONTAMINANTS		method	limit/base		history1	hictory?
					history1	history2
Silicon Sodium	ppm	ASTM D5185m ASTM D5185m	>20	2		
	ppm		00	75 5		
Potassium	ppm	ASTM D5185m		5	laintam d	laiataw O
FLUID CLEANLIN	E55	method	limit/base		history1	history2
Particles >4µm		ASTM D7647	>5000	<u>^ 21726</u>		
Particles >6µm		ASTM D7647	>1300	2313		
Particles >14µm		ASTM D7647	>160	99		
Particles >21µm		ASTM D7647	>40	25		
Particles >38µm		ASTM D7647 ASTM D7647	>10	1 0		
Particles >71µm			>3			
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>22/18/14</u>		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.30		



## **OIL ANALYSIS REPORT**



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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