

OIL ANALYSIS REPORT

S-460 [8473] Machine Id KAESER 1245 - ARAMARK

Component

Left Compressor

KAESER SIGMA (OEM) S-460 (3 GAL)

Sample Rating Trend NORMAL Feb 2024

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

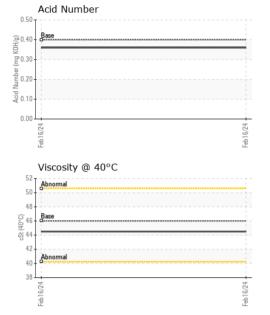
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC06100210		
Sample Date		Client Info		16 Feb 2024		
Machine Age	hrs	Client Info		3583		
Oil Age	hrs	Client Info		2732		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	7		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	<1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	37		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		16		
Sulfur	ppm	ASTM D5185m		16019		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		8		
Potassium	ppm	ASTM D5185m	>20	6		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36		



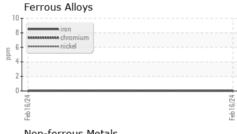
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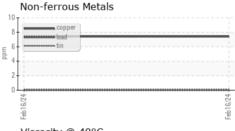


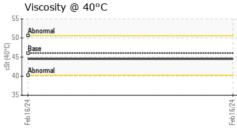
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.5		
SAMPLE IMAGES		method	limit/base	current	history1	history2

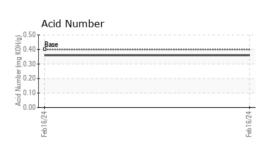
Color no image no image **Bottom** no image no image

GRAPHS













Certificate L2367

Laboratory Sample No.

Test Package : IND 2

Lab Number : 06100210 Unique Number : 10898440

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC06100210

Received **Tested** Diagnosed

: 26 Feb 2024 : 27 Feb 2024

: 28 Feb 2024 - Jonathan Hester

DELTA INDUSTRIES - CEDAR RAPIDS

6540 4TH ST SW CEDAR RAPIDS, IA US 52404

Contact: MICHAEL FERRIS wearcheck@deltaind.net

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)