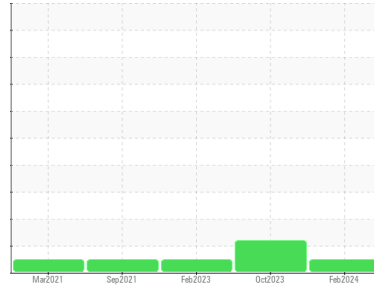




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
INTERSTITIAL - PUMP ROOM
 Machine Id
B66380 - 1F (S/N 30628.3)

Component
Hydraulic Power Pack
 Fluid
HYDRAULIC OIL FG ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0866725	WC0850230	WC0781548
Sample Date	Client Info			22 Feb 2024	17 Oct 2023	26 Feb 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	3	0
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	0	0
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	<1	<1	0
Tin	ppm	ASTM D5185m	>20	<1	<1	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

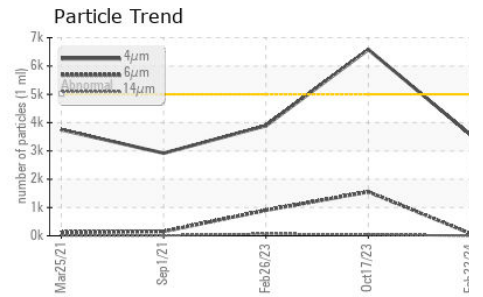
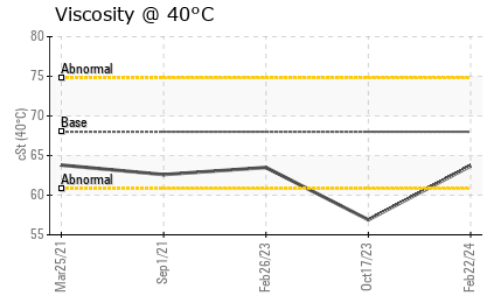
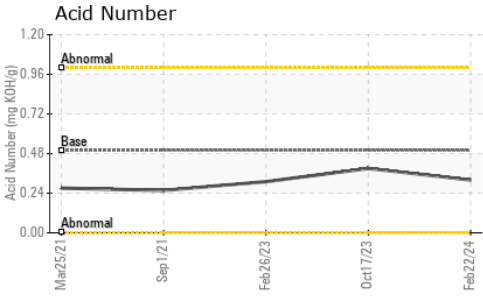
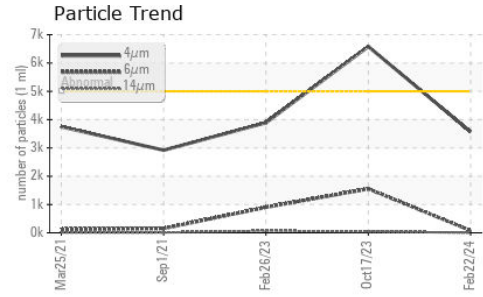
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	5	<1	<1	0
Calcium	ppm	ASTM D5185m	12	2	27	1
Phosphorus	ppm	ASTM D5185m	400	474	427	420
Zinc	ppm	ASTM D5185m	12	11	178	0
Sulfur	ppm	ASTM D5185m	650	552	2128	179

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	4	2	4
Sodium	ppm	ASTM D5185m		<1	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3566	▲ 6582	3891
Particles >6µm		ASTM D7647	>1300	78	▲ 1555	903
Particles >14µm		ASTM D7647	>160	5	43	70
Particles >21µm		ASTM D7647	>40	1	12	13
Particles >38µm		ASTM D7647	>10	0	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/13/10	▲ 20/18/13	19/17/13



OIL ANALYSIS REPORT

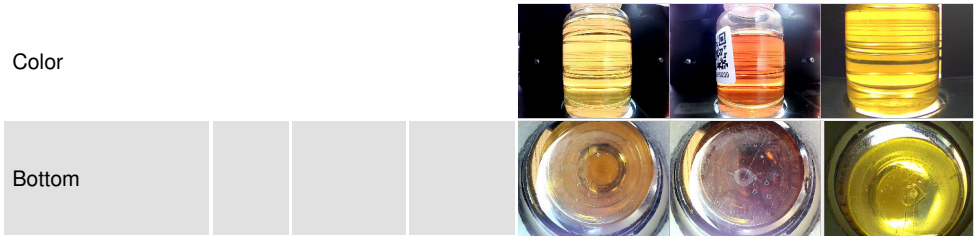


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	0.32	0.39	0.31

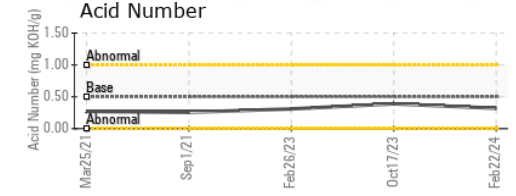
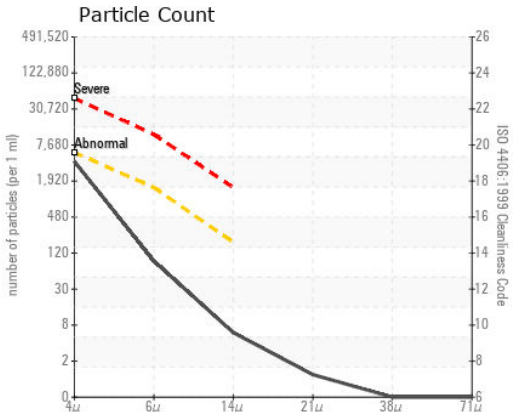
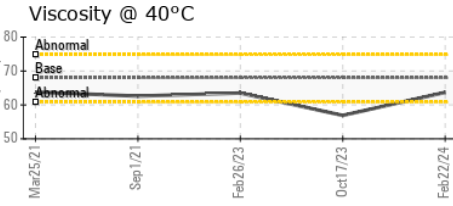
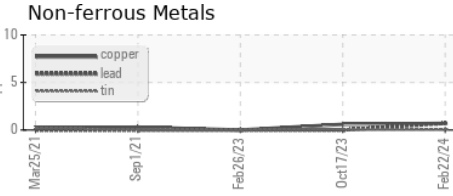
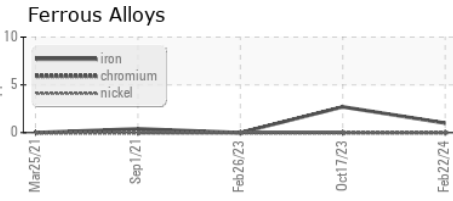
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	63.7	56.9	63.5

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0866725
Lab Number : 06099136
Unique Number : 10897366
Test Package : IND 2
Received : 23 Feb 2024
Tested : 26 Feb 2024
Diagnosed : 27 Feb 2024 - Don Baldrige

HORMEL - FONTANINI FOODS
 8751 W 50TH ST
 MCCOOK, IL
 US 60525
 Contact: PARTH AKOLIYA
 PBAKOLIYA@HORMEL.COM
 T: (708)485-4800
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)