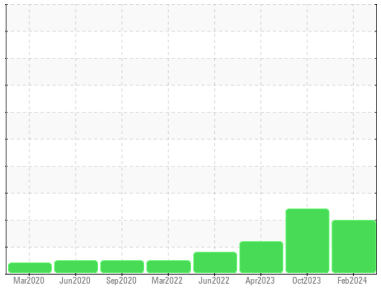
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
CR-3305
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation
The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0893077**	WC0833346	WC0785154
Sample Date		Client Info		**19 Feb 2024**	11 Oct 2023	05 Apr 2023
Machine Age	hrs	Client Info		**10157**	9267	8087
Oil Age	hrs	Client Info		**0**	0	1000
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**ABNORMAL**	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**2**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	1	<1
Copper	ppm	ASTM D5185m	>75	**4**	10	3
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

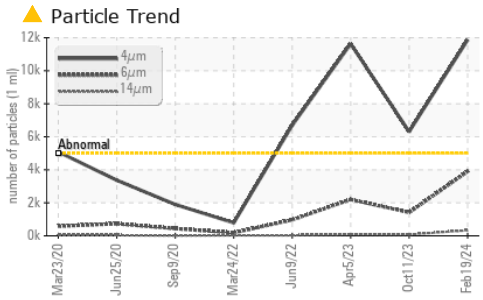
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	2	0
Barium	ppm	ASTM D5185m	5	**8**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	0	2
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	25	**8**	0	6
Calcium	ppm	ASTM D5185m	200	**92**	28	89
Phosphorus	ppm	ASTM D5185m	300	**346**	▲ 77	327
Zinc	ppm	ASTM D5185m	370	**411**	▲ 89	442
Sulfur	ppm	ASTM D5185m	2500	**3209**	789	3283

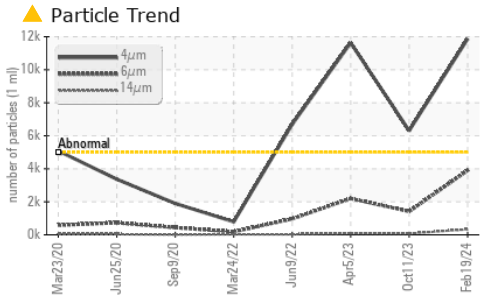
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**<1**	4	<1
Sodium	ppm	ASTM D5185m		**0**	1	0
Potassium	ppm	ASTM D5185m	>20	**1**	0	1

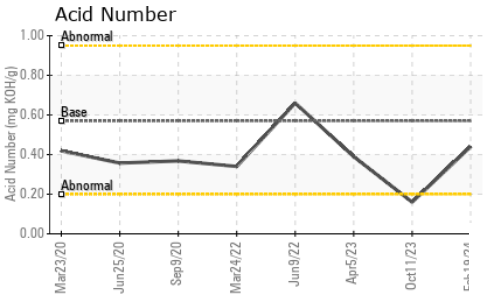
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **11865**	▲ 6308	▲ 11628
Particles >6µm		ASTM D7647	>1300	▲ **3907**	▲ 1416	▲ 2198
Particles >14µm		ASTM D7647	>160	▲ **335**	70	82
Particles >21µm		ASTM D7647	>40	▲ **76**	14	15
Particles >38µm		ASTM D7647	>10	**3**	0	3
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/19/16**	▲ 20/18/13	▲ 21/18/14

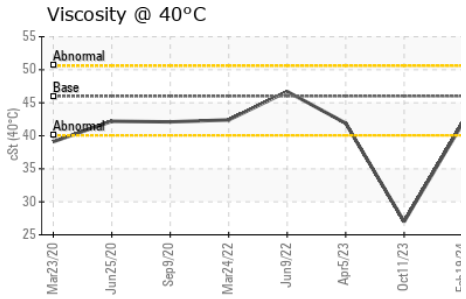
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.44**	0.16	0.39

OIL ANALYSIS REPORT







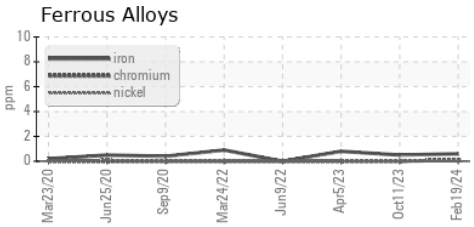


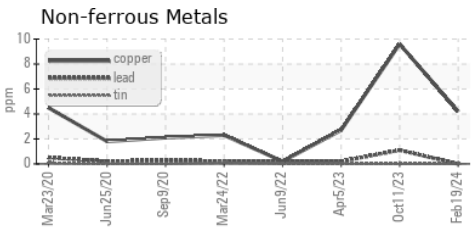
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

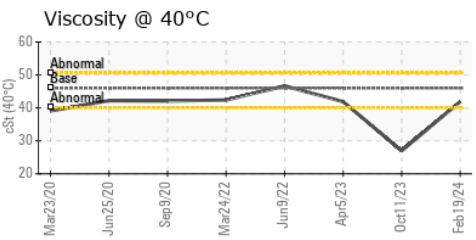
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**41.9**	▲ 27.0	41.9

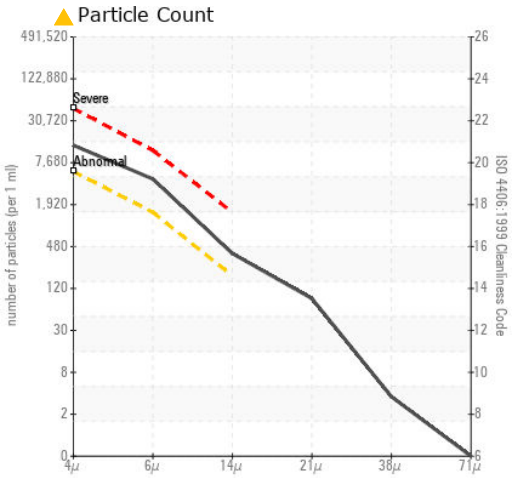
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

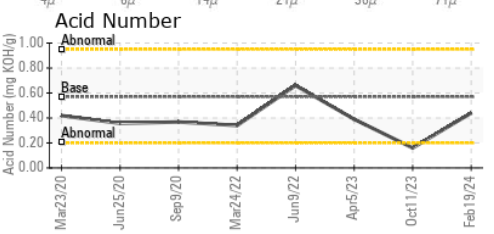
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0893077
Lab Number : 06100879
Unique Number : 10899109
Test Package : CONST

Received : 26 Feb 2024
Tested : 27 Feb 2024
Diagnosed : 27 Feb 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

BUCKNER - WILLIS
18123 HWY 75 NORTH
WILLIS, TX
US 77378
Contact: JOHN HAWKINS
johnh@bucknercompanies.com
T:
F: