

## **OIL ANALYSIS REPORT**

Sample Rating Trend



VILTER SCREW 2

Refrigeration Compressor Fluid USPI 1009-68 SC (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

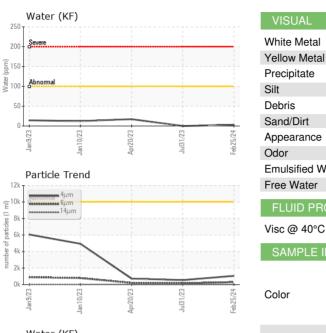
### Fluid Condition

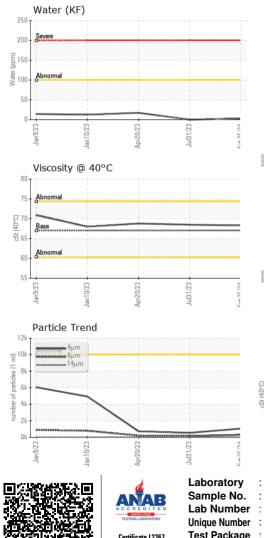
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Jan2023	Jan2023	Apr2023 Jul2023	Feb2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0007764	USP0000829	USP248835
Sample Date		Client Info		25 Feb 2024	31 Jul 2023	20 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	<1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	<1	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	1	0
Sulfur	ppm	ASTM D5185m	50	0	0	6
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	2
Sodium	ppm	ASTM D5185m		<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.01	0.001	0.001	0.002
ppm Water	ppm	ASTM D6304	>100	3	0.00	17.2
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	1056	544	721
Particles >6µm		ASTM D7647	>2500	297	158	205
Particles >14 $\mu$ m		ASTM D7647	>320	16	13	10
Particles >21µm		ASTM D7647	>80	4	3	2
Particles >38µm		ASTM D7647	>20	1	1	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/11	16/14/11	17/15/10
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.014



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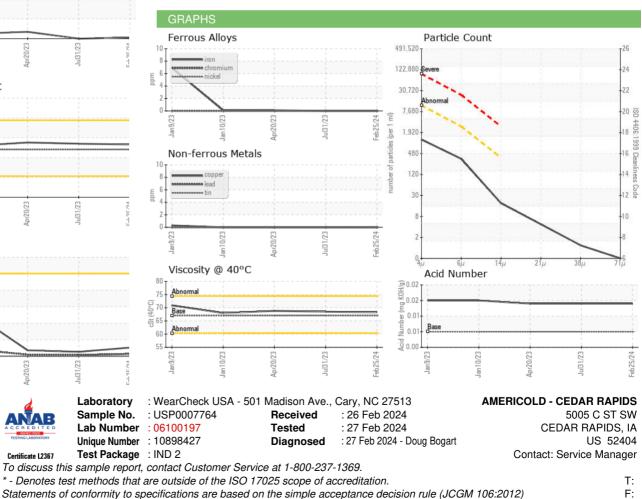




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Contact/Location: Service Manager - AMECED