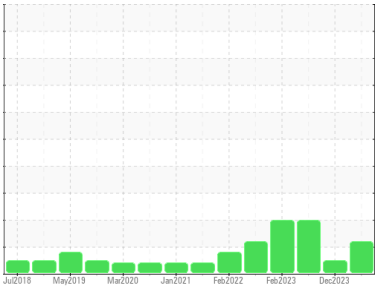
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
LINE 5 UNILOY (S/N 5119)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

▲ Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

▲ Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0851676**	WC0851677	WC0794139
Sample Date		Client Info		**25 Feb 2024**	19 Dec 2023	16 Jul 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	<1	5
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	2	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**1**	1	6
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**3**	5	0
Barium	ppm	ASTM D5185m	5	**0**	6	0
Molybdenum	ppm	ASTM D5185m	5	**1**	2	<1
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	25	**4**	16	0
Calcium	ppm	ASTM D5185m	200	**61**	74	14
Phosphorus	ppm	ASTM D5185m	300	**328**	404	360
Zinc	ppm	ASTM D5185m	370	**381**	457	452
Sulfur	ppm	ASTM D5185m	2500	**1037**	1195	1308

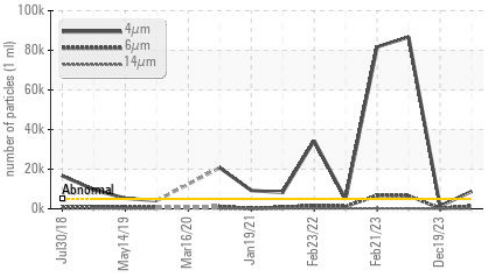
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	0	<1
Sodium	ppm	ASTM D5185m		**1**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	<1
Water	%	ASTM D6304	>0.05	**NEG**	NEG	NEG

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **8793**	1358	▲ 86704
Particles >6µm		ASTM D7647	>1300	▲ **1371**	248	▲ 6544
Particles >14µm		ASTM D7647	>160	**45**	31	▲ 173
Particles >21µm		ASTM D7647	>40	**8**	11	▲ 41
Particles >38µm		ASTM D7647	>10	**0**	1	2
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **20/18/13**	18/15/12	▲ 24/20/15

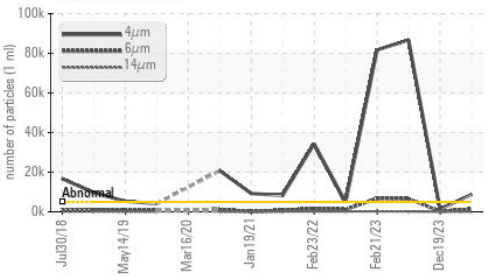
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.31**	0.32	0.35

OIL ANALYSIS REPORT

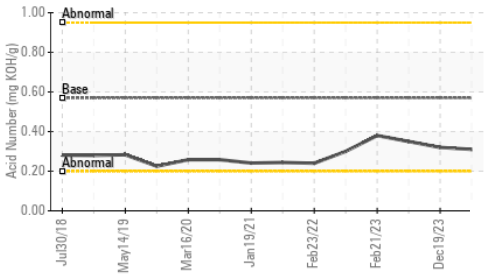
Particle Trend



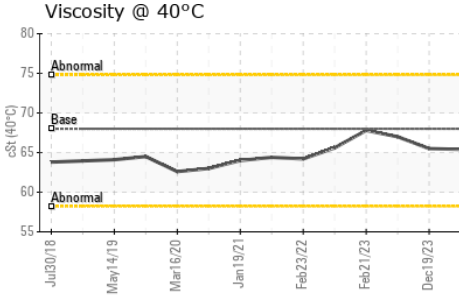
Particle Trend



Acid Number



Viscosity @ 40°C



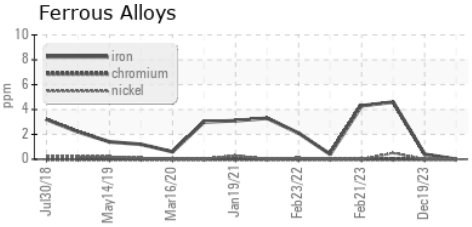
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**65.4**	65.5	67.0

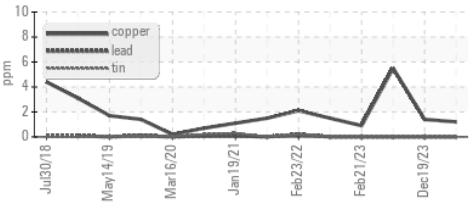
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

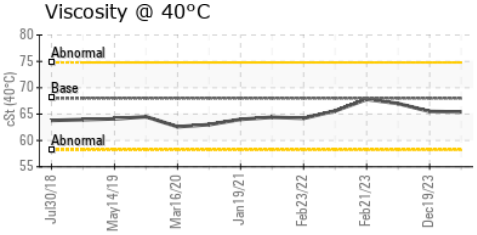
Ferrous Alloys



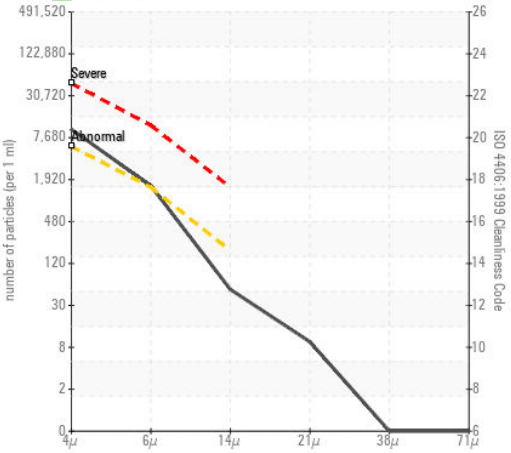
Non-ferrous Metals



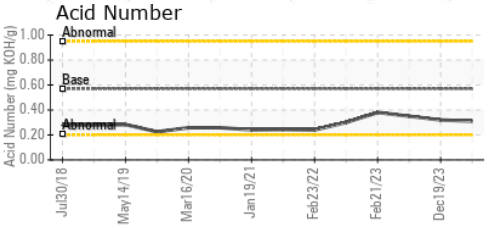
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0851676
Lab Number : 06100098
Unique Number : 10898328
Test Package : PLANT

Received : 26 Feb 2024
Tested : 27 Feb 2024
Diagnosed : 27 Feb 2024 - Don Baldridge

Certificate L2367

Altium Packaging - VERONA - Plant 1044A
601 SELDON AVE
VERONA, PA
US 15147
Contact: MIKE BARBOUR
mike.barbour@altiumpkg.com
T: (412)423-2975
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)