



OIL ANALYSIS REPORT

Sample Rating Trend

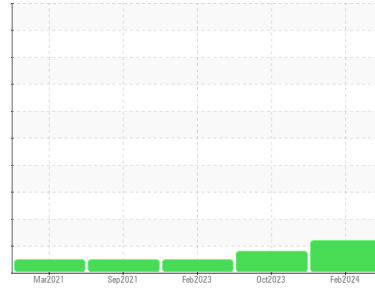
VISCOSITY



Area
INTERSTITIAL - PUMP ROOM
Machine Id
B64245 - 4ABC (S/N 27990-0000)

Component
Hydraulic Power Pack
Fluid

PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry update for oil type.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0866734	WC0850235	WC0781553
Sample Date	Client Info		22 Feb 2024	17 Oct 2023	26 Feb 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ATTENTION	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	3	0	4
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	0	0
Lead	ppm	ASTM D5185m	>20	2	<1	0
Copper	ppm	ASTM D5185m	>20	4	2	<1
Tin	ppm	ASTM D5185m	>20	0	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		24	37	35
Phosphorus	ppm	ASTM D5185m		458	424	408
Zinc	ppm	ASTM D5185m		172	195	174
Sulfur	ppm	ASTM D5185m		2145	2160	2069

CONTAMINANTS

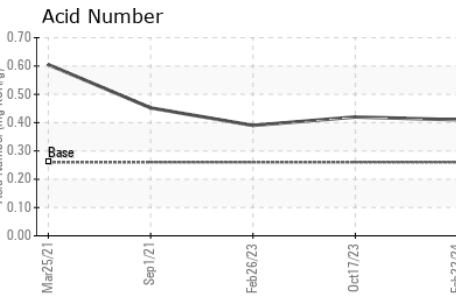
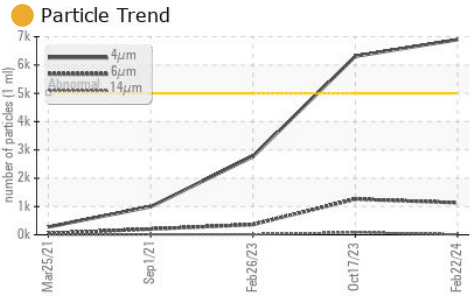
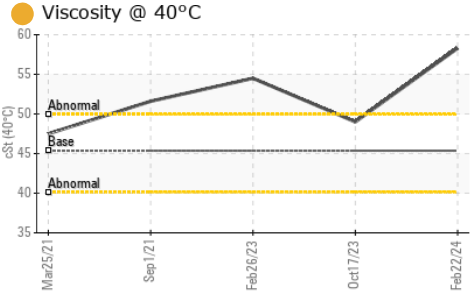
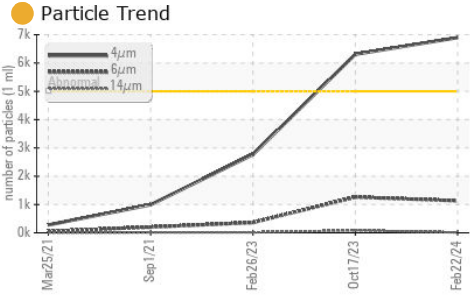
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	2	3	2
Sodium	ppm	ASTM D5185m		1	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	6899	6307	2766
Particles >6µm	ASTM D7647	>1300	1130	1262	362
Particles >14µm	ASTM D7647	>160	12	83	16
Particles >21µm	ASTM D7647	>40	2	22	3
Particles >38µm	ASTM D7647	>10	0	2	1
Particles >71µm	ASTM D7647	>3	0	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/17/11	20/17/14	19/16/11



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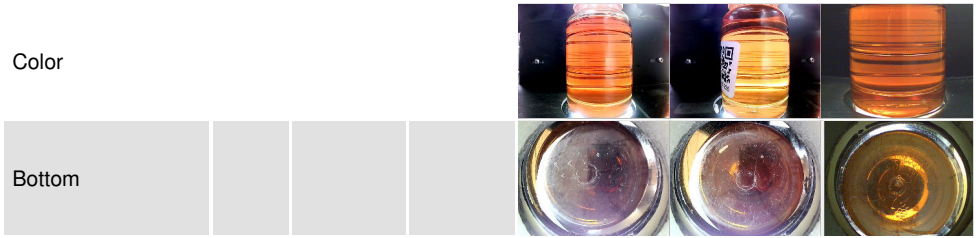


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.41	0.42	0.39

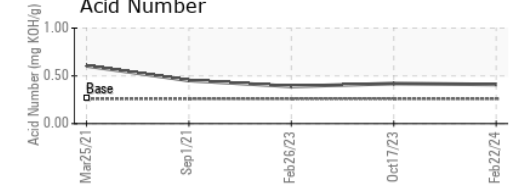
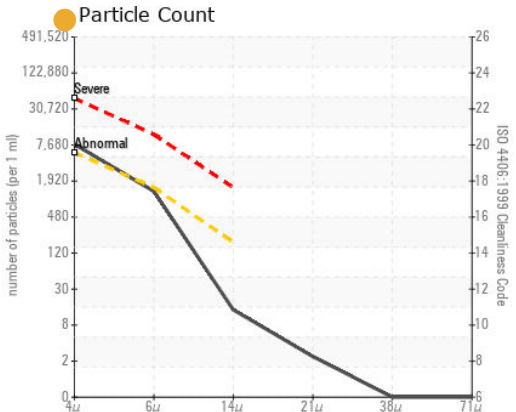
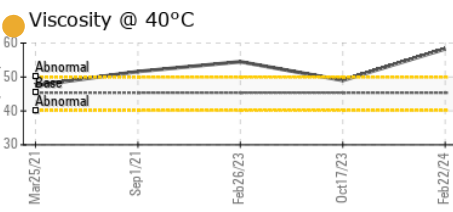
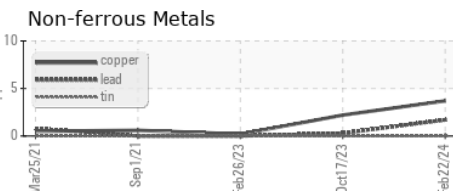
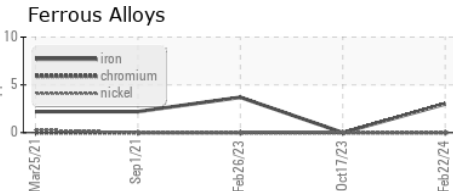
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	58.3	49.0	54.5

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0866734 **Received** : 23 Feb 2024
Lab Number : **06099137** **Tested** : 07 Mar 2024
Unique Number : 10897367 **Diagnosed** : 07 Mar 2024 - Doug Bogart
Test Package : IND 2

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 MCCOOK, IL
 US 60525
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 PBAKOLIYA@HORMEL.COM
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)