



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
GREAT LAKES AUTOMATION

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (5 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0781016	---	---
Sample Date	Client Info		15 Feb 2024	---	---
Machine Age	hrs	Client Info	35621	---	---
Oil Age	hrs	Client Info	357	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	---	---
Chromium	ppm	ASTM D5185m >10	0	---	---
Nickel	ppm	ASTM D5185m >3	<1	---	---
Titanium	ppm	ASTM D5185m >3	0	---	---
Silver	ppm	ASTM D5185m >2	0	---	---
Aluminum	ppm	ASTM D5185m >10	<1	---	---
Lead	ppm	ASTM D5185m >10	1	---	---
Copper	ppm	ASTM D5185m >50	1	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	---	---
Barium	ppm	ASTM D5185m 90	46	---	---
Molybdenum	ppm	ASTM D5185m 0	<1	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m 100	85	---	---
Calcium	ppm	ASTM D5185m 0	2	---	---
Phosphorus	ppm	ASTM D5185m 0	13	---	---
Zinc	ppm	ASTM D5185m 0	2	---	---
Sulfur	ppm	ASTM D5185m 23500	18707	---	---

CONTAMINANTS

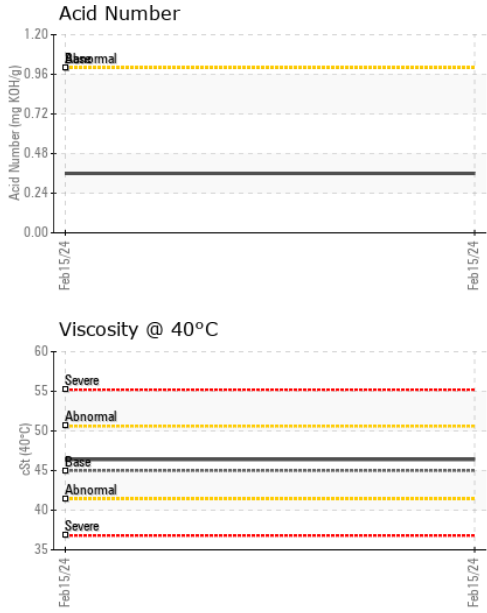
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	5	---	---
Sodium	ppm	ASTM D5185m	11	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.36	---	---



OIL ANALYSIS REPORT



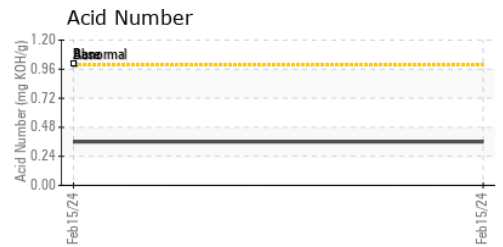
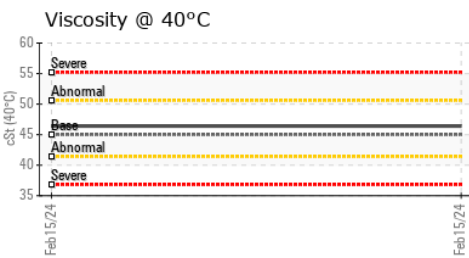
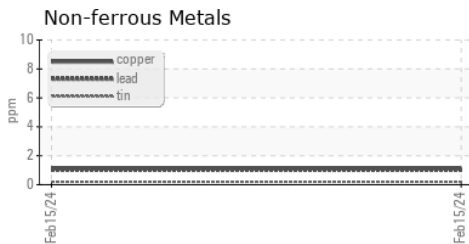
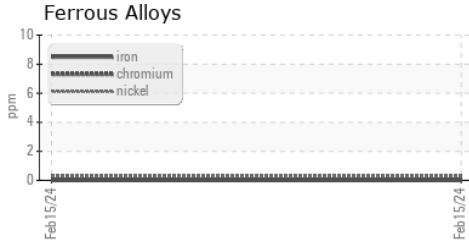
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45	46.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0781016 **Received** : 26 Feb 2024
Lab Number : **06100236** **Tested** : 27 Feb 2024
Unique Number : 10898466 **Diagnosed** : 28 Feb 2024 - Jonathan Hester
Test Package : IND 2

CASCO USA
 2022 FILMORE AVENUE
 ERIE, PA
 US 16506
 Contact: Phil Shaver
 pshaver@cascousa.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: