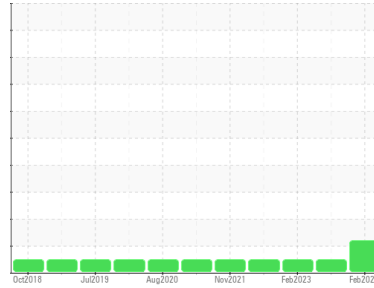




# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Machine Id  
**AT2203**

Component  
**Gearbox**

Fluid  
**MOBIL SHC 632 (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### ▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0007643</b>	USP0000262	USP246029
Sample Date	Client Info			<b>19 Feb 2024</b>	29 Aug 2023	15 Feb 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>286</b>	317	285
Zinc	ppm	ASTM D5185m		<b>0</b>	<1	0
Sulfur	ppm	ASTM D5185m		<b>51</b>	53	62

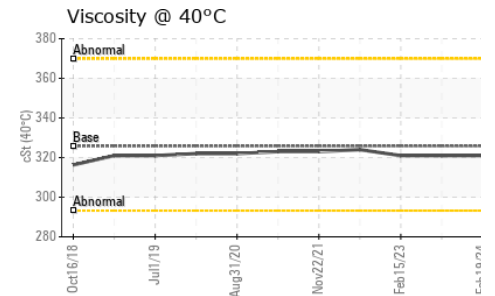
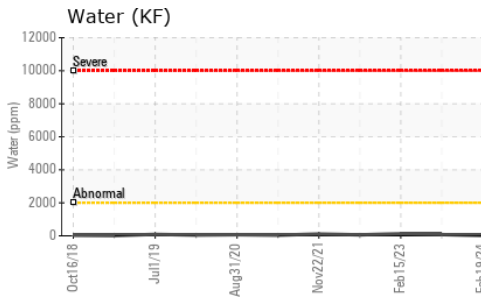
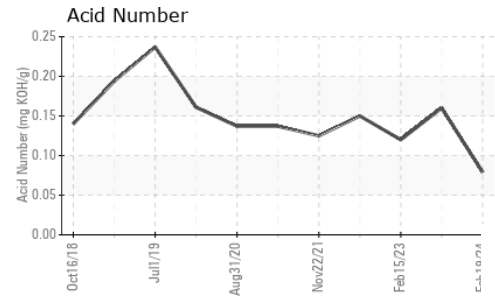
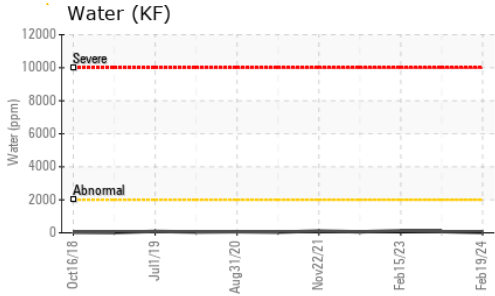
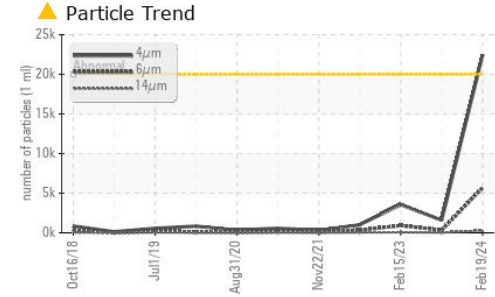
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>29</b>	37	33
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Water	%	ASTM D6304	>0.2	<b>0.001</b>	0.007	0.014
ppm Water	ppm	ASTM D6304	>2000	<b>9</b>	75.8	140.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>▲ 22447</b>	1593	3546
Particles >6µm		ASTM D7647	>5000	<b>▲ 5685</b>	334	921
Particles >14µm		ASTM D7647	>640	<b>271</b>	32	69
Particles >21µm		ASTM D7647	>160	<b>34</b>	9	15
Particles >38µm		ASTM D7647	>40	<b>2</b>	0	2
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>▲ 22/20/15</b>	18/16/12	19/17/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.079</b>	0.16	0.12



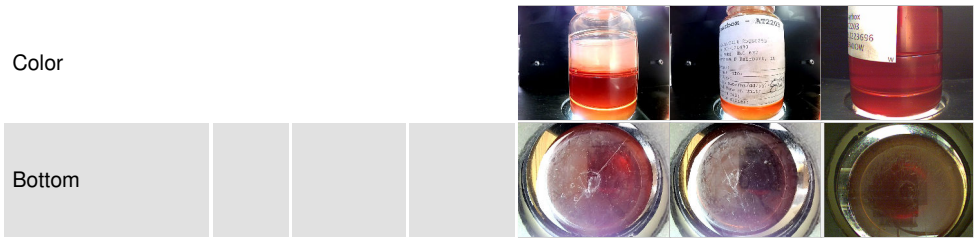
# OIL ANALYSIS REPORT



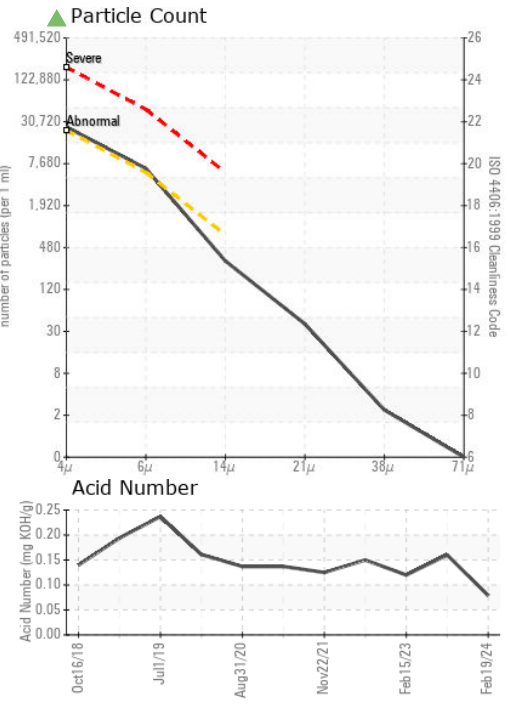
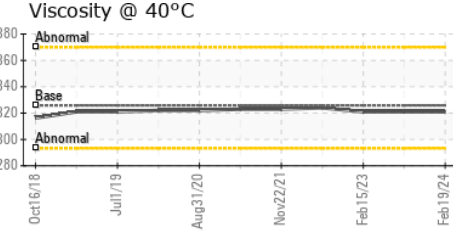
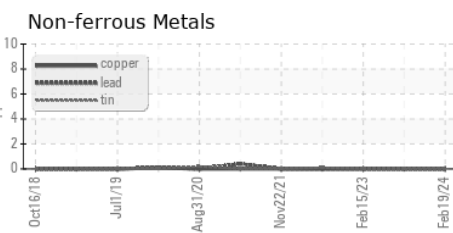
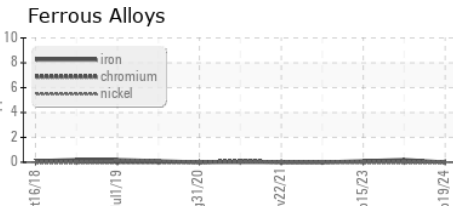
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	325.8	321	321

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0007643  
**Lab Number** : 06100175  
**Unique Number** : 10898405  
**Test Package** : IND 2

**Received** : 26 Feb 2024  
**Tested** : 27 Feb 2024  
**Diagnosed** : 27 Feb 2024 - Doug Bogart

**POET BIO PROCESSING**  
 1277 102ND ST  
 FAIRBANK, IA  
 US 50662  
 Contact: JASON GOEDKEN  
 Jason.Goedken@POET.COM  
 T: (319)284-2621  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)