

# **OIL ANALYSIS REPORT**

#### Sample Rating Trend



## BATA\_U1 BATA\_U1\_P1 Component

**Drive End Pump** 

**ROYAL PURPLE SYNFILM GT 32 (--- GAL)** 

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

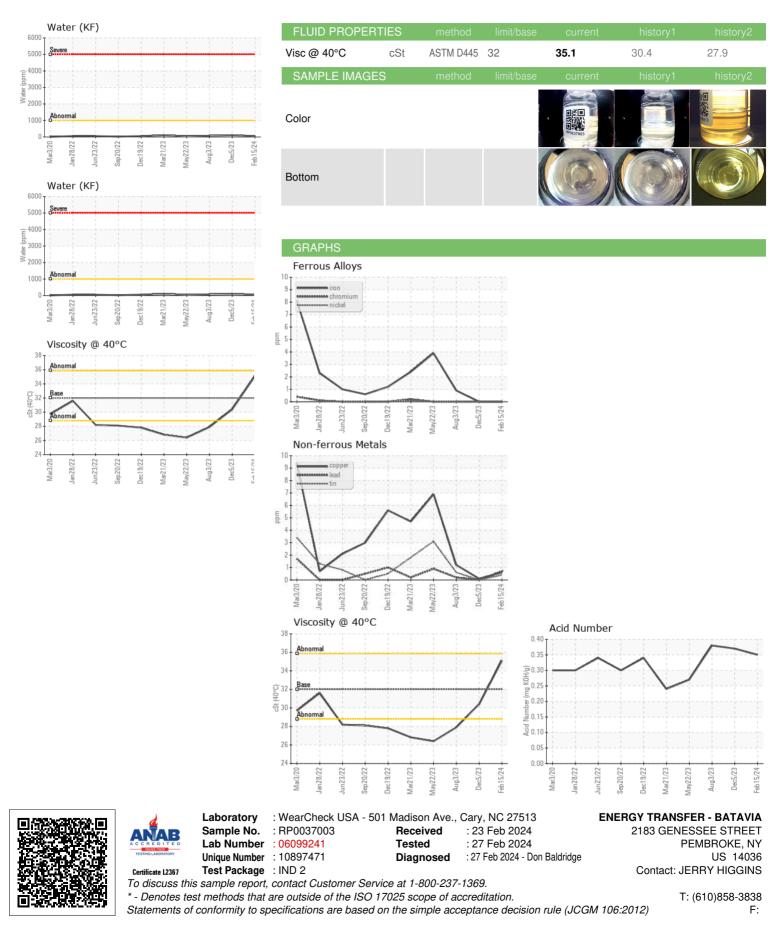
### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Mar2020 Jan2	022 Jun2022 Sep2022 Dec2	022 Mar2023 May2023 Aug2023 Dec.	2023 Feb2024	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0037003	RP0032740	RP0026610
Sample Date		Client Info		15 Feb 2024	05 Dec 2023	03 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Dil Age	hrs	Client Info		0	0	0
Dil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>90	0	0	<1
Chromium	ppm	ASTM D5185m	>5	0	0	0
lickel	ppm	ASTM D5185m	>5	0	0	0
ïtanium	ppm	ASTM D5185m	>3	0	0	0
Bilver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	0	0	0
ead	ppm	ASTM D5185m	>12	<1	0	<1
Copper	ppm	ASTM D5185m	>30	<1	<1	1
īn	ppm	ASTM D5185m	>9	<1	0	<1
/anadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	1
lolybdenum	ppm	ASTM D5185m		0	0	0
langanese	ppm	ASTM D5185m		<1	0	0
<i>A</i> agnesium	ppm	ASTM D5185m		64	60	62
Calcium	ppm	ASTM D5185m		12	10	14
hosphorus	ppm	ASTM D5185m		285	281	279
linc	ppm	ASTM D5185m		334	326	356
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	<1	7	<1
Sodium	ppm	ASTM D5185m		<1	<1	1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Vater pm Water	%	ASTM D6304 ASTM D6304	>.1 >1000	0.005 58	0.010	0.007 74.2
•	ppm					
FLUID DEGRADA	ma KOH/a	method ASTM D8045	limit/base	current 0.35	history1 0.37	history2 0.38
VISUAL	ing itoriy	method	limit/base		history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
ellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
		*Visual	NONE	LIGHT	▲ MODER	NONE
Debris	scalar	visual				
	scalar scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt					NONE NORML	NONE NORML
Sand/Dirt Appearance	scalar	*Visual	NONE	NONE		
Debris Sand/Dirt Appearance Ddor Emulsified Water	scalar scalar	*Visual *Visual	NONE NORML	NONE NORML	NORML	NORML



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