

OIL ANALYSIS REPORT

Sample Rating Trend



HIAB 25377/50843 - ABC

Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		NovZ0Z	0 Feb2021	Jan2022	lan2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0833665	WC0558800	WC0399571
Sample Date		Client Info		03 Jan 2024	11 Jan 2022	02 Feb 2021
Machine Age	yrs	Client Info		5	6	0
Oil Age	yrs	Client Info		5	6	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	ATTENTION	ABNORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	2	<1
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	1	0
Lead	ppm	ASTM D5185m	>10	<1	<1	0
Copper	ppm	ASTM D5185m	>75	2	2	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	25	<1	0	<1
Calcium	ppm	ASTM D5185m	200	80	46	85
Phosphorus	ppm	ASTM D5185m	300	414	355	420
Zinc	ppm	ASTM D5185m	370	204	427	214
Sulfur	ppm	ASTM D5185m	2500	3033	3794	2680
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	0
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3846	▲ 9449	A 22310
Particles >6µm		ASTM D7647	>1300	470	1 417	A 3709
Particles >14μm		ASTM D7647	>160	23	73	A 250
Particles >21µm		ASTM D7647	>40	7	25	A 83
Particles >38µm		ASTM D7647	>10	0	5	8
Particles >71µm		ASTM D7647	>3	0	0	0
		100 4400 (-)	10/17/14	10/10/12	A 00/40/40	00/10/15

ISO 4406 (c) >19/17/14

Oil Cleanliness

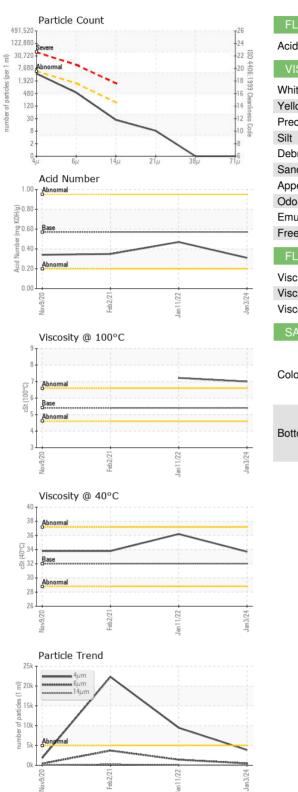
▲ 20/18/13

▲ 22/19/15

19/16/12



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FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.31	0.47	0.349
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	33.7	36.2	33.8
Visc @ 100°C	cSt	ASTM D445	5.4	7	7.22	
Viscosity Index (VI)	Scale	ASTM D2270	102	175	168	
SAMPLE IMAGES	;	method	limit/base	current	history1	history2
			-			

Color

Bottom

