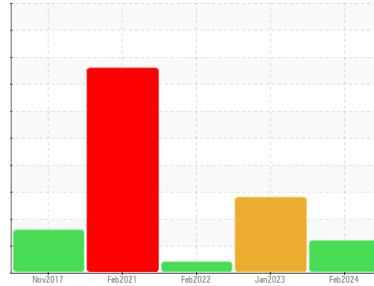




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
WQ
 Machine Id
NORDBERG 00901

Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 32 (15 QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

The iron level is abnormal. All other component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0721332 | WC0570595 | WC0524403 |
| Sample Date | Client Info | | 25 Feb 2024 | 17 Jan 2023 | 07 Feb 2022 |
| Machine Age | mls | Client Info | 0 | 0 | 0 |
| Oil Age | mls | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | ABNORMAL | SEVERE | ABNORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >20 | ▲ 27 | 6 | 4 |
| Chromium | ppm | ASTM D5185m >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >10 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >10 | 0 | 0 | <1 |
| Lead | ppm | ASTM D5185m >10 | 6 | 7 | 6 |
| Copper | ppm | ASTM D5185m >75 | 2 | 2 | 3 |
| Tin | ppm | ASTM D5185m >10 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | --- | --- | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | <1 | <1 | <1 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m 5 | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m 5 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 5 | 0 | <1 | <1 |
| Manganese | ppm | ASTM D5185m | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m 25 | 0 | 2 | 0 |
| Calcium | ppm | ASTM D5185m 200 | 42 | 39 | 33 |
| Phosphorus | ppm | ASTM D5185m 300 | 298 | 314 | 330 |
| Zinc | ppm | ASTM D5185m 370 | 354 | 390 | 391 |
| Sulfur | ppm | ASTM D5185m 2500 | 801 | 1002 | 938 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|----------|----------|----------|
| Silicon | ppm | ASTM D5185m >20 | 1 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | 3 | 0 | <1 |
| Potassium | ppm | ASTM D5185m >20 | 0 | <1 | 0 |

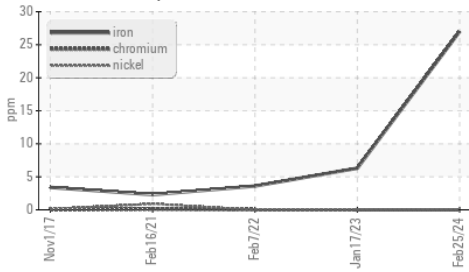
FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|------------|-------------------|----------|
| Particles >4µm | ASTM D7647 | >5000 | --- | ▲ 47929 | --- |
| Particles >6µm | ASTM D7647 | >1300 | --- | ▲ 4220 | --- |
| Particles >14µm | ASTM D7647 | >160 | --- | ● 234 | --- |
| Particles >21µm | ASTM D7647 | >40 | --- | ● 74 | --- |
| Particles >38µm | ASTM D7647 | >10 | --- | 6 | --- |
| Particles >71µm | ASTM D7647 | >3 | --- | 0 | --- |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | --- | ▲ 23/19/15 | --- |

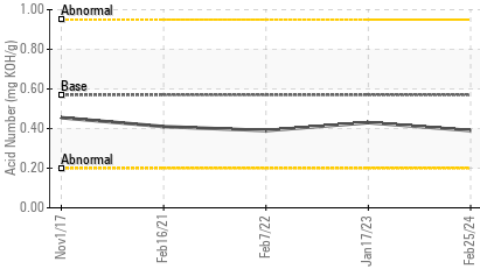


OIL ANALYSIS REPORT

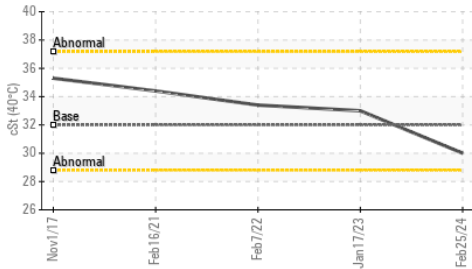
▲ Ferrous Alloys



Acid Number



Viscosity @ 40°C

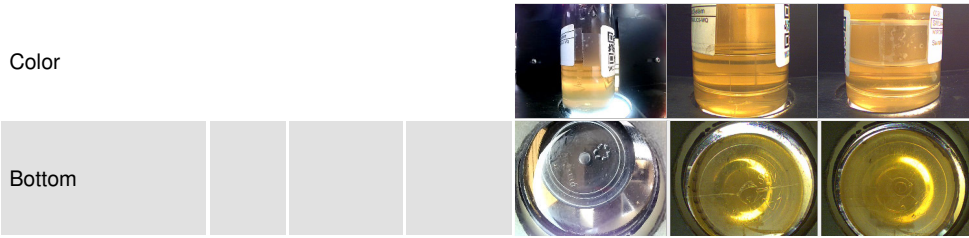


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.39 | 0.43 | 0.39 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|----------------|----------|----------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | ▲ MODER | NONE | ▲ MODER |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |

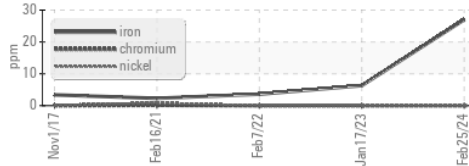
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 32 | 30.0 | 33.0 | 33.4 |

SAMPLE IMAGES

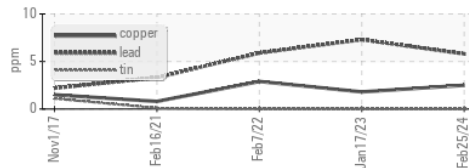


GRAPHS

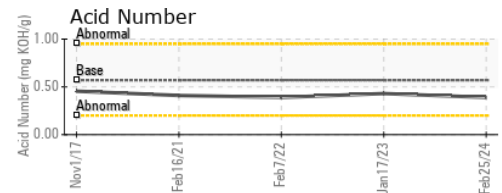
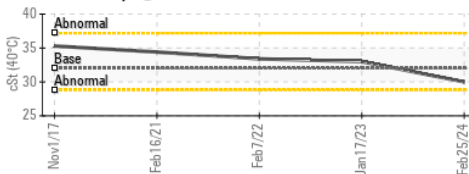
▲ Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0721332
Lab Number : **06100107**
Unique Number : 10898337
Test Package : MOB 2
Received : 26 Feb 2024
Tested : 27 Feb 2024
Diagnosed : 27 Feb 2024 - Don Baldrige

S.M. LORUSSO & SONS
 221 NORFOLK ST.
 WALPOLE, MA
 US 02081
 Contact: PAUL BECKMAN
 pbeckman@smlorusso.com
 T: (508)668-2603
 F: (508)660-0232

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)